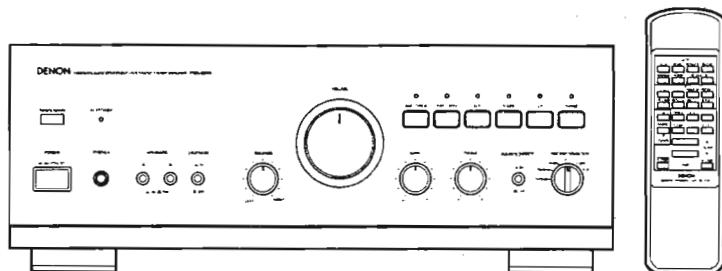


DENON

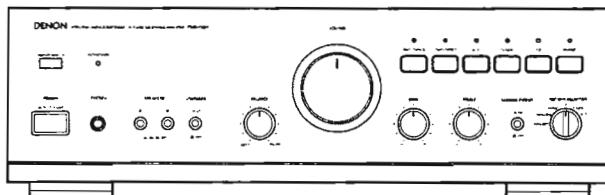
Hi-Fi Integrated Stereo Amplifier

SERVICE MANUAL

MODEL PMA-925R/725R INTEGRATED STEREO AMPLIFIER



PMA-925R



PMA-725R

CONTENTS

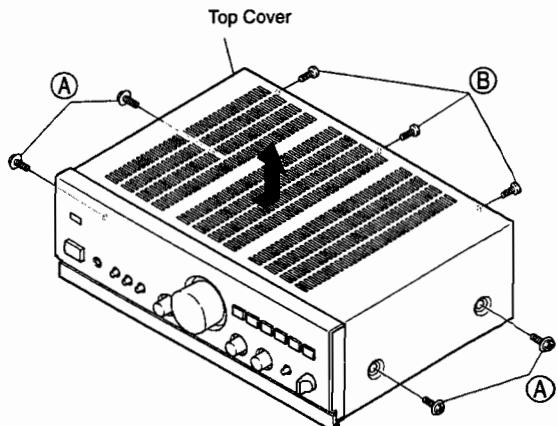
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NIPPON COLUMBIA CO., LTD.

REMOVAL OF EACH SECTION

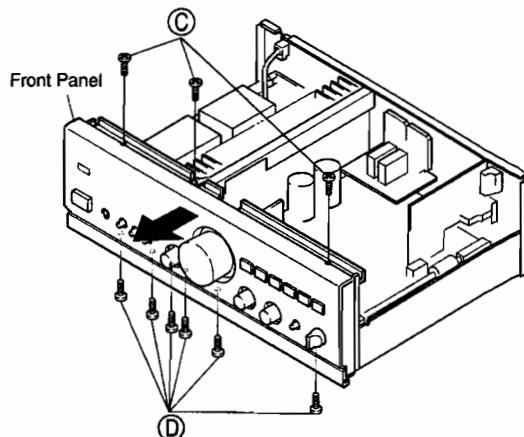
● Top Cover

- 1) Remove 4 screws (A) and 3 screws (B).
- 2) Pull up Top Cover in arrow direction.



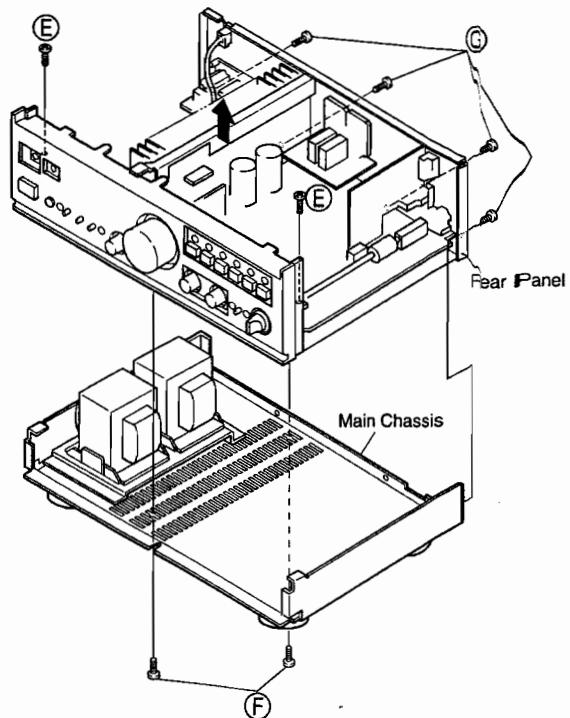
● Front Panel

- 1) Remove 3 screws (C).
- 2) Remove 6 screws (D).
- 3) Detach Front Panel in arrow direction.



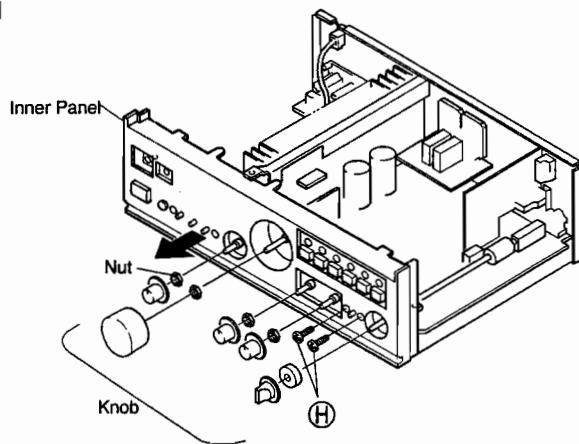
● Main Chassis

- 1) Remove 2 screws (E).
- 2) Remove 2 screws (F) securing Power Radiator with Main Chassis.
- 3) Remove 4 screws (G) securing Rear Panel with Main Chassis.



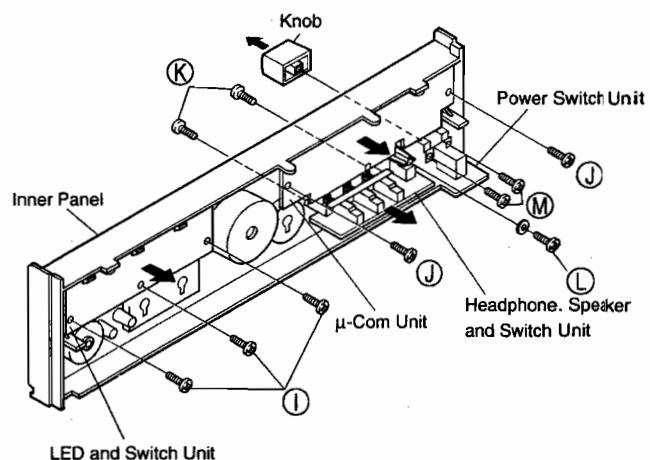
● Inner Panel

- 1) Remove 5 Knobs and 4 nuts.
- 2) Remove 2 screws (H) and detach Inner Panel in arrow direction.



● Each Unit of Inner Panel

- 1) Remove 3 screws (I), and detach LED and Switch Unit.
- 2) Remove 2 screws (J), and detach μ-Com Unit.
- 3) Remove 2 screws (K) securing Headphone, SP. Switch Unit with Inner Panel.
- 4) Remove 1 screw (L) and 1 washer, and detach Headphone, SP. switch Unit.
- 5) Remove 2 screws (M) and a Knob, then detach Power Switch Unit.



FUNCTION OF NEW CIRCUIT

1. CHARACTERISTIC OF THIS CIRCUIT

The junction temperature of power amplifier output transistor always varies by an ambient temperature and music signal. Occurrence of junction temperature varying causes in change of bias current, unstable function, thus pure music signal playback is unable to do.

To maintain fixed bias current and to make pure music signal playback possible is the purpose of this circuit. This circuit holds stable bias current condition within a few seconds after turning on the power.

2. BLOCK DIAGRAM OF BIAS CONTROL CIRCUIT FUNCTION

As explained in Fig. 1, detects a voltage across the emitter resistors (RE) of TR1, TR2. Converts the detected voltage and comparing with the reference voltage to make the bias current value in stable state. Actually, these functions are performed by 1 chip IC.

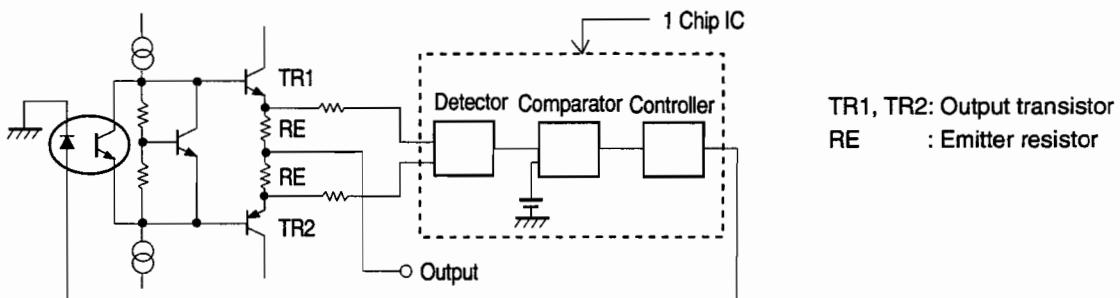
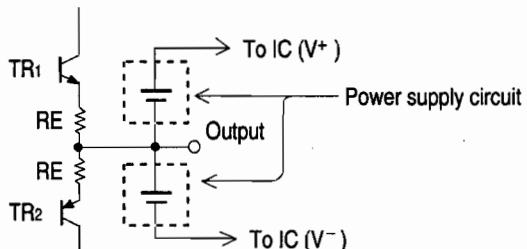


Fig. 1

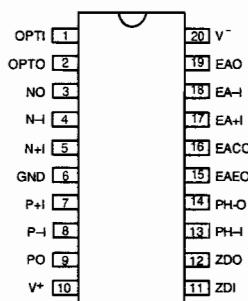
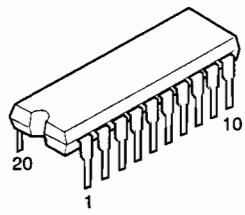
3. POWER SUPPLY FOR ACTUATING CONTROL CIRCUIT



The circuit (IC) controlling bias current actuates by floating.
Accordingly, the power supply is also needed to be floated.
In this circuit, as indicated in Fig. 2, output is common to provide +, - power system and supplies to IC.

Fig. 2

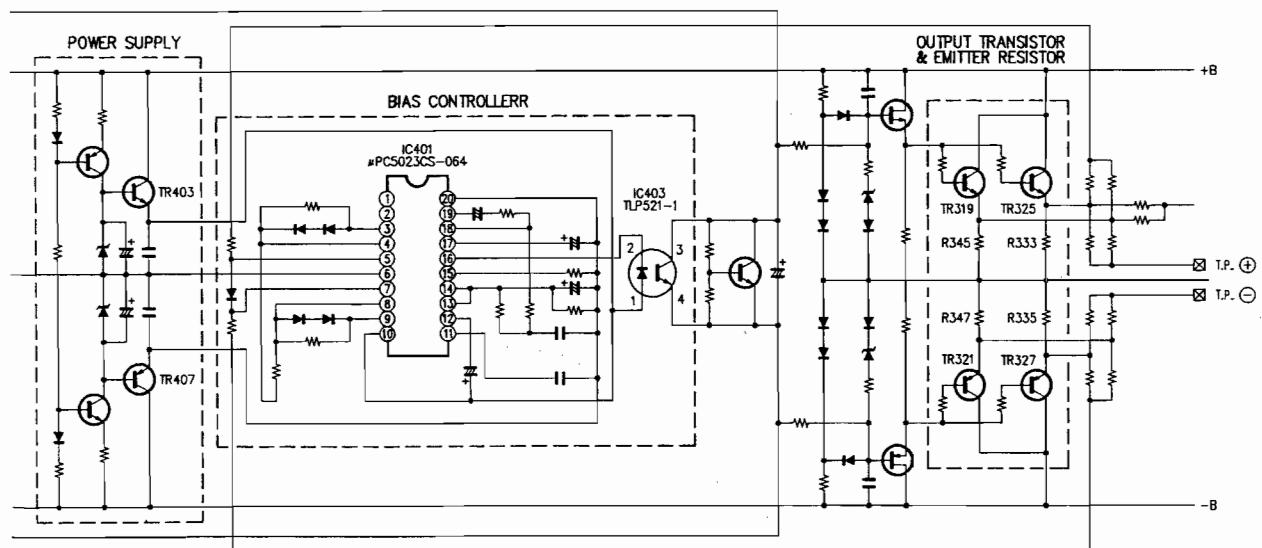
4. IC DESCRIPTION (μ PC5023CS-064)



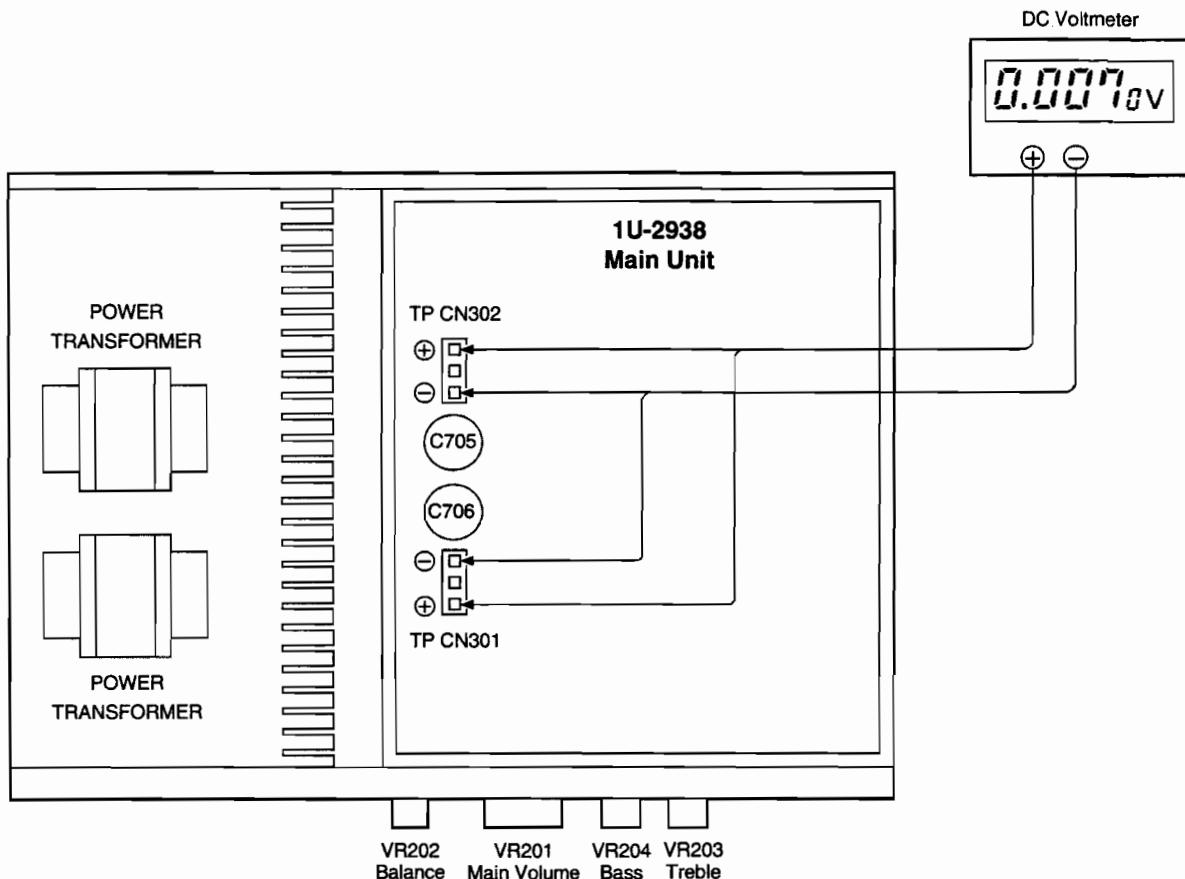
Pin. No.	Name	Contents
1	OPTI	NCP
2	OPTO	
3	NO	Comparator output
4	N-I	Comparator input (-)
5	N+I	Comparator input (+)
6	GND	Floating common
7	P+I	Comparator input (+)
8	P-I	Comparator input (-)
9	PO	Comparator output
10	V+	+ Power supply

Pin. No.	Name	Contents
11	ZDI	Control signal stabilizer input
12	ZDO	Control signal stabilizer output
13	PH-I	Peak hold input
14	PHO	Peak hold output
15	EAEO	Controller gain setting
16	EACO	Control signal output
17	EA+I	Reference voltage
18	EA-1	Comparator gain setting
19	EAO	Comparator output
20	V-	- Power supply

5. CIRCUIT IN THE CONCRETE



METHOD OF ADJUSTMENTS



IDLING CURRENT

- Setup

1. Lay the unit at an ordinary position away from a direct current from a cooler or fan. Do the adjustment at a temperature between 15°C (59°F) and 30°C (86°F).
2. Set controls as follows.

POWER SWITCH → OFF (■)

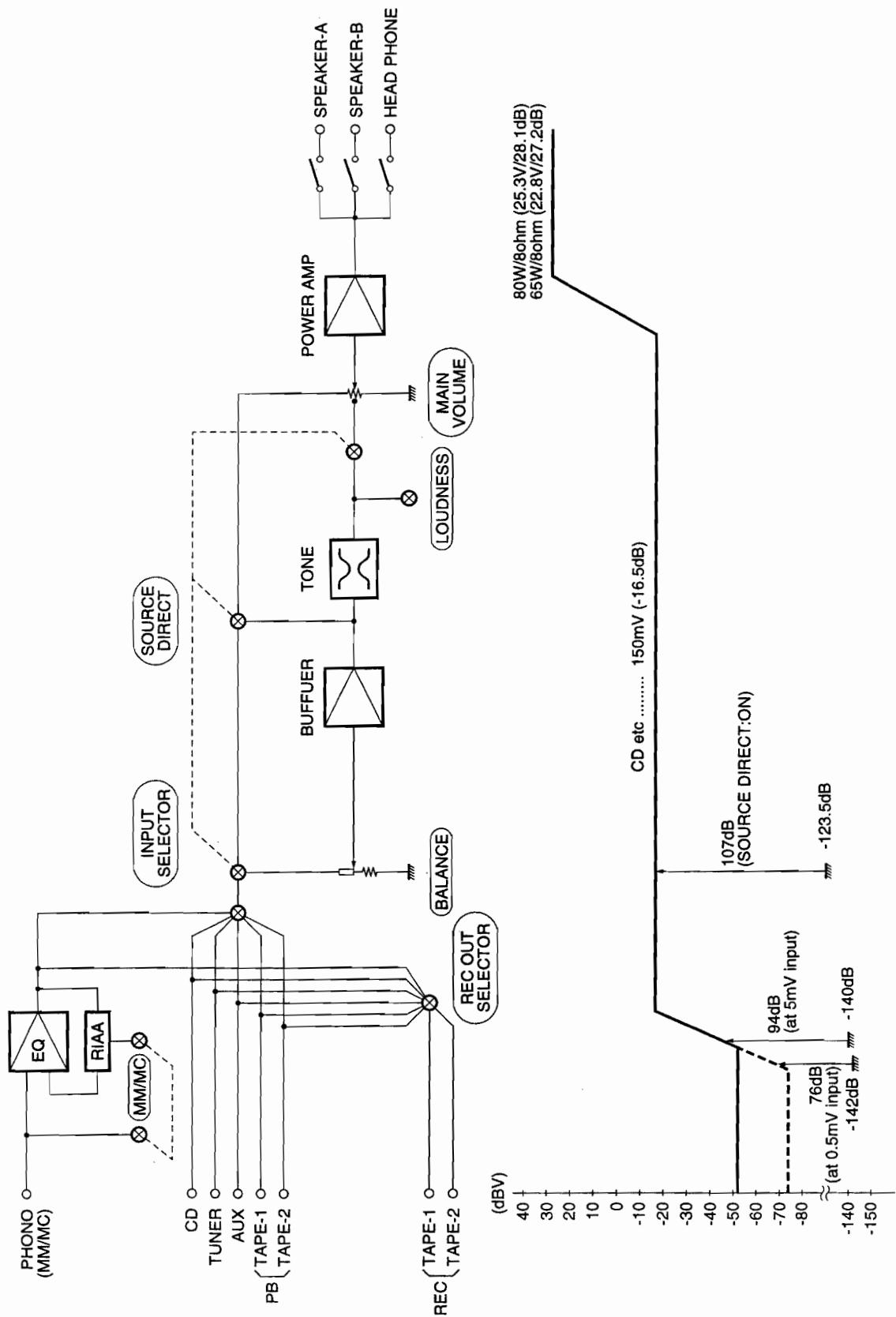
VOLUME CONTROL → fully counterclockwise. (○) min. (Main Volume VR201)
(VR202, 203 and 204 are center position.)

SPEAKER Terminals → open: do not connect the speakers, dummy load etc.

- Confirm

1. Remove Top cover. And then connect DC Voltmeter to Test points of Main Unit.
2. Connect Power cord to AC Outlet, and turn POWER Switch "on" (—).
3. 10 seconds after check to see DC Voltmeter reading is $7 \pm 2\text{mV}$.
4. 2 minutes after re-check DC Voltmeter for $7 \pm 2\text{mV}$ reading.

BLOCK AND LEVEL DIAGRAM



PRINTED WIRING BOARD (Pattern Side)

1

2

3

4

5

6

7

8

1U-2938C MAIN UNIT ASS'Y FOR PMA-925R

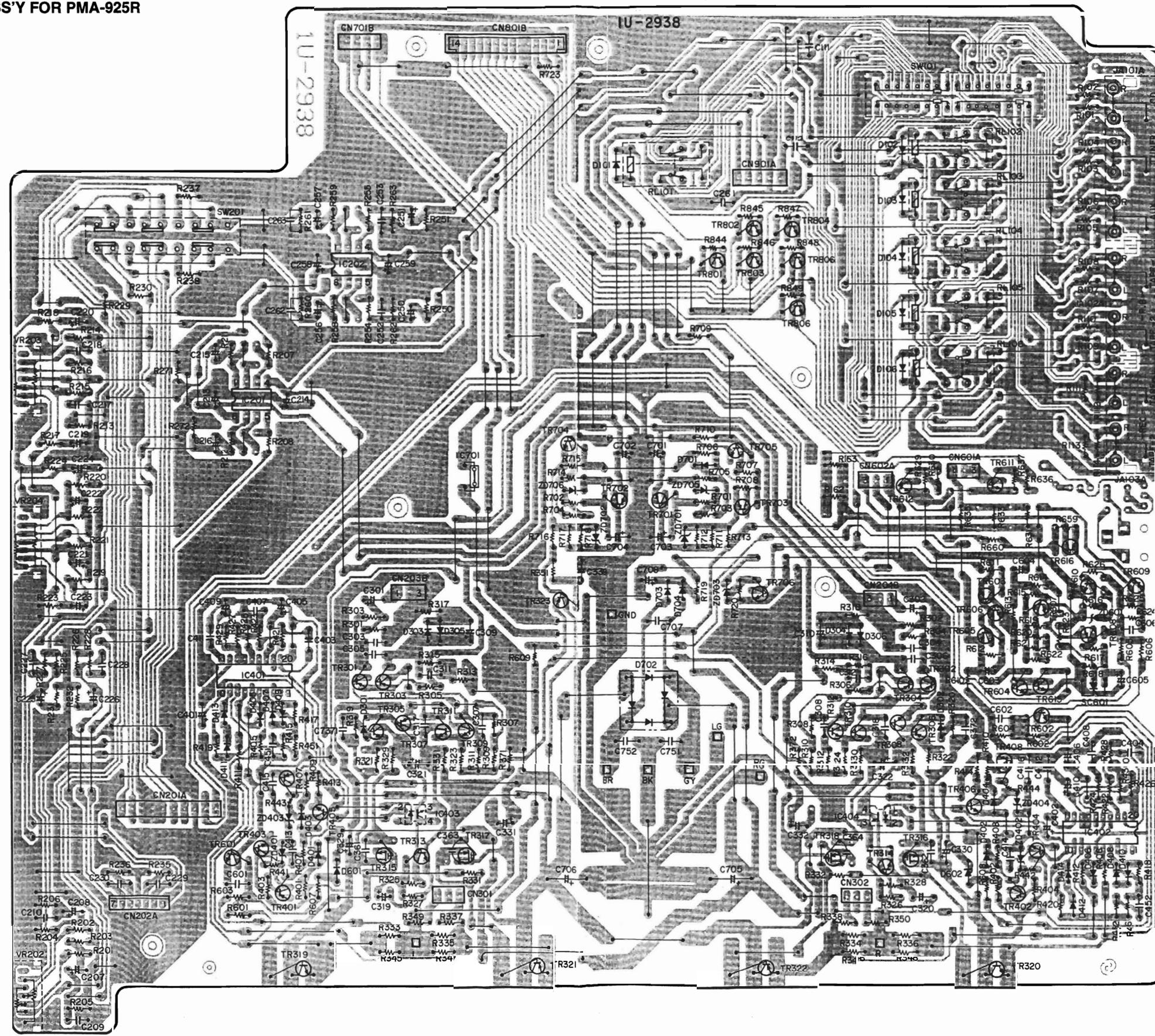
A

B

C

D

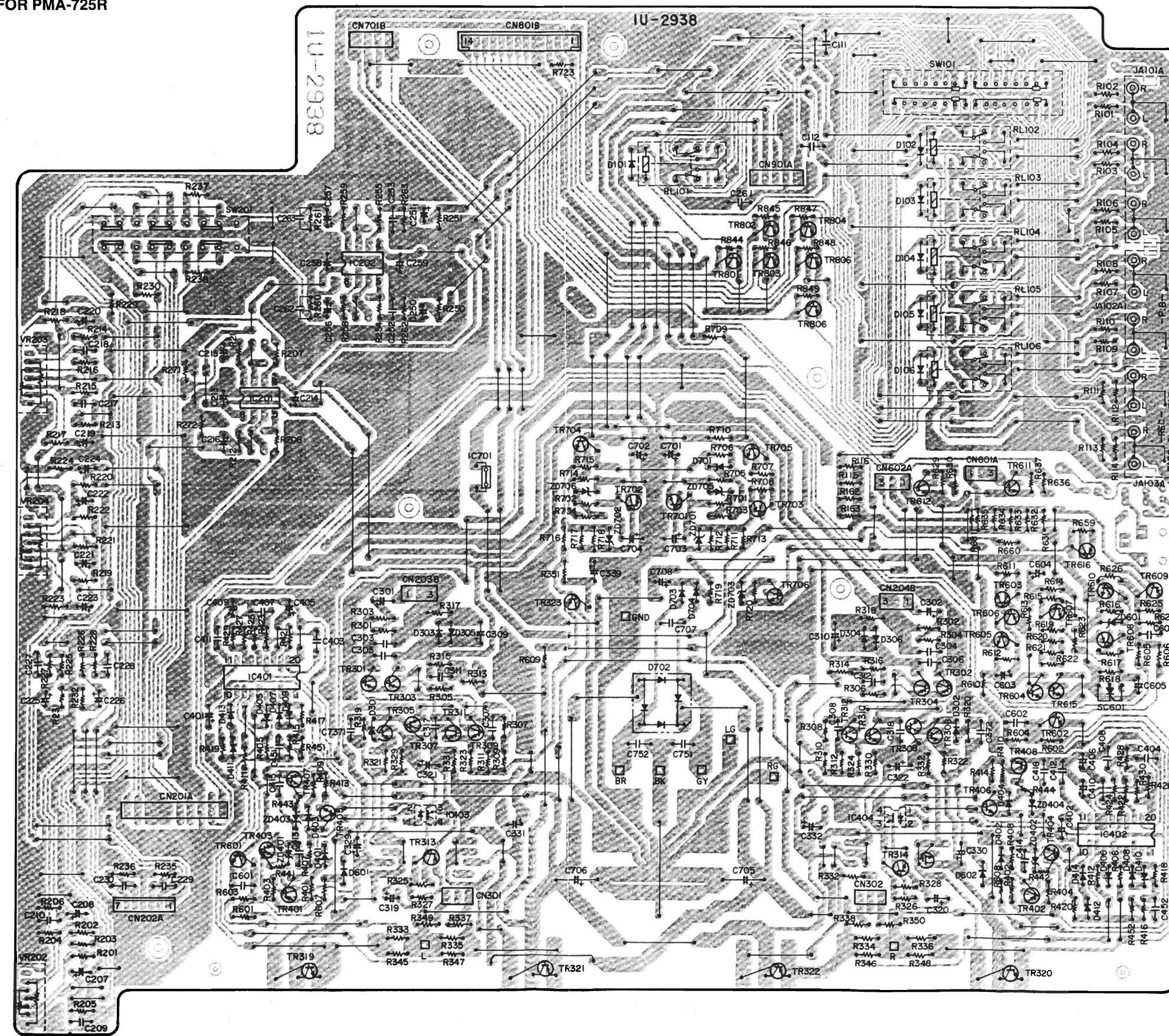
E



1 2 3 4 5 6 7 8

1U-2938 MAIN UNIT ASS'Y FOR PMA-725R

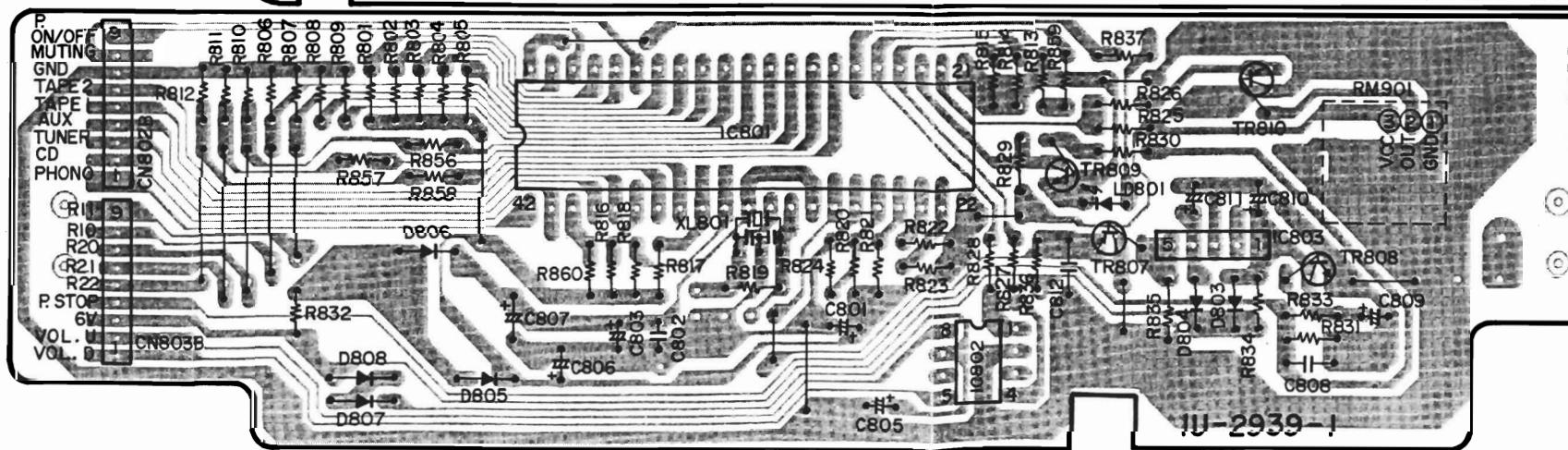
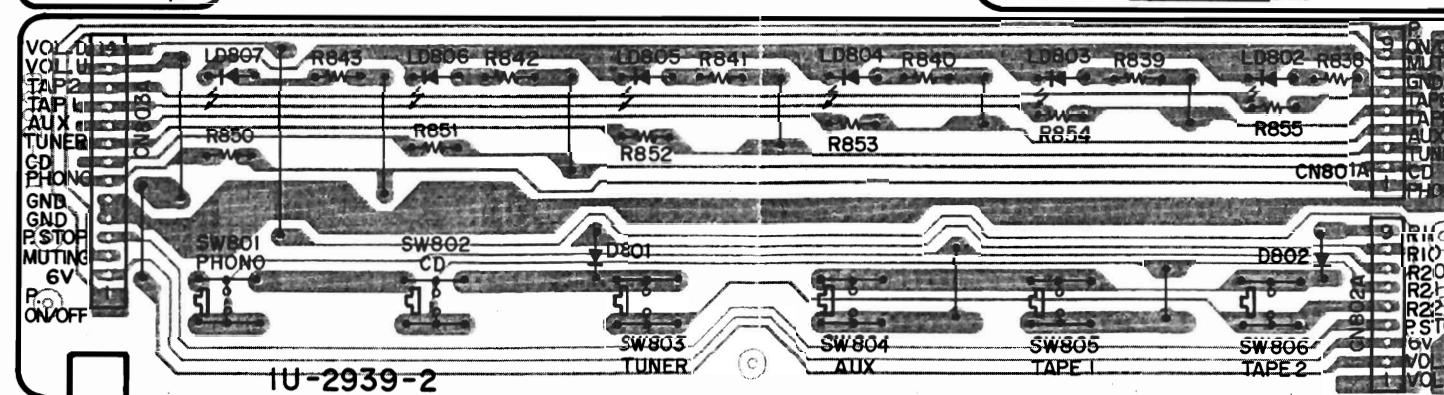
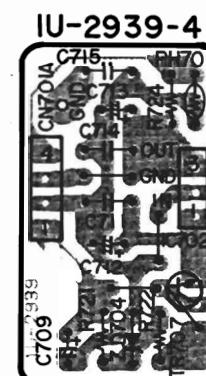
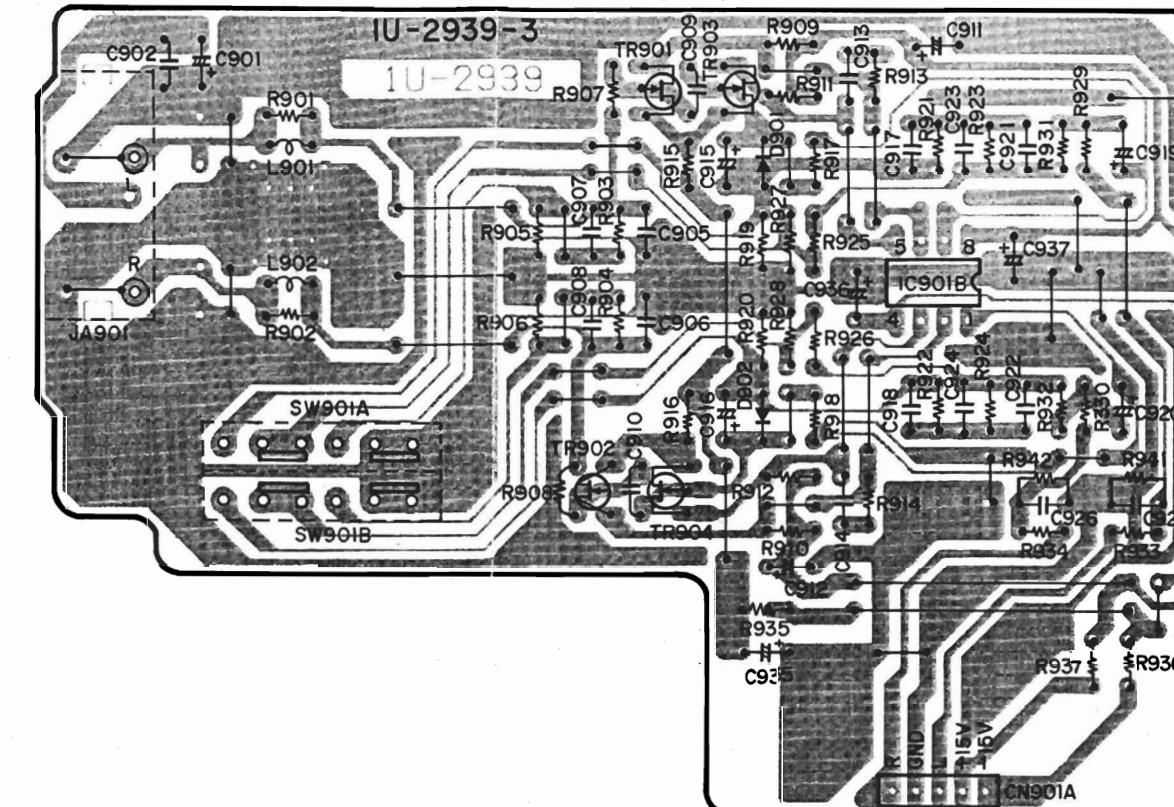
1U-2938A EUROPE Model
1U-2938B U.K. Model



1 2 3 4 5 6 7 8

1U-2939A μ -COM. UNIT ASS'Y

1U-2939A μ -Com. Unit Ass'y	
-1	μ -Com. Unit
-2	LED Unit
-3	Phono Unit
-4	Supply Unit



A

B

C

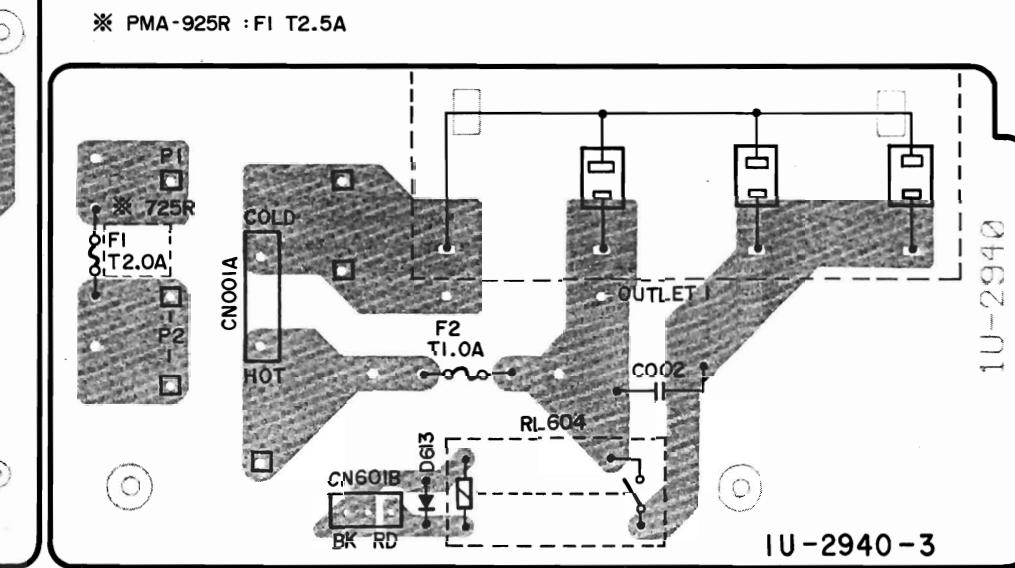
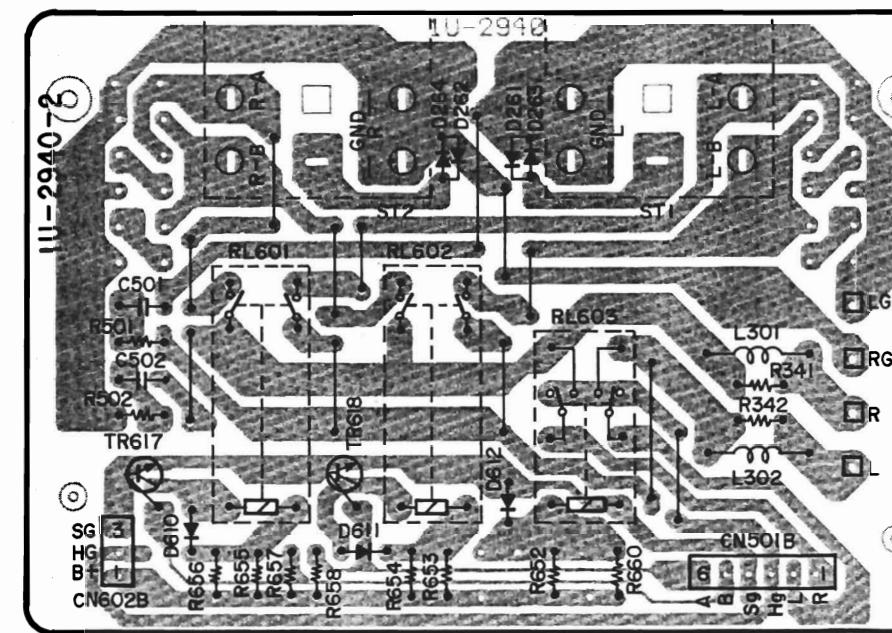
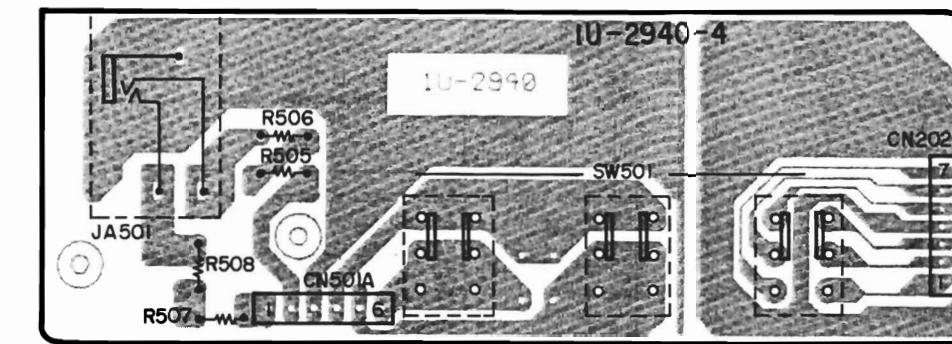
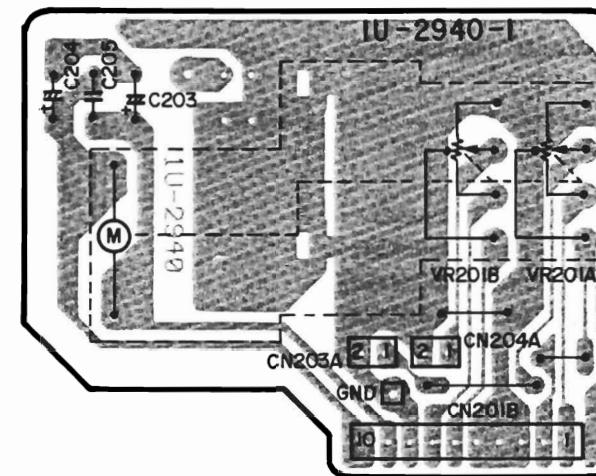
D

E

1 2 3 4 5 6 7 8

1U-2940 VOLUME UNIT ASS'Y
 1U-2940A : PMA-725R EUROPE Model
 1U-2940B : PMA-725R U.K. Model
 1U-2940C : PMA-925R

1U-2940 Volume Unit Ass'y	
-1	Volume Unit
-2	Speaker Unit
-3	AC Outlet Unit
-4	Speaker Sel. Unit



A

B

C

D

E

EXPLODED VIEW OF CHASSIS AND CABINET : PMA-925R

1

2

3

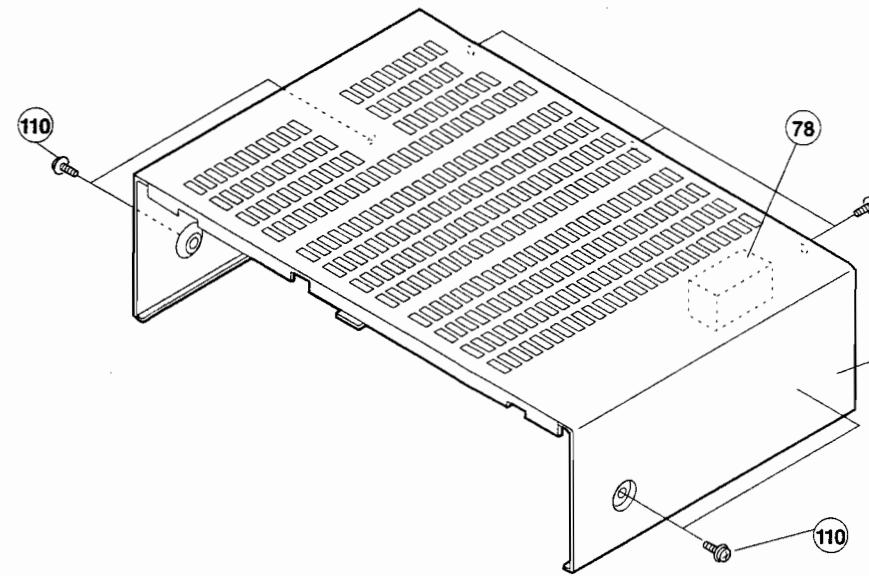
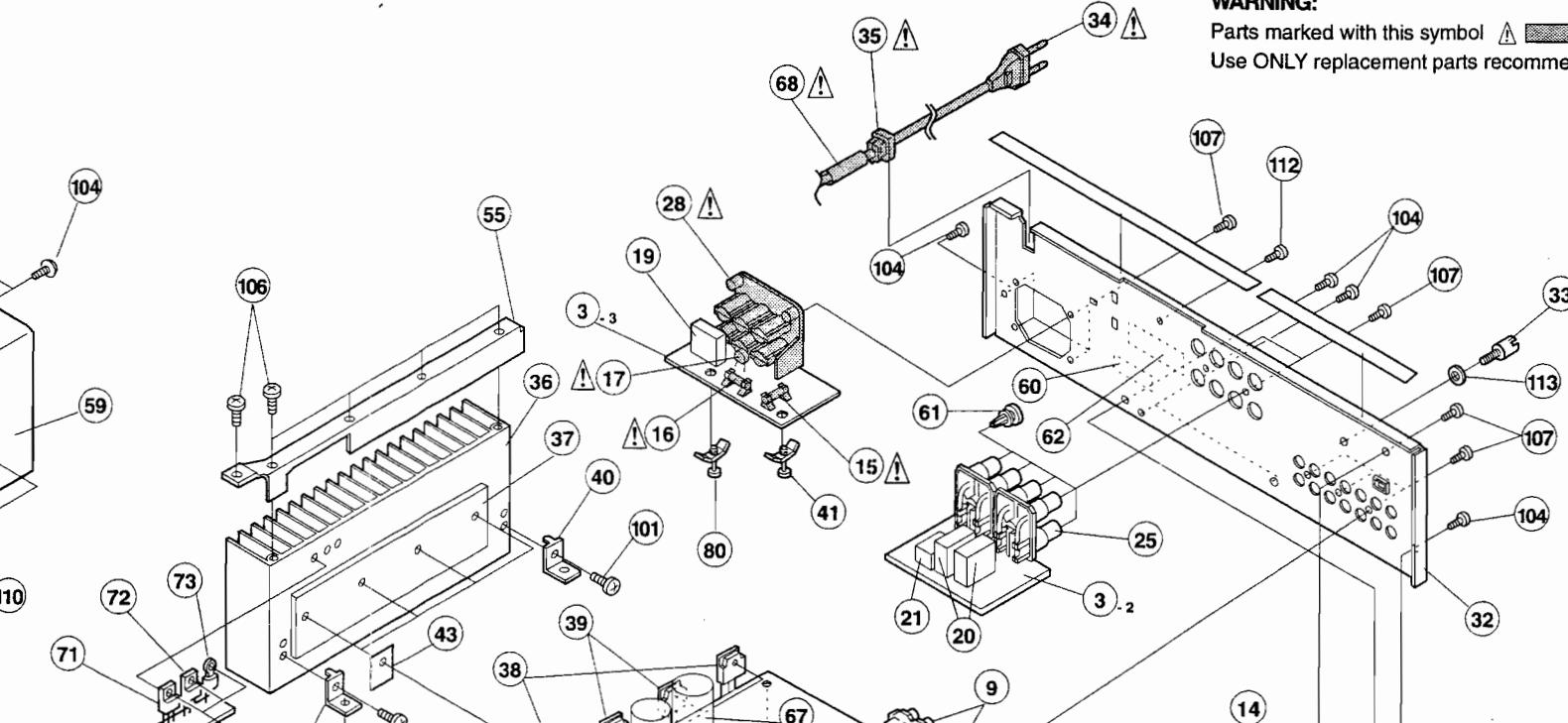
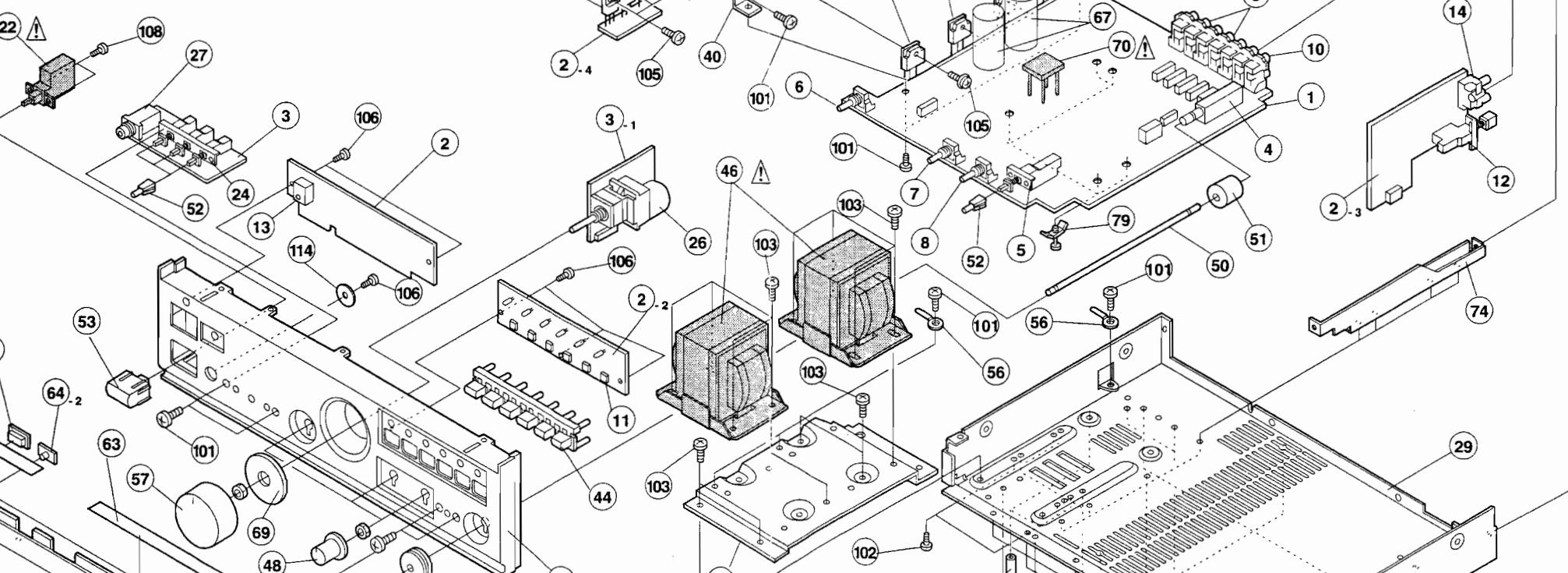
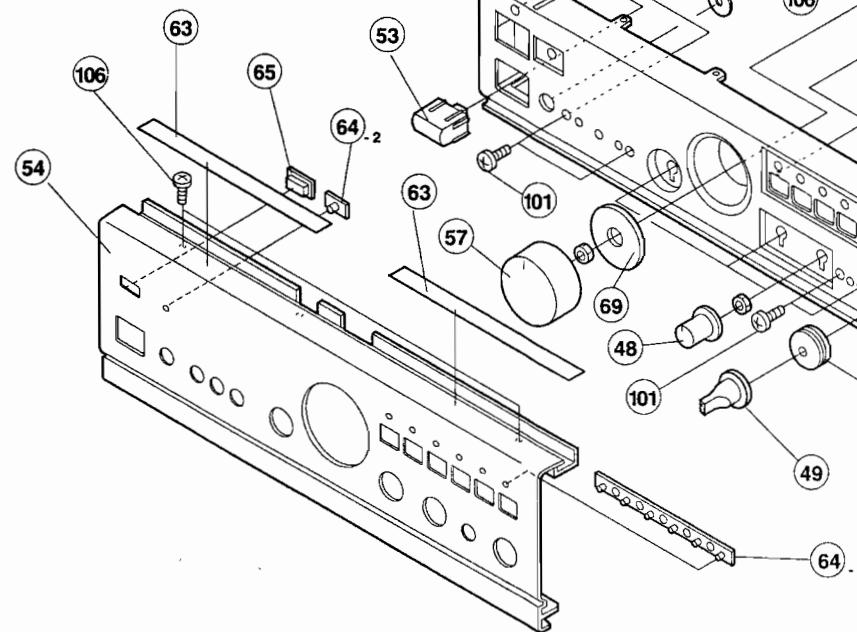
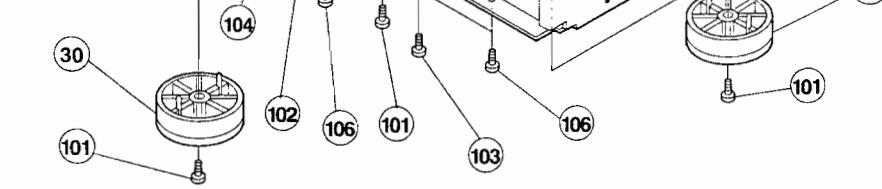
4

5

6

7

8

A**B****C****D****E****WARNING:**

Parts marked with this symbol have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

EXPLODED VIEW OF CHASSIS AND CABINET : PMA-725R

1

2

3

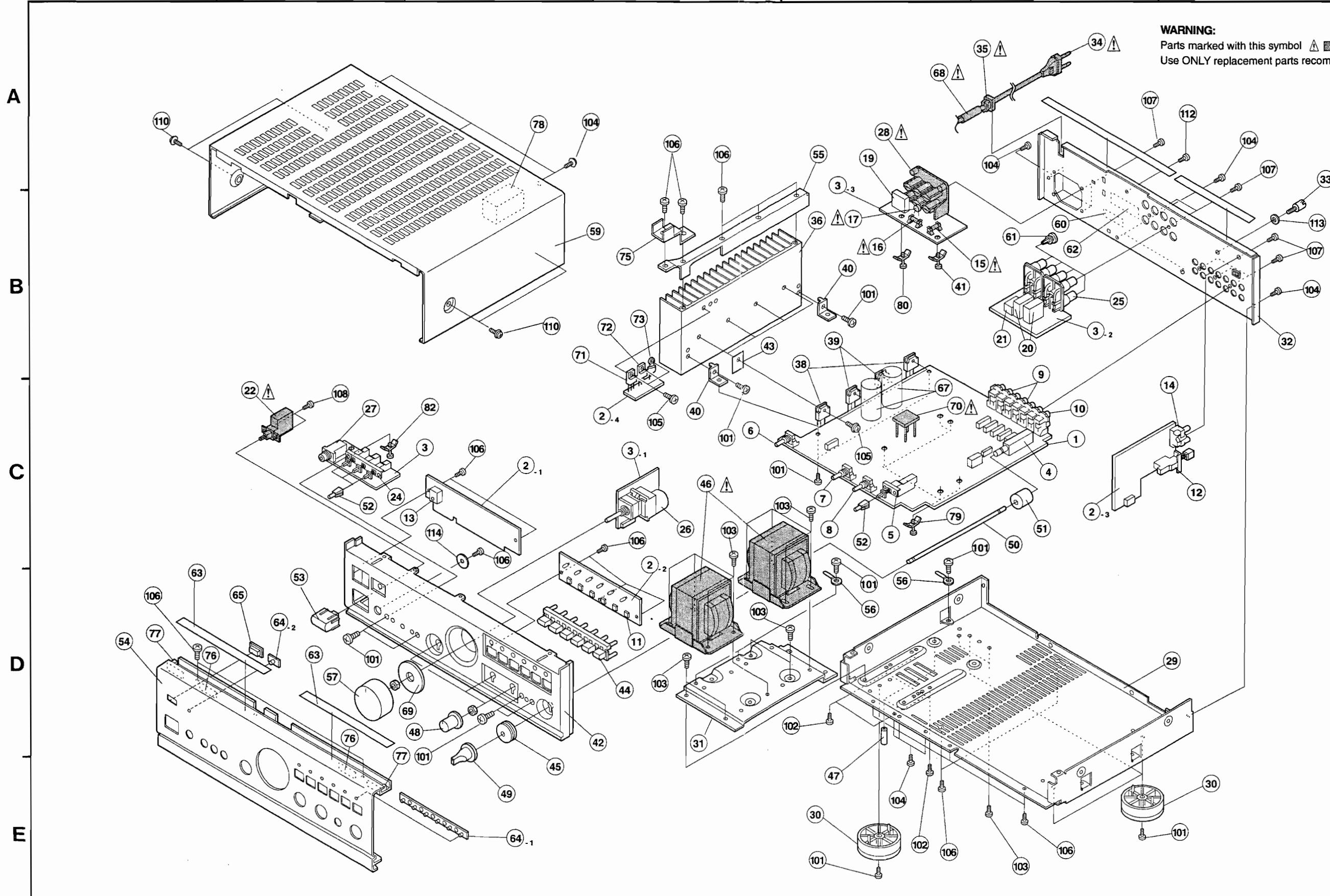
4

5

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7

8

**WARNING:**

Parts marked with this symbol have critical characteristics.
Use ONLY replacement parts recommended by the manufacturer.

WIRING DIAGRAM

1

2

3

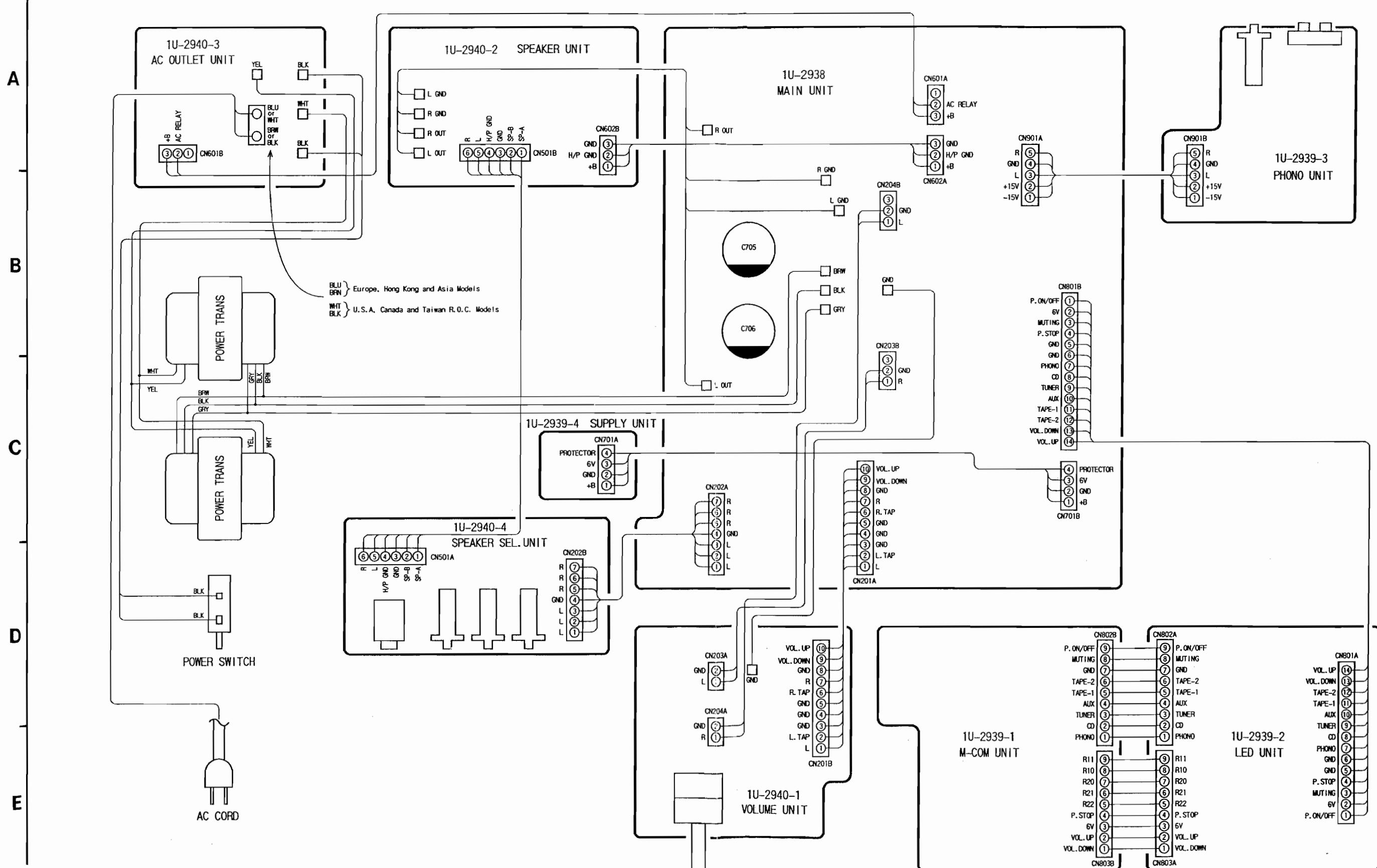
4

5

6

7

8



SCHEMATIC DIAGRAM (1/4) : PMA-925R

1

2

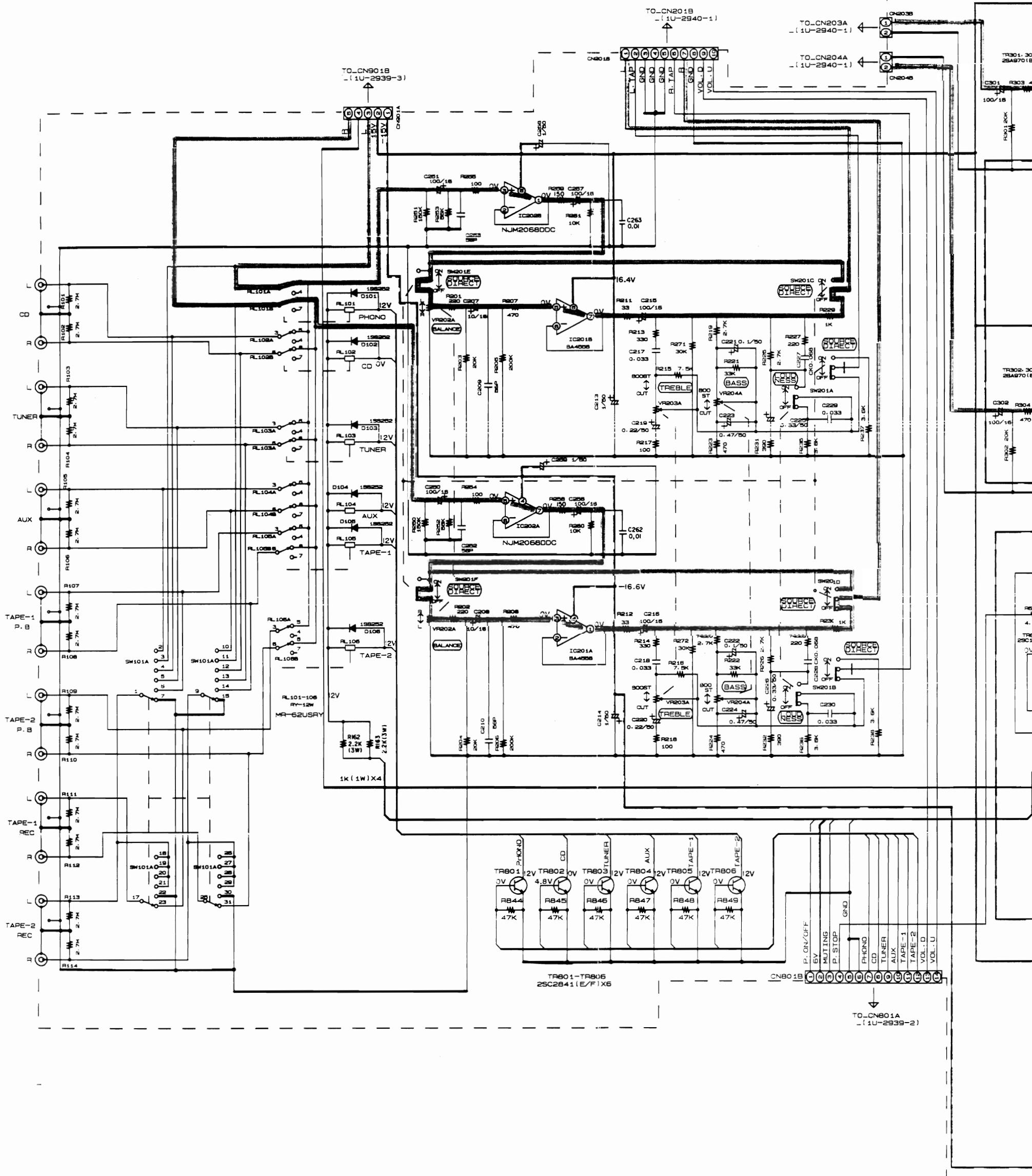
3

4

5

6

1U-2938



6

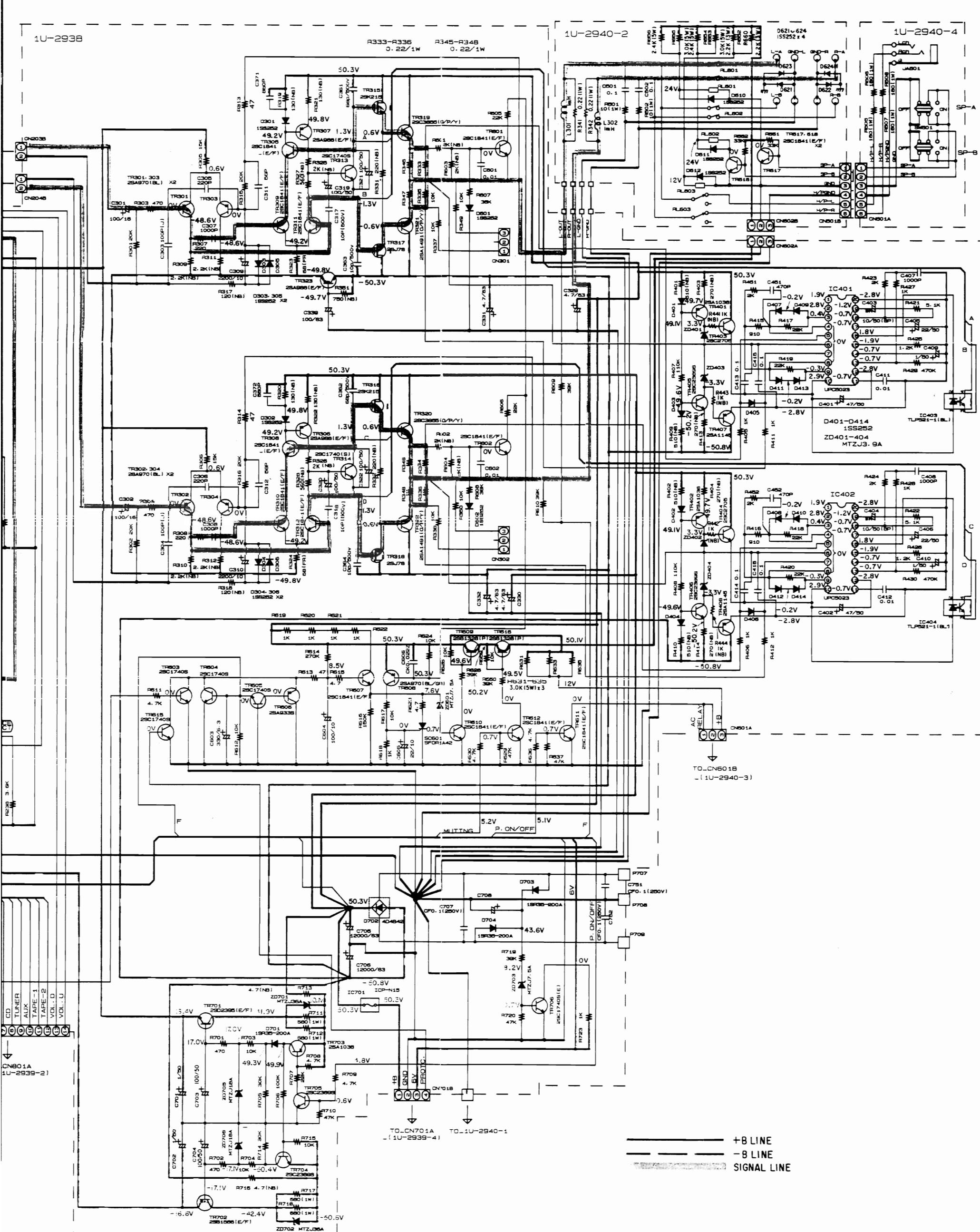
7

8

9

10

11

**NOTES**

ALL RESISTANCE VALUES IN OHM. K=1,000 OHM. M=1,000,000 OHM

ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD

EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.

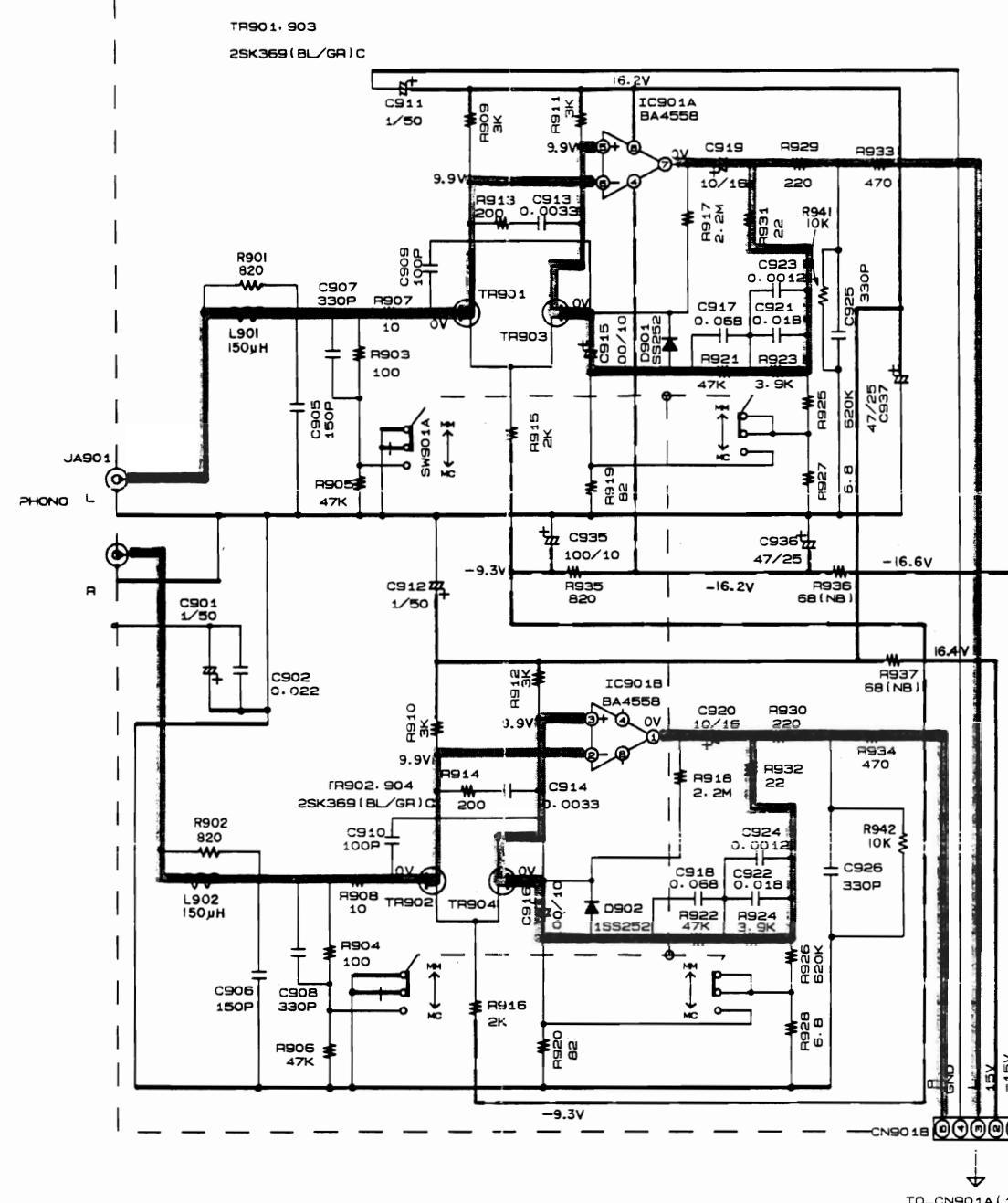
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

SCHEMATIC DIAGRAM (2/4) : PMA-925R

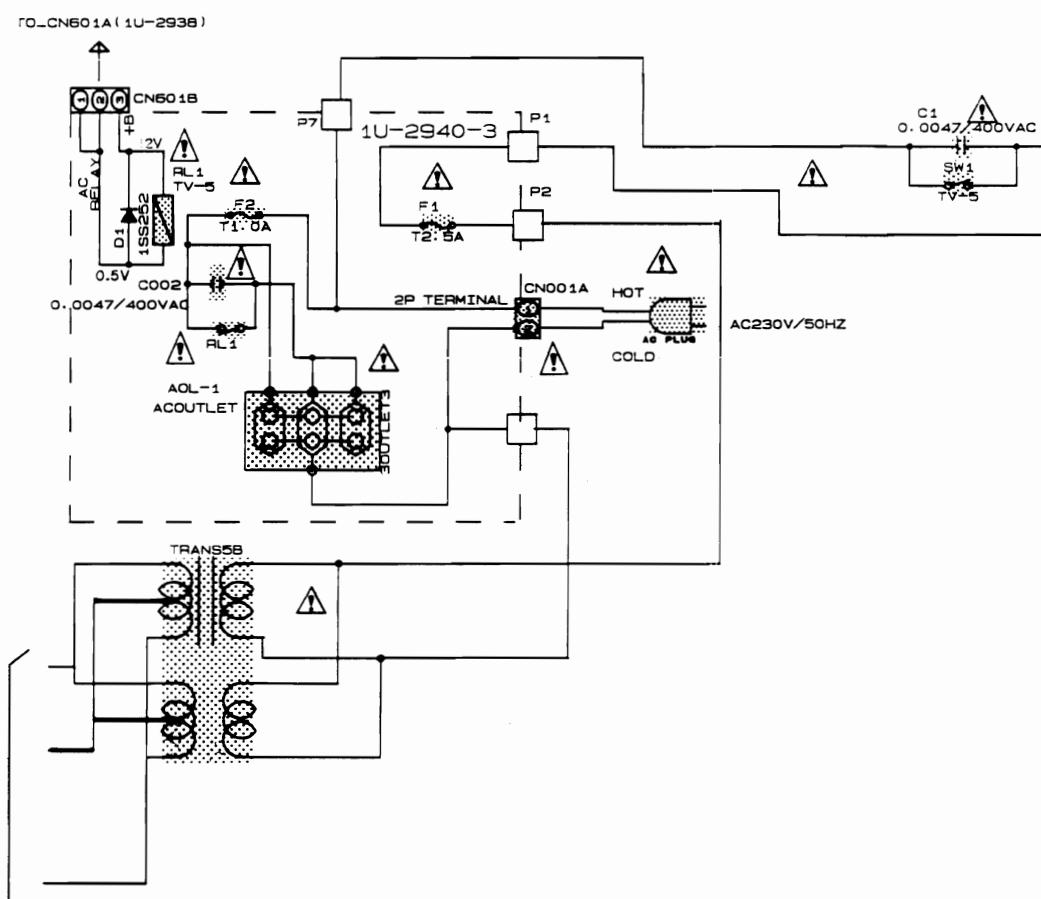
1 2 3 4 5 6

A

1U-2939-3

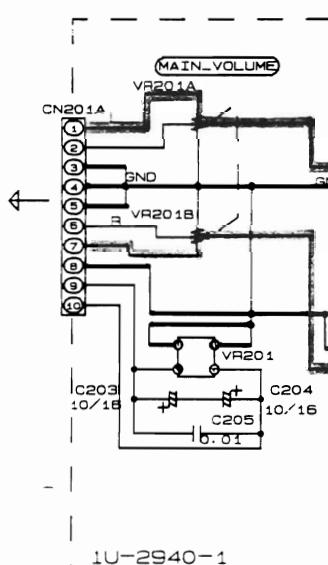


E



F

TO-1U-2939



WARNING:
 Parts marked with this symbol have critical characteristics.
 Use ONLY replacement parts recommended by the manufacturer.

CAUTION:
 Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamperes, or if the resistance from chassis to either side of the power cord is less than 240 kilohms, the unit is defective.

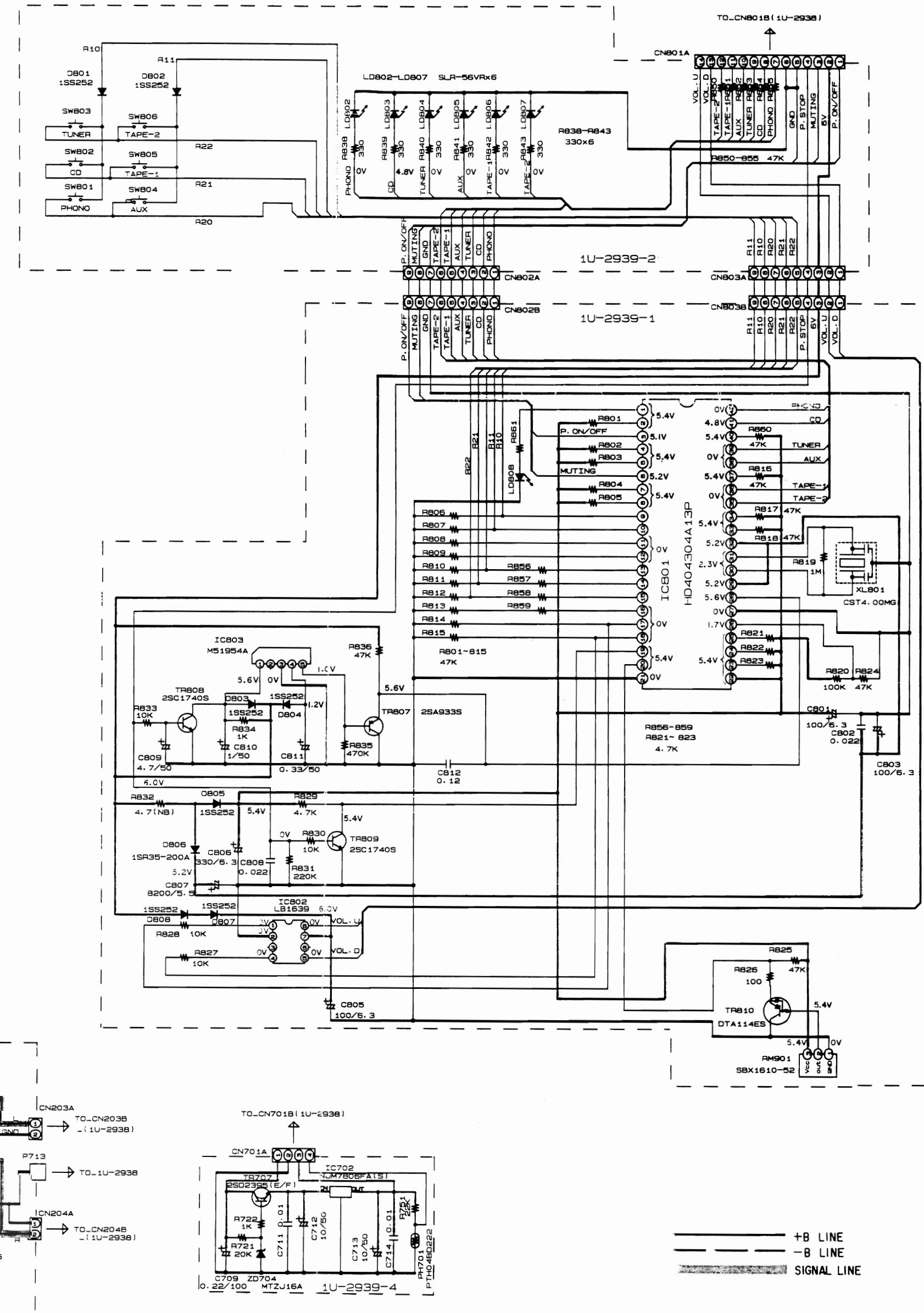
WARNING:
 DO NOT return the unit to the customer until the problem is located and corrected.

NOTES
 ALL RESISTANCE VALUES IN OHM. $k=1.000$ OHM,
 $M=1,000,000$ OHM

ALL CAPACITANCE VALUES IN MICRO FARAD.
 P=MICRO-MICRO FARAD

EACH VOLTAGE AND CURRENT ARE MEASURED AT
 NO SIGNAL INPUT CONDITION.

CIRCUIT AND PARTS ARE SUBJECT TO CHANGE
 WITHOUT PRIOR NOTICE.

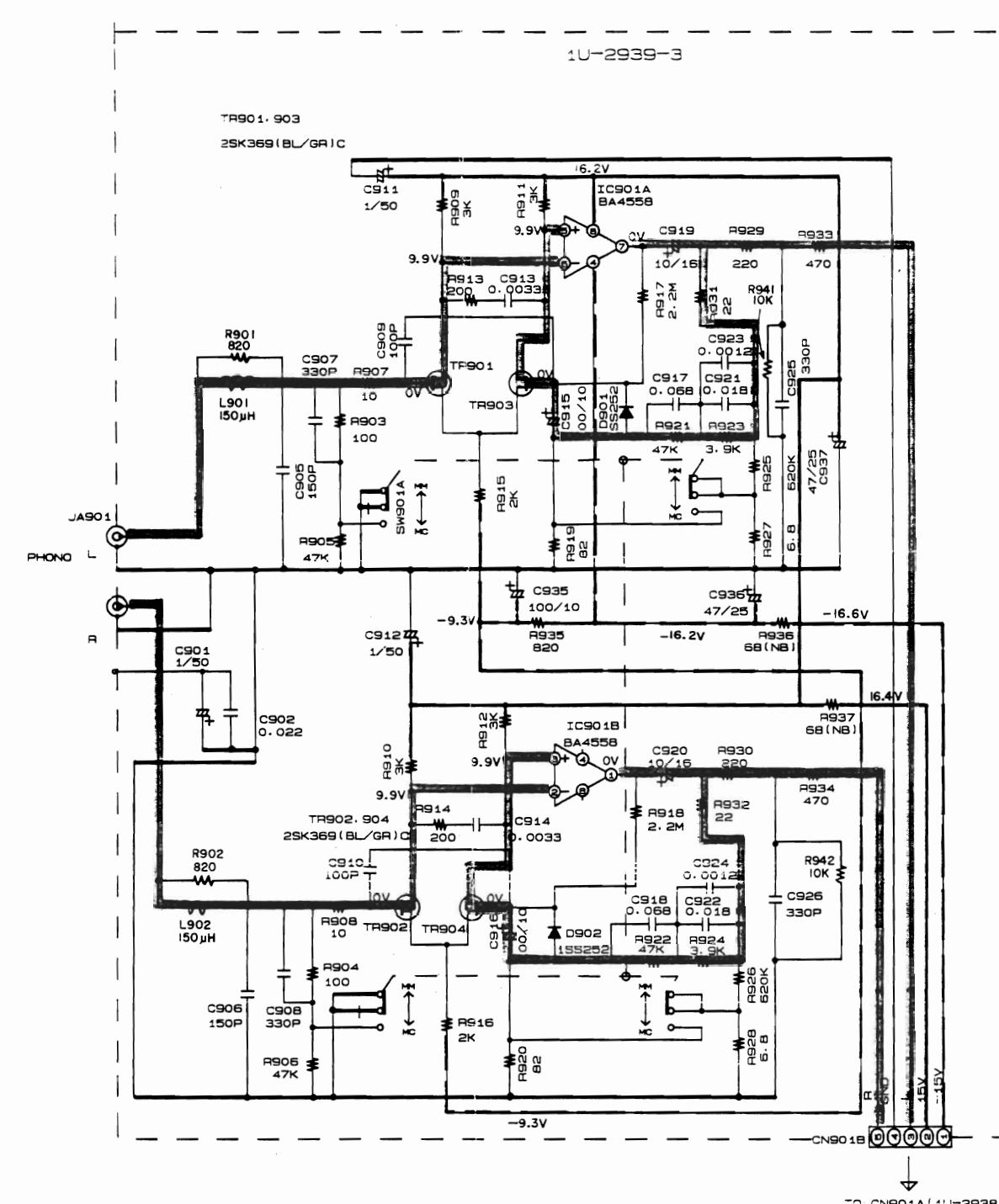


+B LINE
-B LINE
SIGNAL LINE

SCHEMATIC DIAGRAM (4/4) : PMA-725R

1 2 3 4 5 6

A



B

C

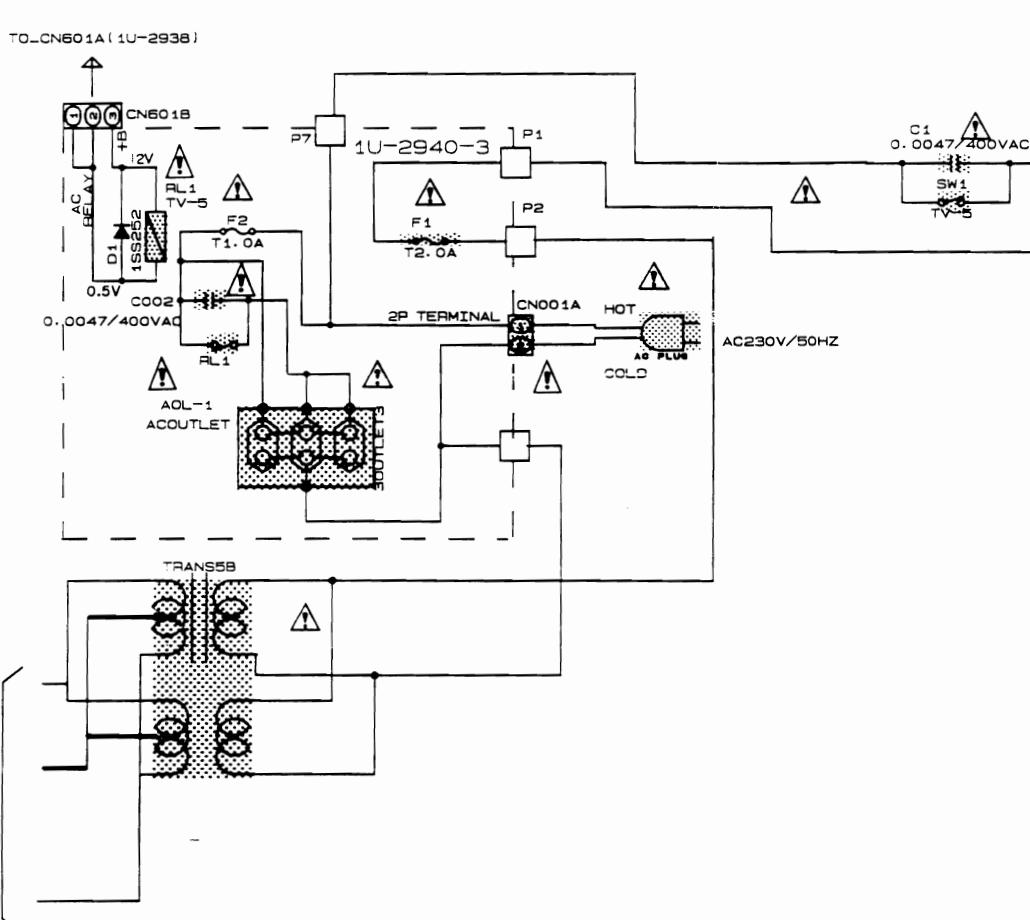
D

E

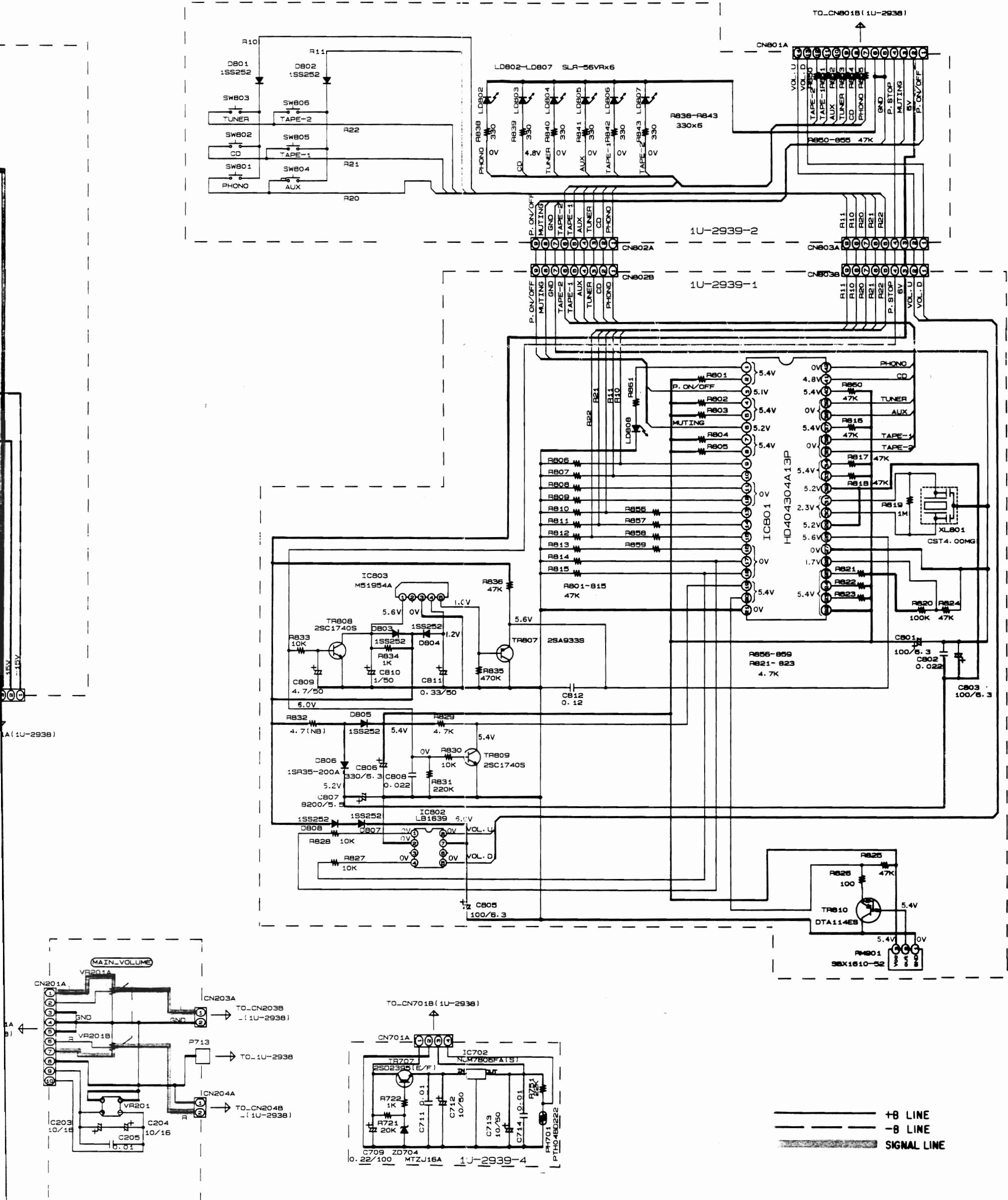
F

G

H



NOTES
ALL RESISTANCE VALUES IN OHM. k=1,000 OHM. M=1,000,000 OHM
ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
EACH VOLTAGE AND CURRENT ARE MEASURED AT NO SIGNAL INPUT CONDITION.
CIRCUIT AND PARTS ARE SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.



SCHEMATIC DIAGRAM (3/4) : PMA-725R

1

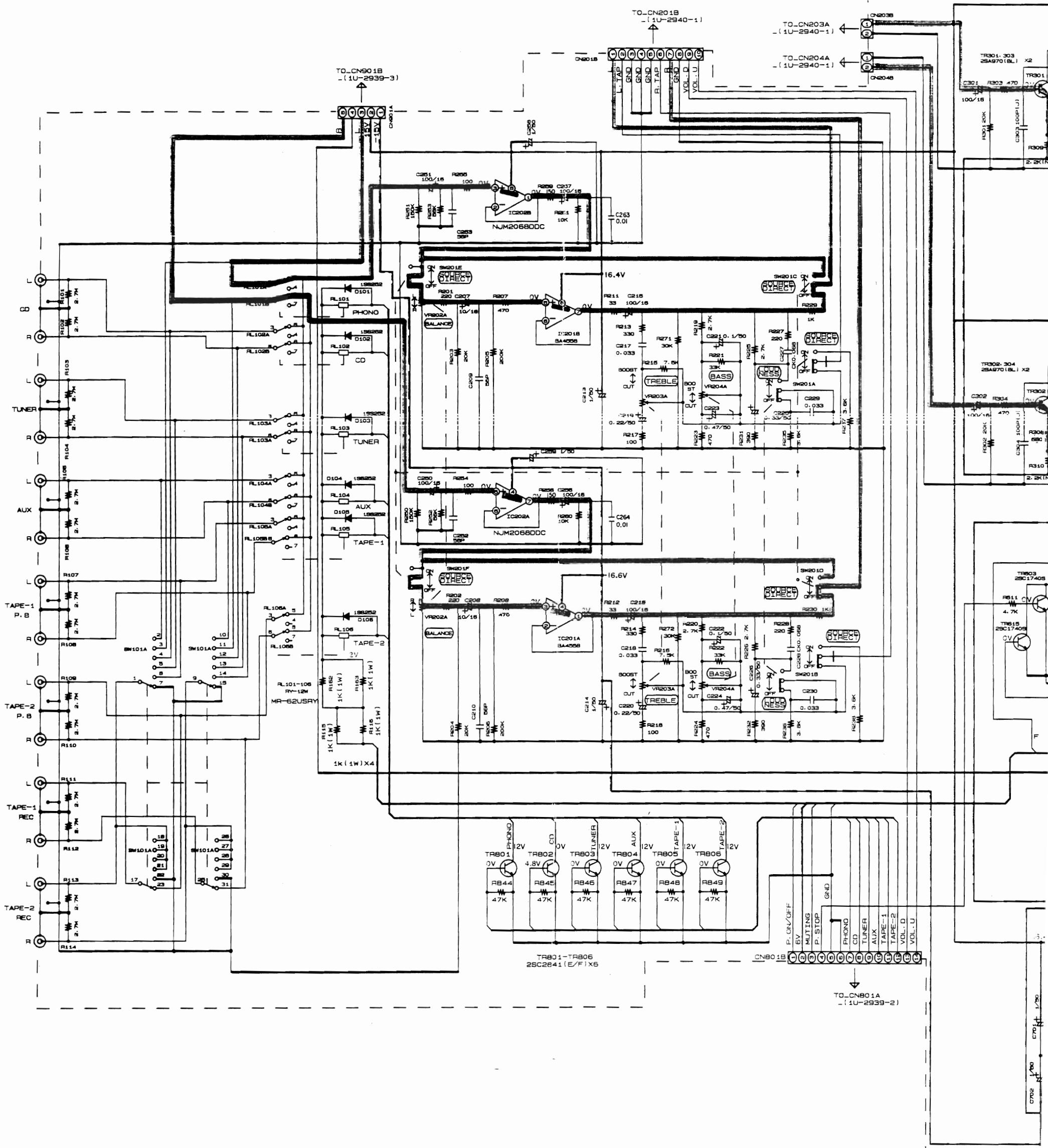
2

3

4

5

6



6

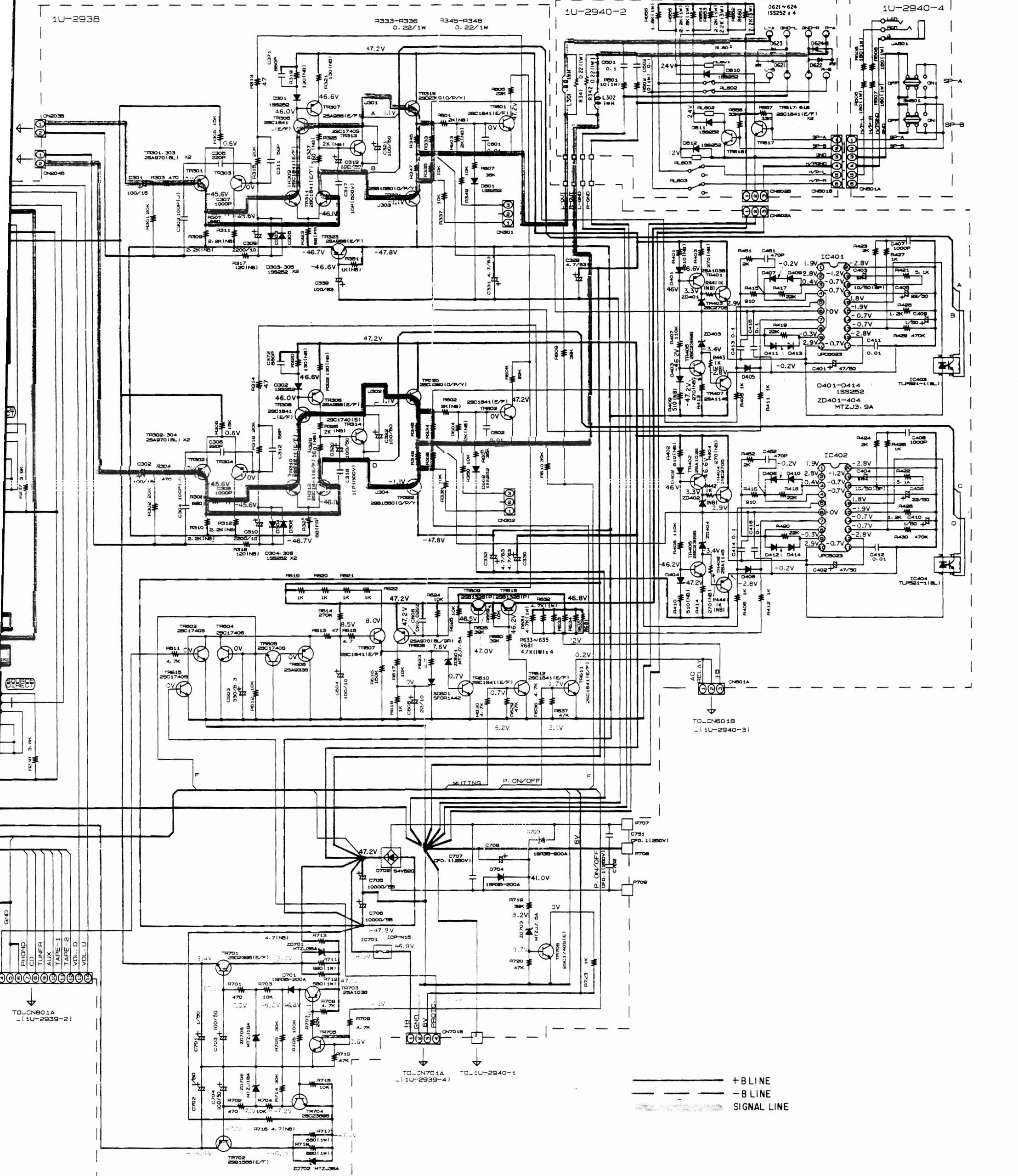
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11



NOTES
 ALL RESISTANCE VALUES IN OHM. K=1,000 OHM, M=1,000,000 OHM
 ALL CAPACITANCE VALUES IN MICRO FARAD. P=MICRO-MICRO FARAD
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