

SANYO RETAIL PRODUCT INFORMATION SHEET



MODEL: **DCF 300**

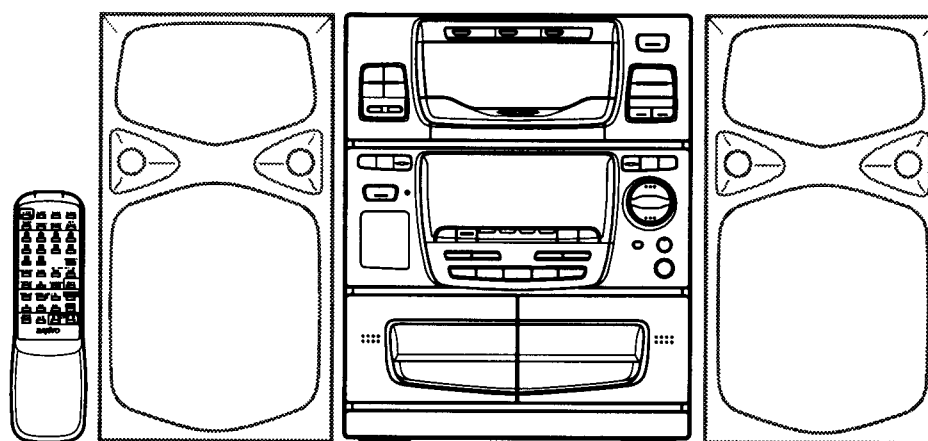
MINI SYSTEM

	FEATURES	BENEFITS
1	Front loading three disc changer	Providing the versatility of mixing music selection from three discs, the option of programming up to 32 tracks of playback between the discs, random play and repeat functions.
2.	Power output 50 W/Channel RMS	Plenty of power whatever your music tastes are.
3.	S R S - Sound Retrieval System 4 mode sound presets	Retrieves the spatial information from music recordings and restores the original three-dimensional surround sound field as if it were to be heard live by the human ear. 4 x sound presets include ; rock, pop, jazz and classic.
4.	Full Logic Double Tape Deck Section - Auto reverse (playback) - Dolby B NR - High speed dubbing - Electronic tape counter	Twin decks for your convenience, enabling recording from CD or tape to tape, with the option of normal or high speed dubbing. Dolby B noise reduction eliminates background hiss in cassette recordings, plus there's the added advantage of an electronic tape counter for accurate counter readings.
	Also featuring: 36 preset AM/FM synthesiser tuner - Multi function fluorescent display - Clock / Timer function - Video input - Processor in/out terminal with sys. conn. - Sub woofer output terminal 39 key remote control 3 way speakers with removable grills	<i>Versatility plus!</i> The sub-woofer output terminal enables easy connection to a sub-woofer, whilst the processor in/out terminals and system connection offer full compatibility with a Sanyo HTD47 or similar Dolby Pro-logic processor or decoder.

Service Manual

Mini Component System

DC-F300 (AU)



CONTENTS

PRODUCT CODE No.
129 508 05 (AU)

SPECIFICATION	1	EXPLODED VIEW (CABINET & CHASSIS)	19
LASER BEAM SAFETY PRECAUTIONS	1	PARTS LIST	21
WHAT TO DO IF	2	EXPLODED VIEW (TAPE DECK MECHANISM)	28
BEFORE USE OR TRANSPORTATION	2	PARTS LIST	29
REMOVAL & INSTALLATION	3	EXPLODED VIEW (CD CHANGER MECHANISM)	31
CD CHANGER OPERATION & DESCRIPTION	5	EXPLODED VIEW & PARTS LIST	
CD CHANGER REPLACEMENT	7	(CD CHANGER MECHANISM)	32
CD MECHANISM ADJUSTMENTS	11	EXPLODED VIEW & PARTS LIST	
CD PLAYER ADJUSTMENTS	13	(CD BASE MECHANISM)	33
TAPE DECK ADJUSTMENTS	15	IC BLOCK DIAGRAM & DESCRIPTION	34
AMPLIFIER ADJUSTMENTS	17	FLUORESCENT TUBE	44
TUNER ADJUSTMENTS	18	WIRING CONNECTION	45
		SCHEMATIC DIAGRAM & WIRING DIAGRAM	46
		IC & TRANSISTOR VOLTAGES	68
		IC & TRANSISTOR VOLTAGES /TEST CABLES	69

This service manual consists of "DC-F300U" (Main unit),
"RB-F300VD" (Remote control) and "SX-F300L,R" (Speaker
system).

SPECIFICATIONS

Tuner section

Reception frequency FM: 87.5 - 108 MHz
AM: 522 - 1710 kHz

CD player section

Type Changer, 3-disc
Channels 2-channel stereo
Sampling frequency 44.1 kHz
Pick-up Optical 3-beam
semiconductor laser
Laser output 0.6 mW (Continuous wave max.)
Wave length 790 nm
Frequency response 20 Hz to 20 kHz
Wow/flutter Below measurable limits

Cassette deck section

Track system 4-track, 2-channel stereo
Frequency response 50 Hz to 15 kHz (CrO₂ tape)
50 Hz to 14 kHz (Normal tape)
Signal-to-noise ratio 60 dB (Dolby NR ON)
Wow/flutter 0.12% (WRMS)
Fast forward/rewind time Approx. 110 sec. (C-60)

Amplifier section

Output power 50W X 2
(at 6 ohms, 10% distortion)
Sound preset Four electronic presets

Inputs VIDEO IN: 400 mV(50k ohms)
PROCESSOR IN: 300 mV/75k ohms
Outputs PROCESSOR OUT: 430 mV
SPEAKERS: 6 ohms
PHONES: 8 - 32 ohms
Power requirements AC 230 - 240 V, 50 Hz
Power consumption 110 W
Dimensions 270(W) x 330(H) x 320(D) mm
Weight 8.7 kg

Speaker systems

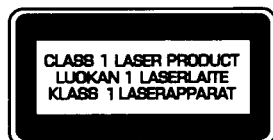
Type 3 way bass reflex
Unit used Woofer : 13 cm cone type
Mid range : 5 cm cone type
Tweeter : piezoelectric

Maximum
power-handling capacity 100 W (peak)
Nominal impedance 6 ohms
Dimensions 180(W) x 330(H) x 262(D) mm
Weight 3.3 kg (per speaker)

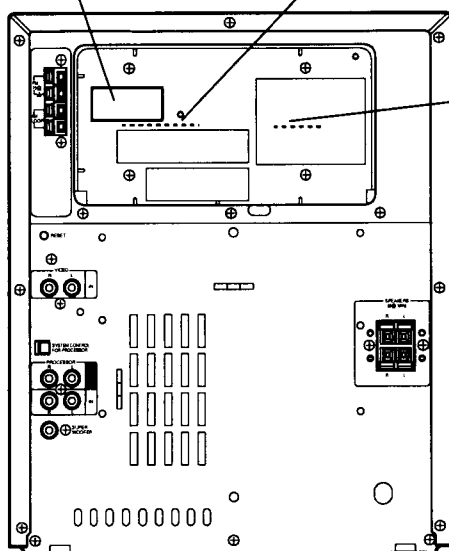
Specifications subject to change without notice.

LASER BEAM SAFETY PRECAUTION

- Pick-up that emits a laser beam is used in this CD player section.



CAUTION - INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCKS DEFEATED. AVOID EXPOSURE TO BEAM.
ADVARSEL - USYNLIG LASER STRÅLING VED ÅBNING, NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION, UNDGA UDSÆTTELSE FOR STRÅLING.
VARNING - OSYNLIG LASER STRÅLNING NÅR DENNA DEL ÄR ÖPPNAD OCH SPÄRR ÄR URKOPPLAD. STRÅLEN ÄR FARLIG.
VORSICHT - UNSICHTBARE LASERSTRAHLUNG TRITT AUS, WENN DECKEL GEÖFFNET UND WENN SICHERHEITSVERRIEGELUNG ÜBERBRÜCKT IST. NICHT, DEM STRAHL AUSSETZEN.
VARO - AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.



CAUTION

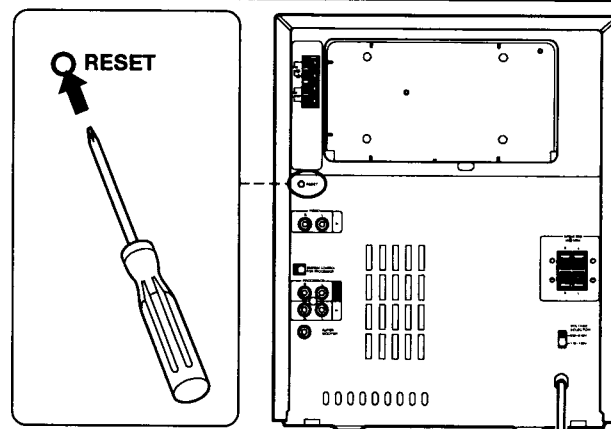
USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

LASER OUTPUT 0.6mW MAX(CW)
WAVELENGTH 790nm

WHAT TO DO IF

If the operation of the unit or display is not normal, or you wish to clear the contents of the memory.

1. Disconnect the power cord's plug from the electrical outlet.
2. Press the **RESET** button for at least 30 second.
3. Connect the power cord.
4. Press the **POWER** button to turn the power on.

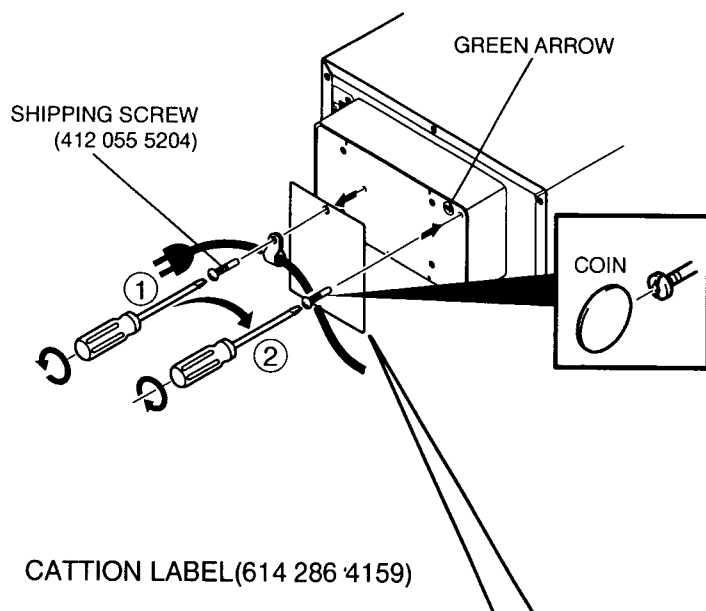
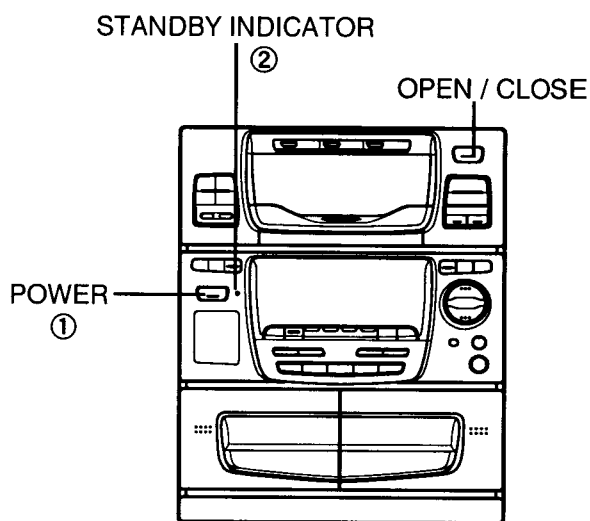


BEFORE USE OR TRANSPORTATION

1. What carrying the unit, be sure to remove any discs which be inside.
2. Press the **POWER "OFF"**. (①)
3. **CD mechanism : Moving start**
4. **CD mechanism : Home position**
5. The **STANDBY** indicator "lights". (②)
6. Then unplug the power cord from the AC outlet.

• Before use

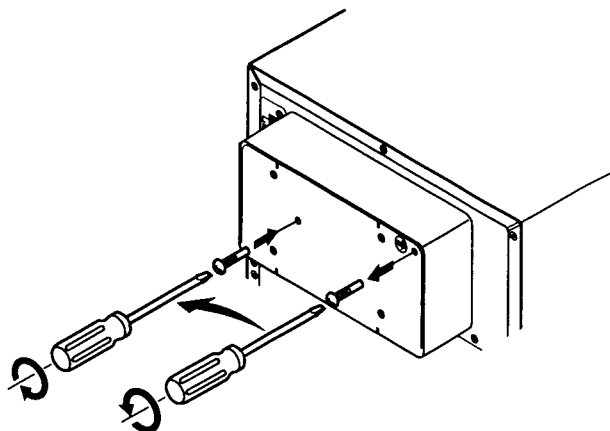
1. Remove the shipping screw from the rear of the unit.
2. This screw is used to secure the CD mechanism during shipment and should be retained for future use.



IMPORTANT!
Before use remove this shipping screw.
The removed screw should be retained by reinstalling the screw to the point indicated green arrow.

• Before transportation

1. Turn on the power and remove all discs from the unit.
2. Turn the power off. The **STANDBY** indicator lights.
3. Then unplug the power cord from the AC outlet.
4. Reinstall the shipping screw.

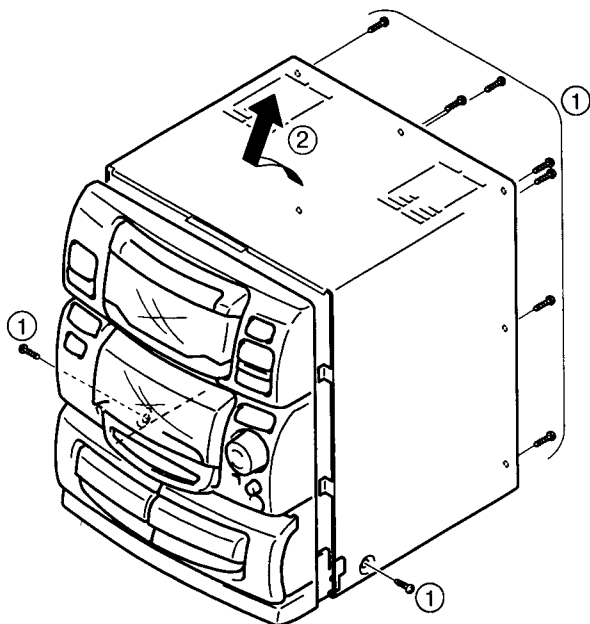


REMOVAL AND INSTALLATION

- Press the "STANDBY/ON" button and check that the STANDBY LED lights.
- Disconnect the power cord's plug from the electrical outlet.
- All wiring should be returned to the original position after work is completed.
- First have ready may the new FIXERS(614 129 2496) for replacement..
- Arrange the lead wires so that they are not near the heat sink.

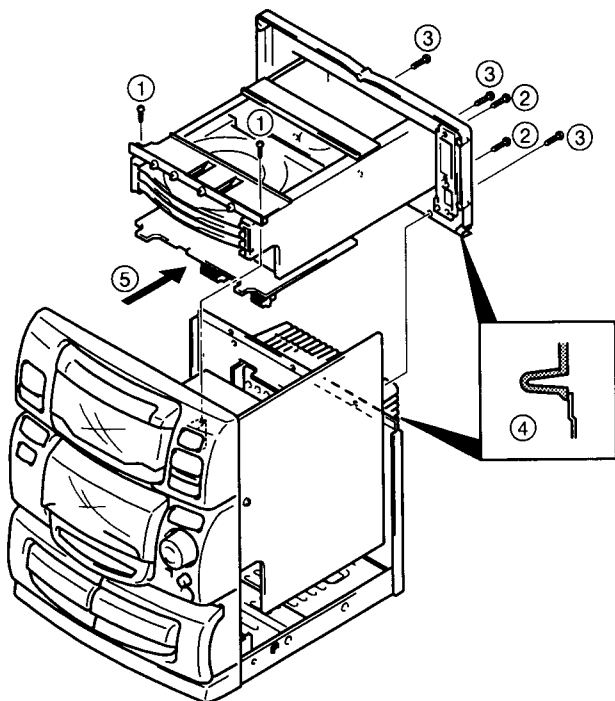
a. CABINET

1. Remove the 9 rear and side panel mounting screws.(①)



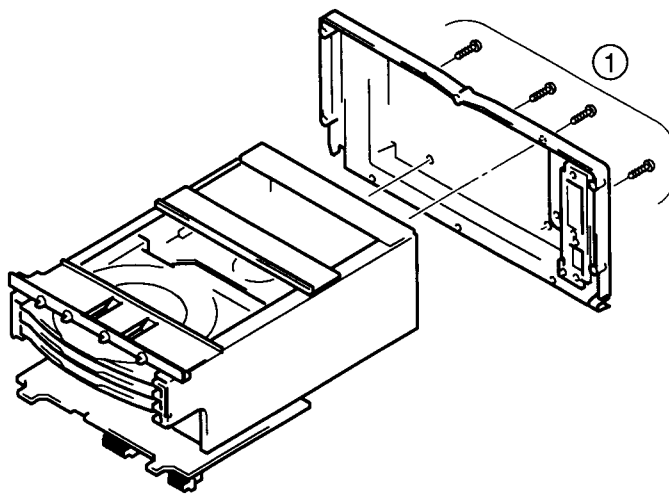
b. CD MECHANISM BLOCK

1. Remove the CD MECHANISM mounting screws. (①)
2. Remove the ANTENNA TERMINAL mounting screws. (②)
3. Remove the CD panel mounting screws. (③)
4. Remove the rear panel lock & CD P.W.Board. (④, ⑤)



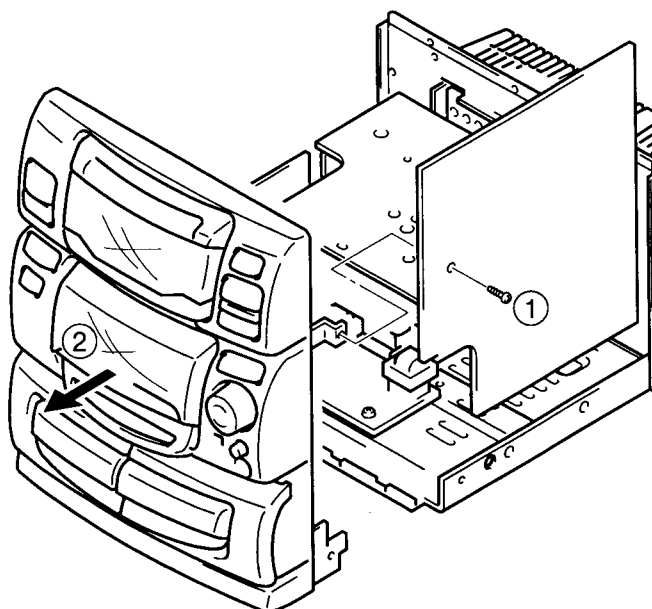
c. CD BLOCK

1. Remove the 4 CD mechanism mounting screws.(①)



d. FRONT PANEL BLOCK

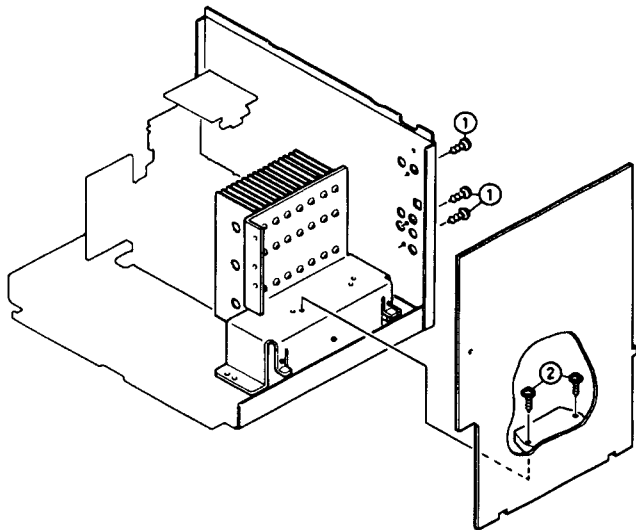
1. Remove the TUNER/AMP. P.W.Board mounting screws. (①)
2. Remove the FRONT PANEL. (②)



REMOVAL & INSTALLATION

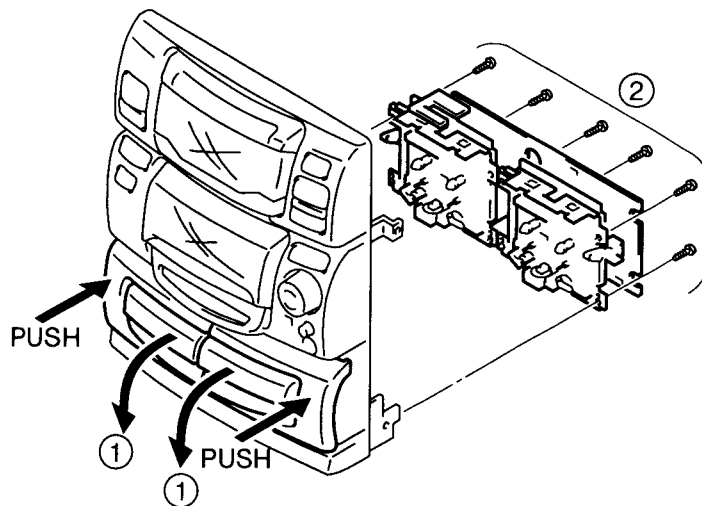
e. TUNER/AMP. P.W.BOARD

1. Remove the 3 REAR SOCKET mounting screws.(①)
2. Remove the POWER IC mounting screws. (②)



g. TAPE MECHANISM

1. Open the cassette compartment lid.(①)
2. Remove the 6 tape mechanism, mounting screws. (②)

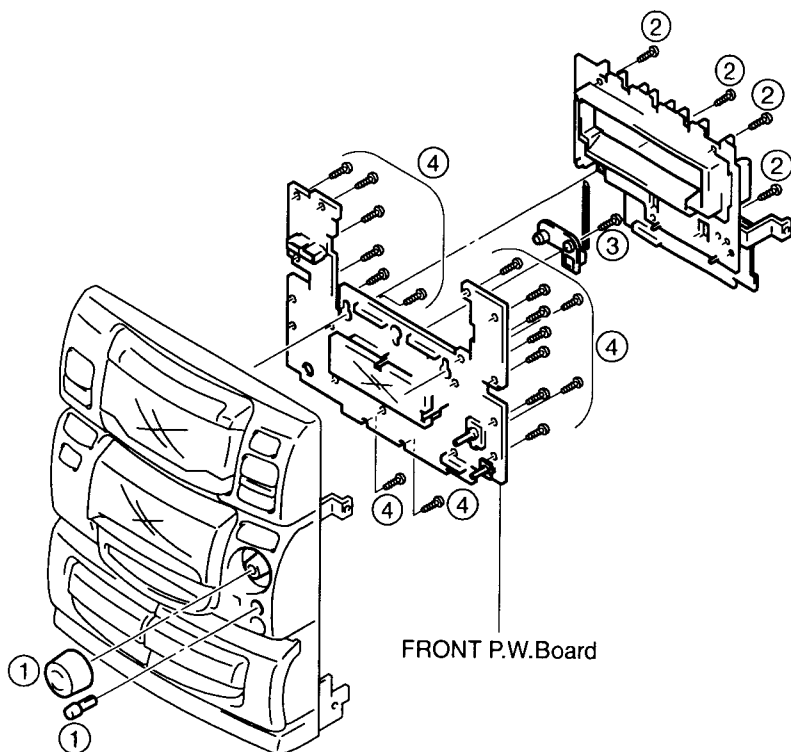


f. FRONT P.W.BOARD

1. Remove the Volume and SPACE volume knobs. (①)
2. Remove the chassis and bracket mounting screws. (② , ③)
3. Remove the FRONT P.W.Board mounting screws. (④)

h. WIRING LAYOUT

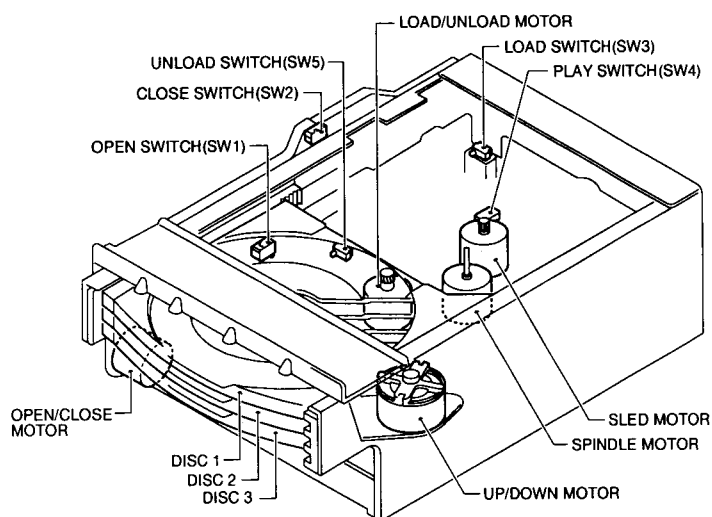
- Arrange the lead wires so that they are not near the heat sink of the POWER AMP. P.W.Board.



CD CHANGER OPERATION & DESCRIPTION

- This set is capable of stocking and playing up to 3 CDs.
- While playing a CD, other discs can be replaced.
In this case, press the button for the disc No. you wish to remove, and then press the OPEN/CLOSE button.
- When the "POWER" button is turned off, the power turns off after the discs are loaded in the discs trays.

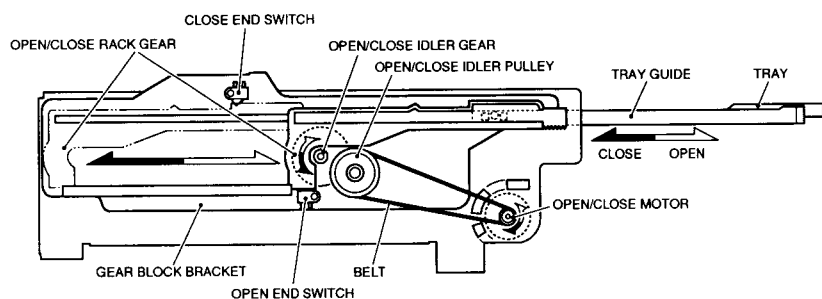
1. MOTOR & MECHANISM SWITCHES LAYOUT



2. FUNCTION

(1) OPEN/CLOSE

1. The rotation of the OPEN/CLOSE MOTOR rotates the OPEN/CLOSE IDLER GEAR via the BELT and PULLEY, and the RACK GEAR which is intermeshed with the OPEN/CLOSE IDLER GEAR moves forward during "OPEN", backwards during "CLOSE".

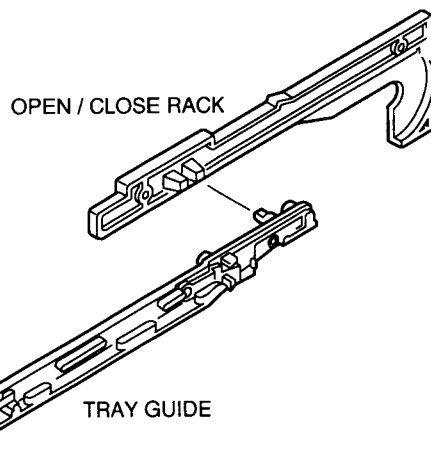
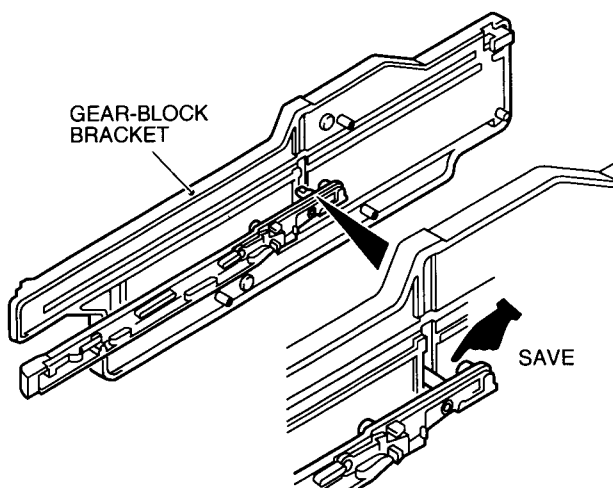
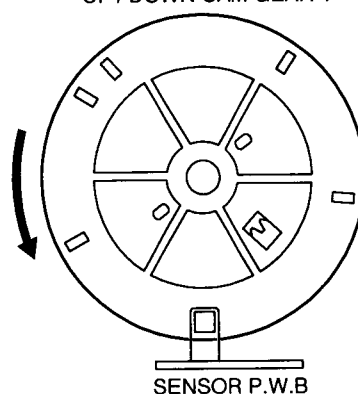


- The HOME POSITION is reached when the largest square hole in the UP/DOWN CAM GEAR is between the SENSORS.

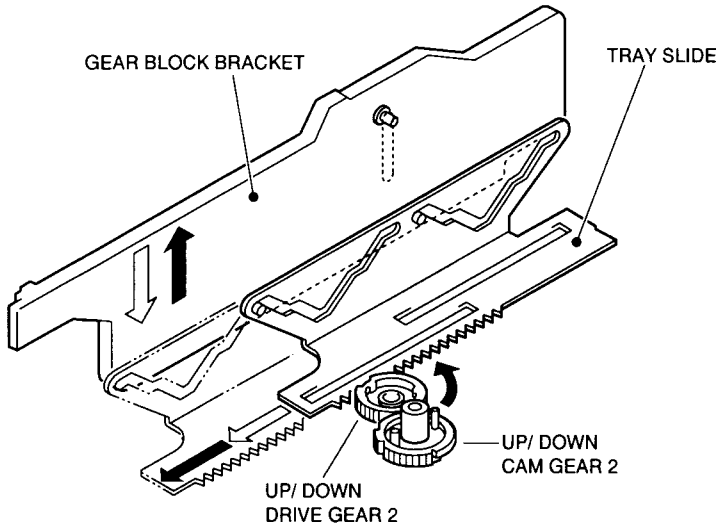
2. Rotate the UP/DOWN CAM GEAR counter-clockwise (with OPEN/CLOSE during PLAY) or clockwise (with normal OPEN/CLOSE), raise the GEAR-BLOCK BRACKET, stop at the selected TRAY, hold the TRAY GUIDE by means of the OPEN/CLOSE RACK and save the other TRAY GUIDES.

3. The OPEN/CLOSE motor start running, the OPEN/CLOSE RACK moves forward, the TRAY LOCK LEVER is raised to lock the TRAY, and the OPEN operation commences.

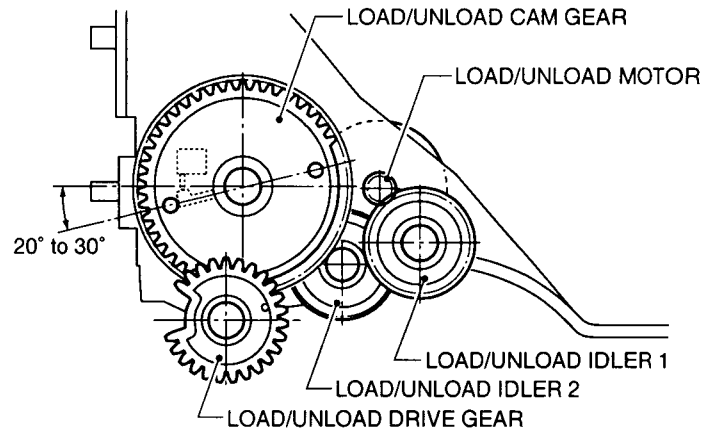
UP / DOWN CAM GEAR 1



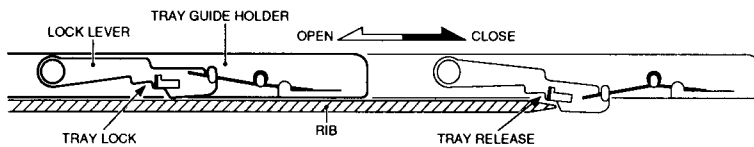
CD CHANGER OPERATION & DESCRIPTION



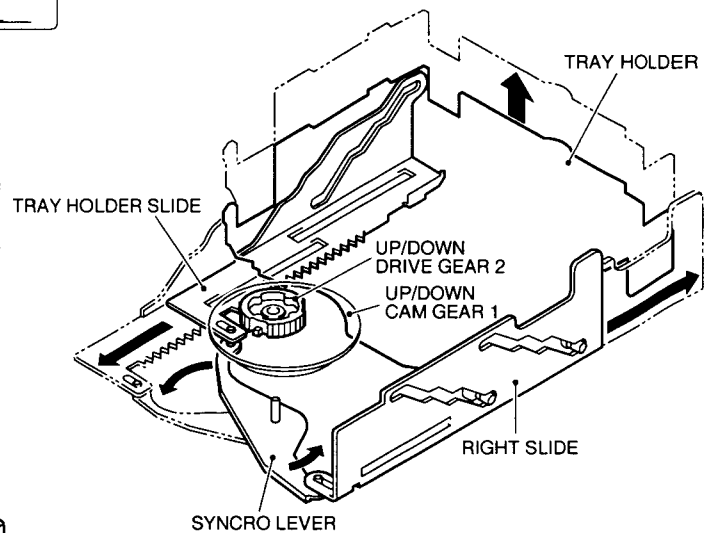
3. The completion of TRAY movement causes the UP/DOWN MOTOR to operate and lower the TRAY HOLDER putting the until to chucking status.



4. When the TRAY closes and it reaches the tip of RIB part of LEFT TRAY GUIDE, the LOCK LEVER is lowered to release the TRAY, and loading proceeds.

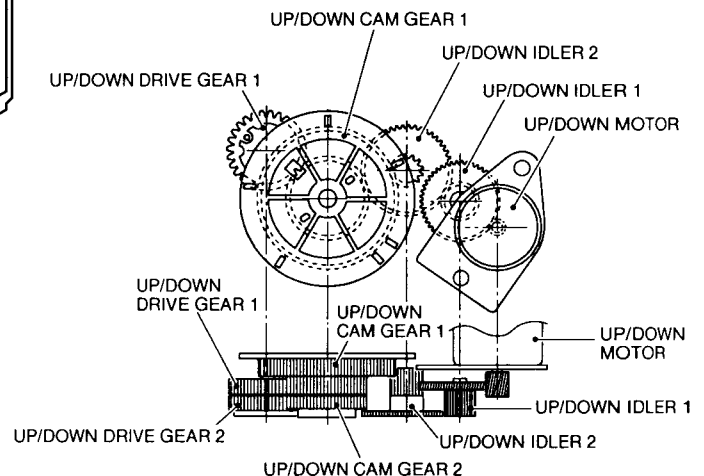
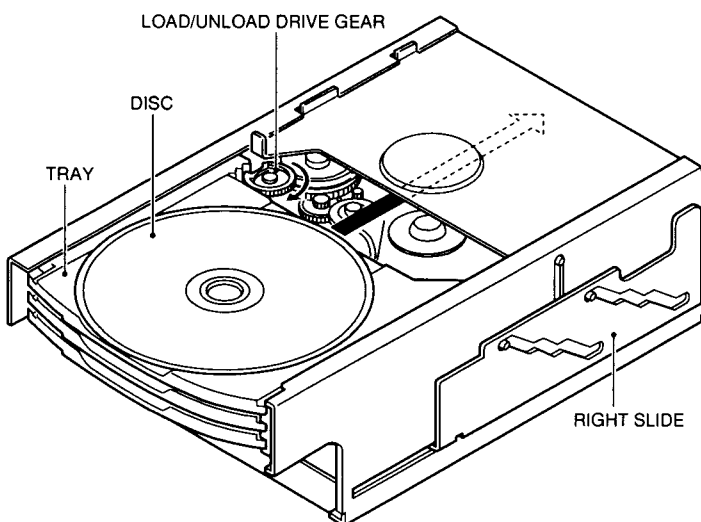


4. The rotation of the UP/DOWN MOTOR rotates the UP/DOWN GEAR in the counter-clockwise direction. In connection with this, the TRAY HOLDER SLIDE moves forward, and at the same time, the RIGHT SLIDE is moved backwards by the SYNCRO LEVER.

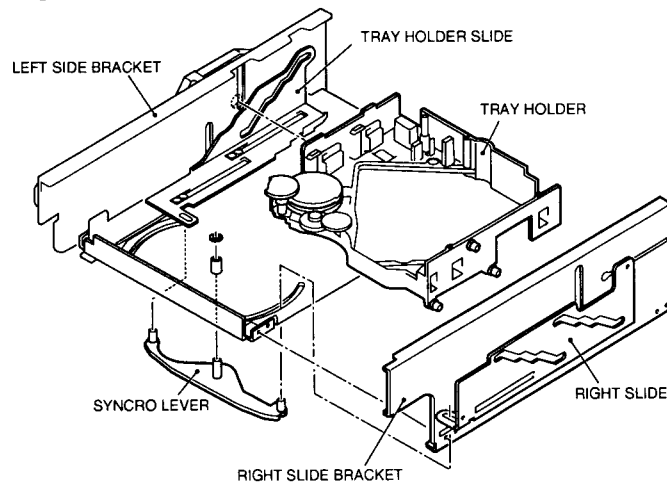


(2)LOADING

1. The rotation of the LOAD/UNLOAD MOTOR rotates the LOAD/UNLOAD DRIVE GEAR in the clockwise direction.
2. The DRIVE GEAR and the gear portion of the TRAY meshtgether and the TRAY moves backward.



CD CHANGER OPERATION & DESCRIPTION



CD CHANGER REPLACEMENT

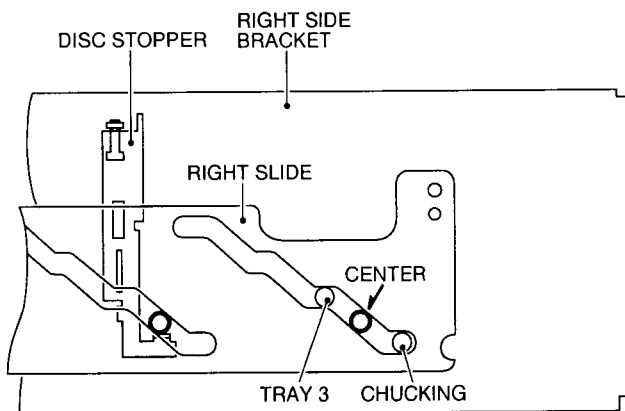
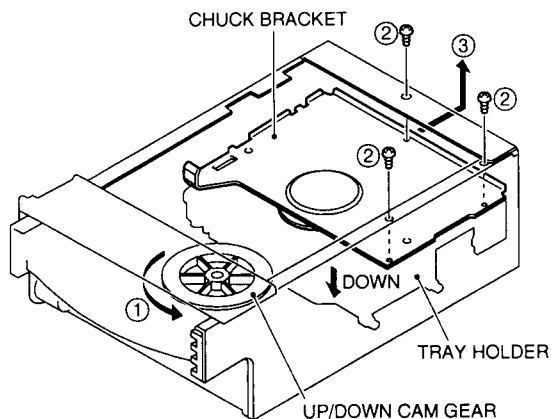
1. LOAD/UNLOAD FUNCTION

1. Remove the B TOP ENCOURAGE.
2. Remove the CD MECHANISM.

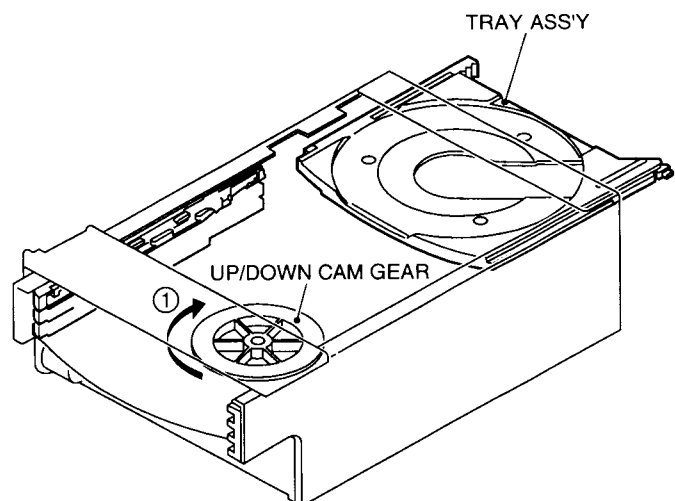
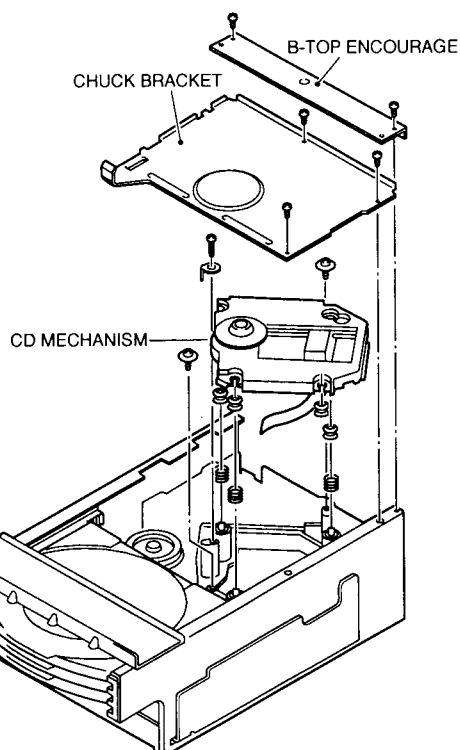
2. Rotate the UP/DOWN CAM GEAR and position the collar part of the TRAY HOLDER visible from the RIGHT SLIDE at the midpoint between the CHUCKING and TRAY.

2. HOW TO REMOVE THE TRAYS

1. Remove the CHUCK BRACKET.(① - ③)

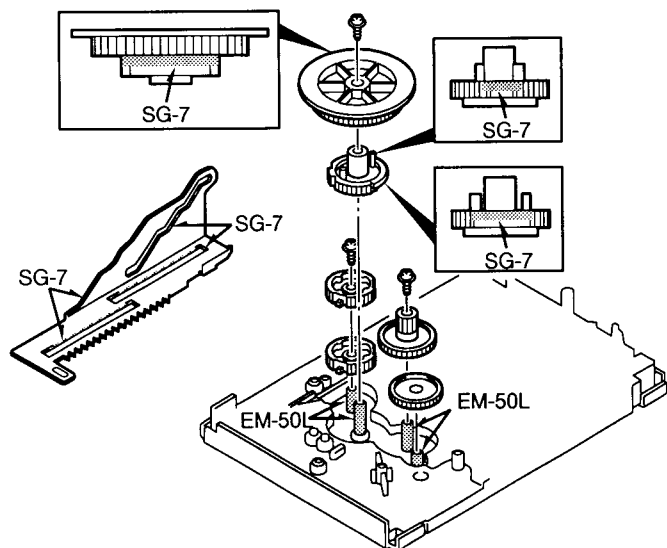


3. Remove the three TRAYS through the gap at the back.

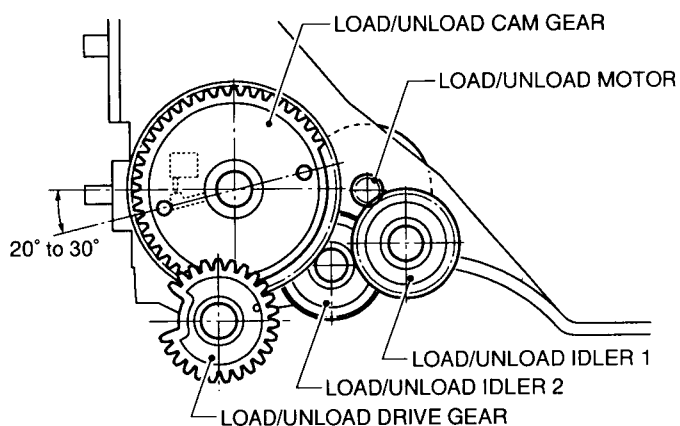


CD CHANGER REPLACEMENT

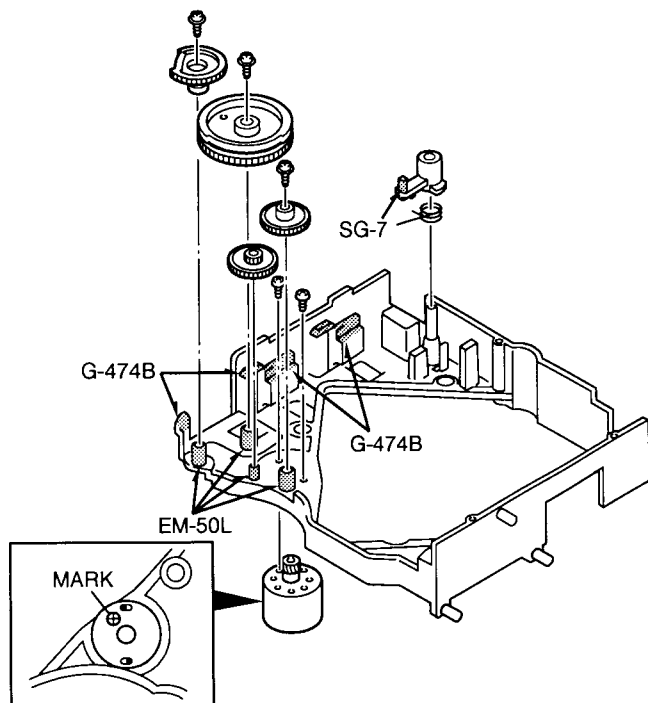
5. UP/DOWN CAM GEAR



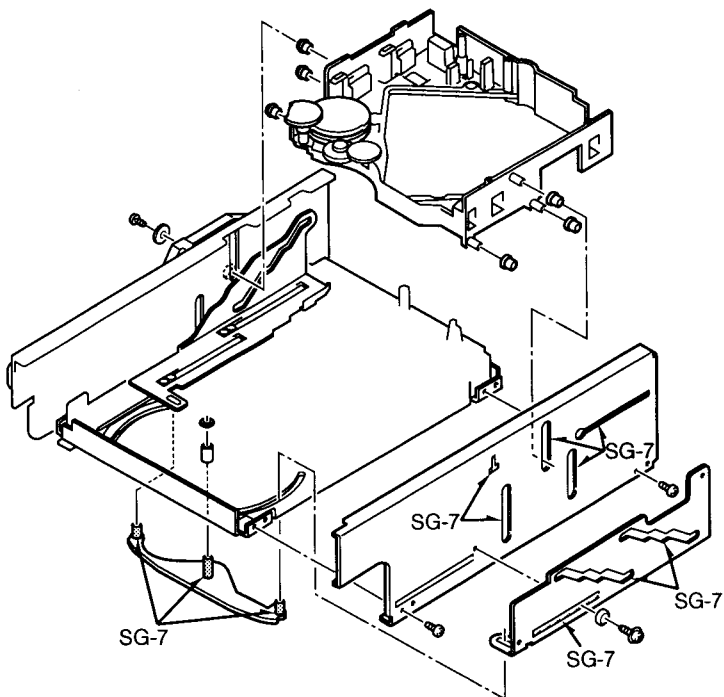
7. SETTING UP THE LOAD/UNLOAD GEAR



6. LOAD/UNLOAD GEAR



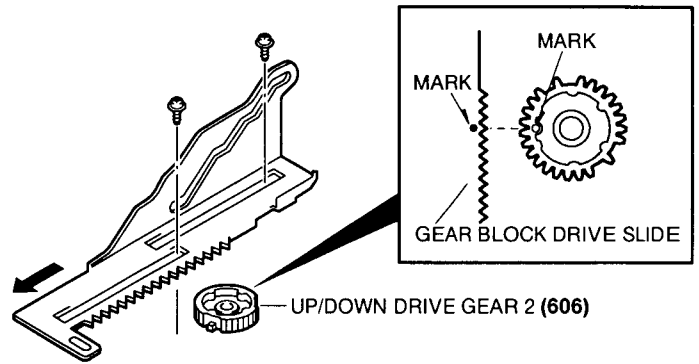
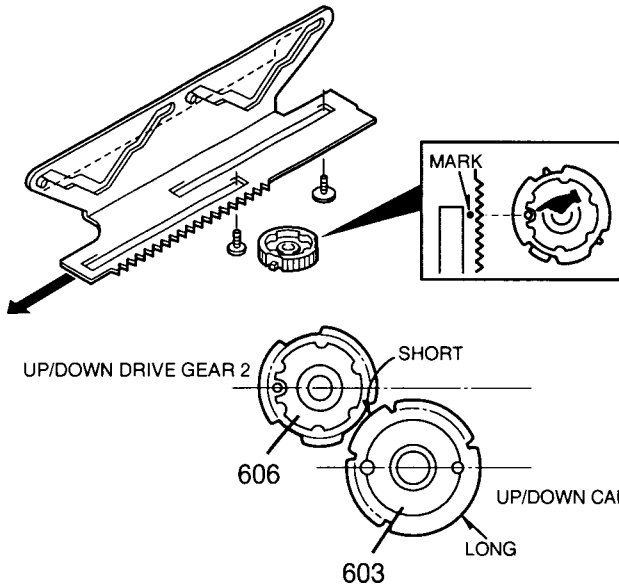
8. TRAY HOLDER



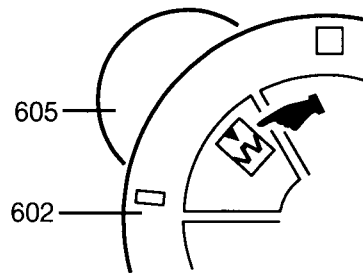
CD CHANGER REPLACEMENT

9. SETTING UP THE TRAY SLIDE AND UP/DOWN DRIVE GEAR (603)

1. Slide the TRAY SLIDE forward until it goes no further.
 2. Align the round mark on the UP/DOWN DRIVE GEAR with the mark area on the TRAY SLIDE, and install.
 3. Align the shorter flat part of the UP/DOWN CAM GEAR (603), and install.
- Set the parts in such a way that the round marks on the two GEARS (603,606) are horizontal.



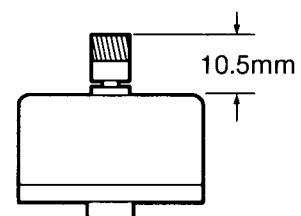
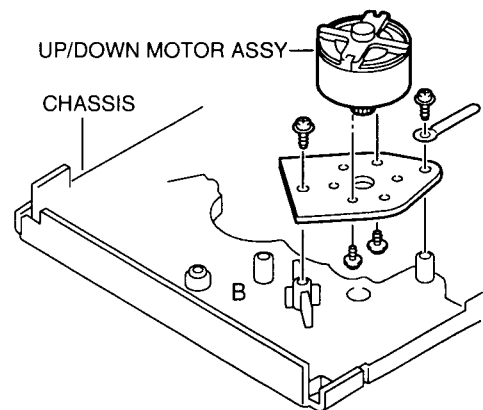
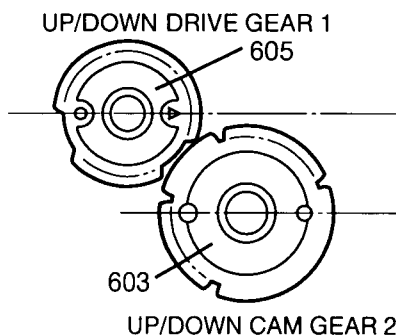
- Set the parts in such a way that the round marks on the two GEARS (603,606) are horizontal.



11. TRAY HOLDER SLIDE

10. SETTING UP THE TRAY HOLDER AND UP/DOWN DRIVE GEAR

1. Loosen and install the SET SCREW of the SENSOR P.W.B.
2. Slide the TRAY HOLDER SLIDE forward until it goes no further.
3. Align the round mark on the UP/DOWN DRIVE GEAR (605) with the mark area on the TRAY HOLDER SLIDE, and install.
4. Secure the screw.
5. As shown in the figure, place the UP/DOWN DRIVE GEAR (606) and UP/DOWN CAM GEAR 2(603) insuch a way that they are horizontal.
6. Align with the triangular mark through the hole through which the UP/DOWN CAM GEAR 2(603) teeth are visible.
7. Secure the SCREW of the SENSOR and GEAR.



(614 287 0440)

CD MECHANISM ADJUSTMENTS

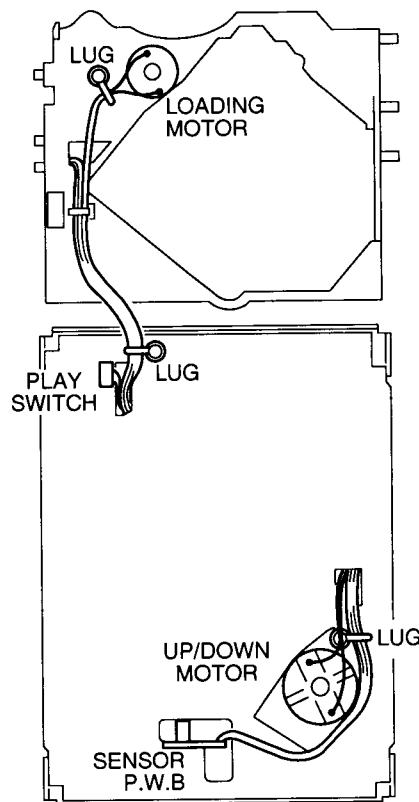
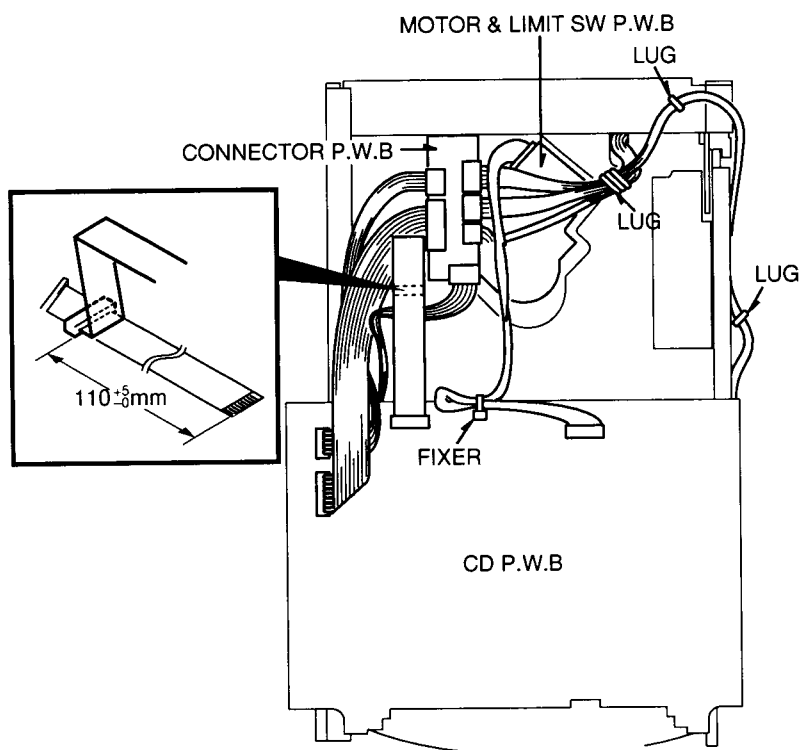
1. REPLACEMENT AND LUBRICATION OF THE CD MECHANISM

Note:

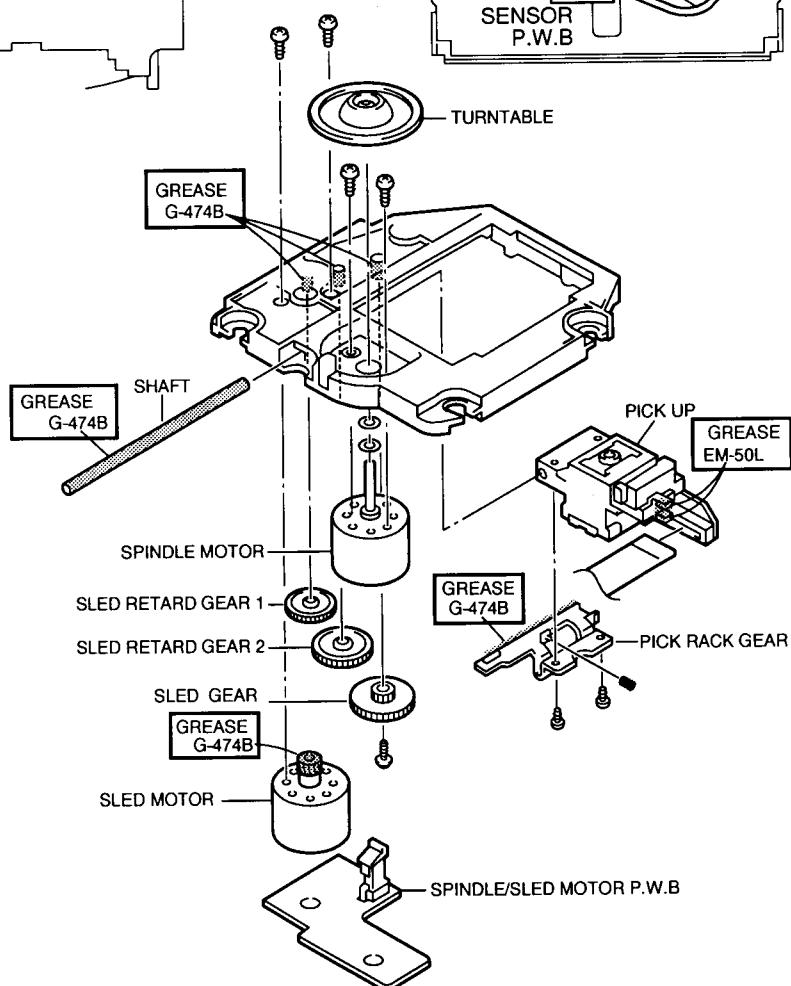
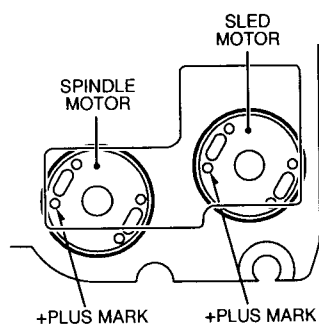
EM-50L MOLYKOTE, EM-50L

SG-7 SAN GRESE, SG-7

G-474B FLOIL OIL, G-474B



2. CD BASE MECHANISM



CD MECHANISM ADJUSTMENTS

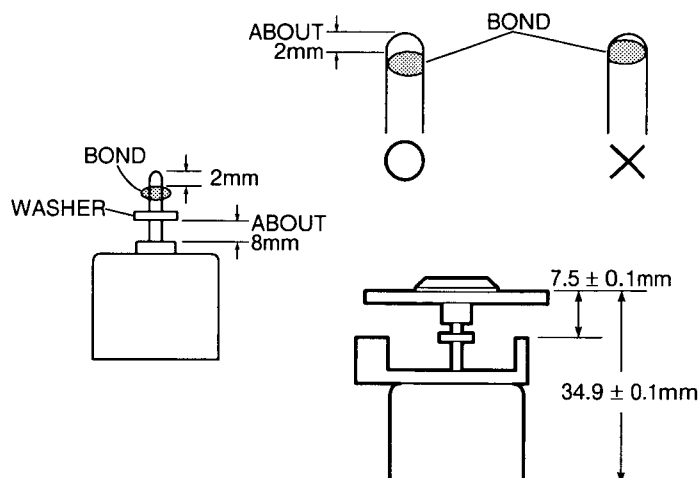
3. CD MECHANISM

(1). Replacement of the spindle motor

- First, prepare the new turntable and new special washer for replacement.

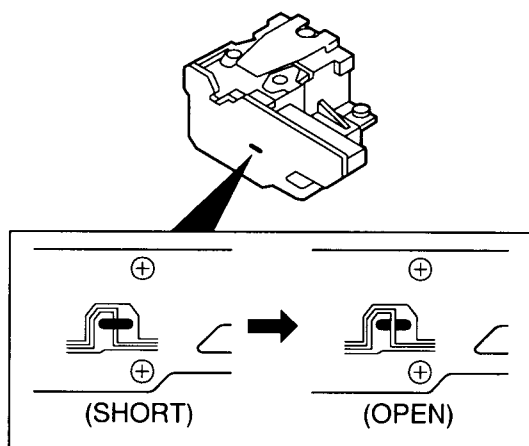
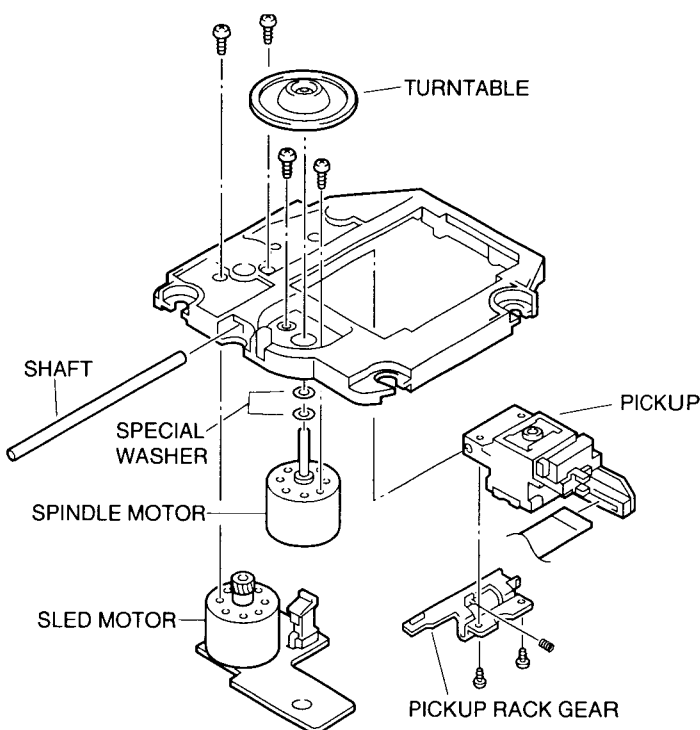
The removed turntable will be deformed by the heat of the soldering iron, and cannot be reused.

- Prepare dial-type calipers.
- The attached bonding material can be dissolved by using a 60W soldering iron to heat the shaft the upper part of the turntable for about one minute.
 - The turntable can then be removed from the shaft by very carefully applying force upward at the center of the lower surface of the turntable.
 - Remove the two screws and remove the spindle motor.
 - Attach the special washer to the spindle motor.
 - Clean the spindle motor's shaft.
- To clean them, use a soft cloth soaked in isopropyl alcohol.
- Apply a small amount of a mixture of the "Three bond 2001" and "2015F" bonding materials to the motor's shaft.
 - Install the turntable as shown in the figure.
 - Secure the turntable by pressing gently.
- Be sure to wipe away (by using a piece of cloth, or similar material) any bonding material coming out of the hole.

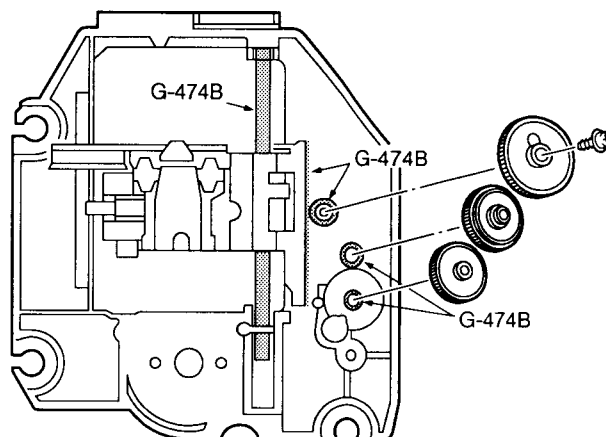


(2). Replacing the pick-up

- Insert the pick-up rail into the base chassis.
- If the lack of the base chassis are missing when the pick-up rail have been installed, first wipe the tips of the rail with alcohol.
- After the pick-up has been replaced, apply grease (**FLOIL G-474B**) to the  sections.
- The pick-up P.W.Board pattern is "shorted", as shown in the figure, so that the new pick-up will not be susceptible to the effects of static.
- Set the pattern to "open" after the pick-up has been replaced.



(BE SURE AT THIS TIME, NOT TO TOUCH ANY OTHER PART.)



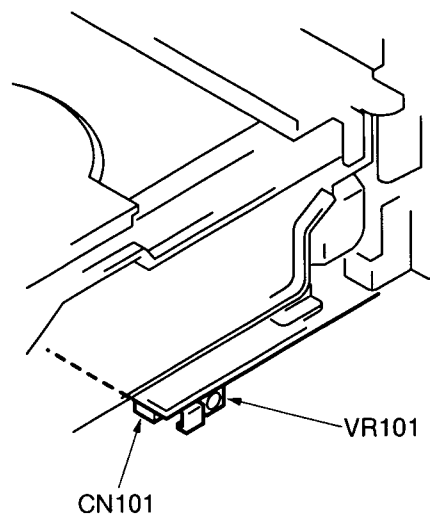
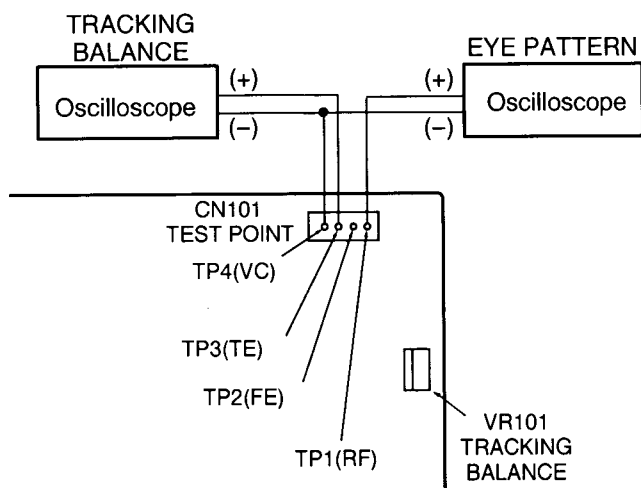
CD PLAYER ADJUSTMENTS

1. PREPARATION

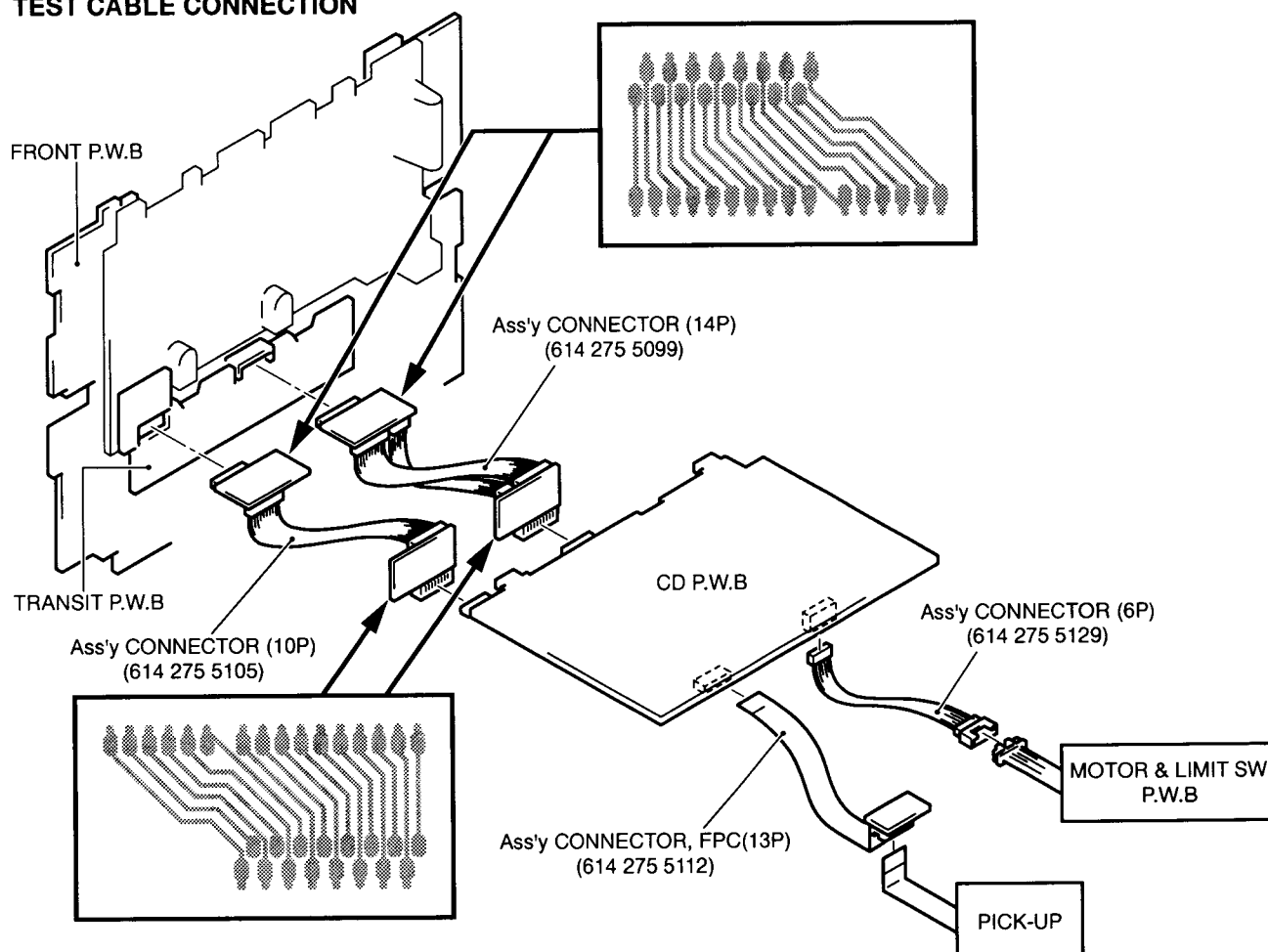
Measuring instruments, tools and filter.

1. Test disc : YEDS 18 (SONY) or etc.
2. Oscilloscope : SS5711(10MHz or dual-phenomenon) or
Memoryscope : DSS6521(Storagescope)
3. Screwdrivers(non-metallic) for adjustments.

2. PARTS LOCATION



3. TEST CABLE CONNECTION



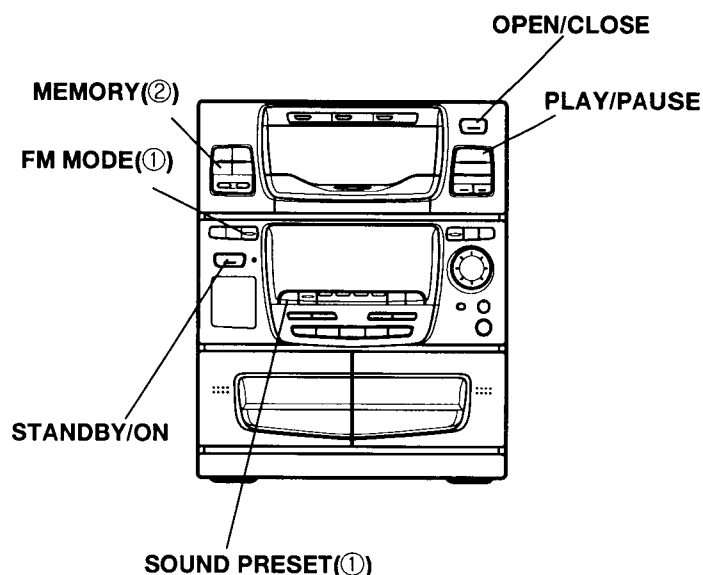
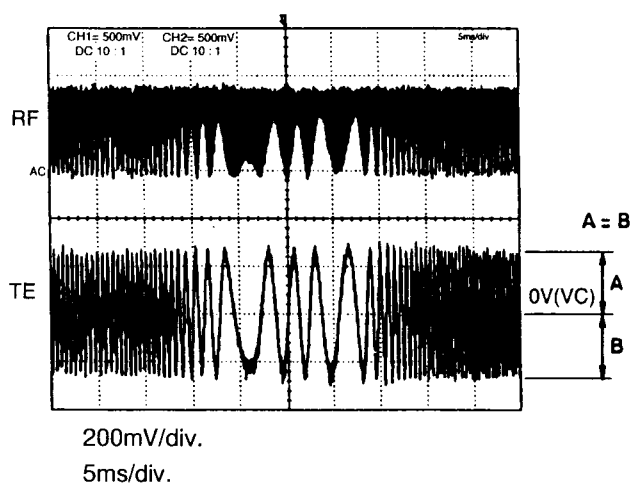
CD PLAYER ADJUSTMENTS

4. ADJUSTMENTS

Adjustment Item	Measuring instrument	Service mode	Output connection	Adjustment location	Adjustment value
(a) Tracking balance	Oscilloscope	-	TP3 : TE TR4 : VC	VR101	Waveform symmetry A=B
(b) Checking the "eye" pattern	Oscilloscope	-	TP1 : RF TP4 : VC	-	Check be sure that the "eye" pattern is at the center of the waveform and that the diamond shape is clearly defined

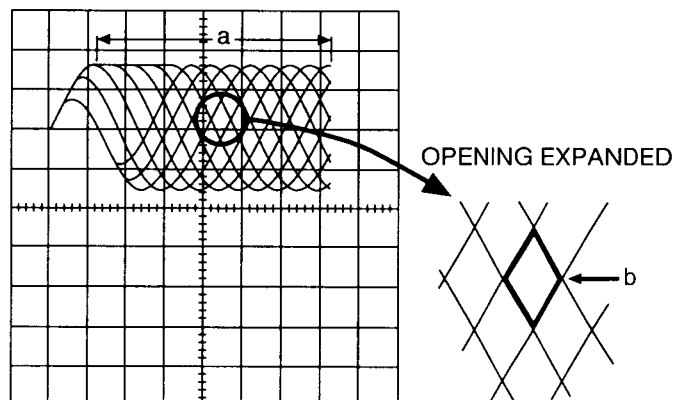
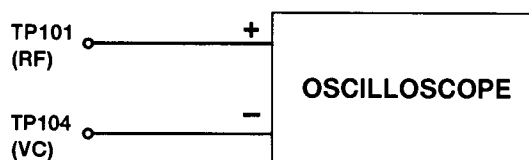
(1) Tracking balance adjustment

- Within 1 second after pressing the "FM MODE" & "SOUND PRESET" switches at the same time, press the "MEMORY" switch. (①, ②)
(SERVICE MODE : Tracking balance)
- Connect an oscilloscope to TP3(TE) and TP4 (VC).
- Set the test disc.(DISC 1)
- Press the "PLAY/PAUSE" button .
- Adjust VR101 so that the oscilloscope waveform is symmetrical, as shown in the illustration.
- To cancel service mode, disconnect the power cord's plug from the electrical outlet.



(2) Checking the "eye" pattern

- Press the "STANDBY/ON" button to ON.
- Connect an oscilloscope to TP1(RF) and TP4(VC).
- Load the test disc.
- Press the "PLAY/PAUSE" button.
- Check to be sure that the "eye" pattern is at the center of waveform and that the diamond shape is clearly defined.
- Press the "STOP" button.
- Press the "STANDBY/ON" button to OFF.



TAPE DECK ADJUSTMENTS

Adjustment Item	Test Tape	Measuring Instrument	Service Mode	Adjust location	Adjust value
(1) HEAD AZIMUTH TAPE "A"	VTT-738 (10KHz)	AC-voltmeter	—	HEAD AZIMUTH SCREW (FWD/REV)	Max.
(2) HEAD AZIMUTH TAPE "B"	VTT-738 (10KHz)	AC-voltmeter	—	HEAD AZIMUTH SCREW	Max.
(3) MOTOR SPEED (HIGH)	MTT-211 (1,500Hz)	FREQUENCY COUNTER	COMPUTER REC (HIGH)	VR311 (TAPE "A") VR313 (TAPE "B")	3,000Hz
(3) MOTOR SPEED (NORMAL)	MTT-111 (3,000Hz)	FREQUENCY COUNTER	COMPUTER REC (NORMAL)	VR312 (TAPE "A") VR314 (TAPE "B")	3,000Hz

1. HEAD REPLACEMENT AND AZIMUTH ADJUSTMENT

(1) Head replacement

- After replacement, demagnetize the heads by using a degausser.
- Be sure to clean the heads before attempting to make any adjustments.
- Be sure both channels (1 and 2) are the same level.
(Using a dual-channels oscilloscope)
- All wiring should be returned to the original position after work is completed.

(2) Head azimuth

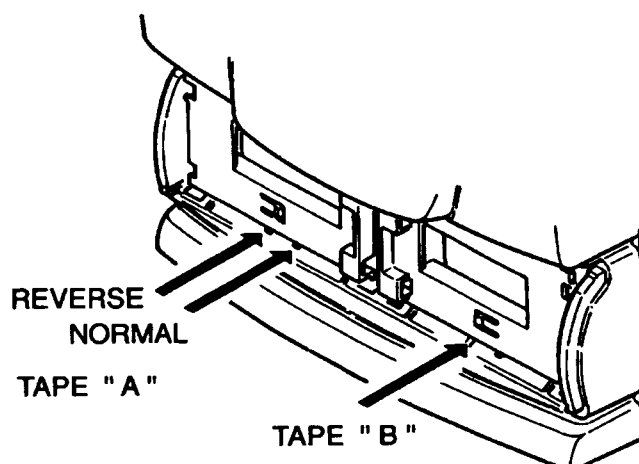
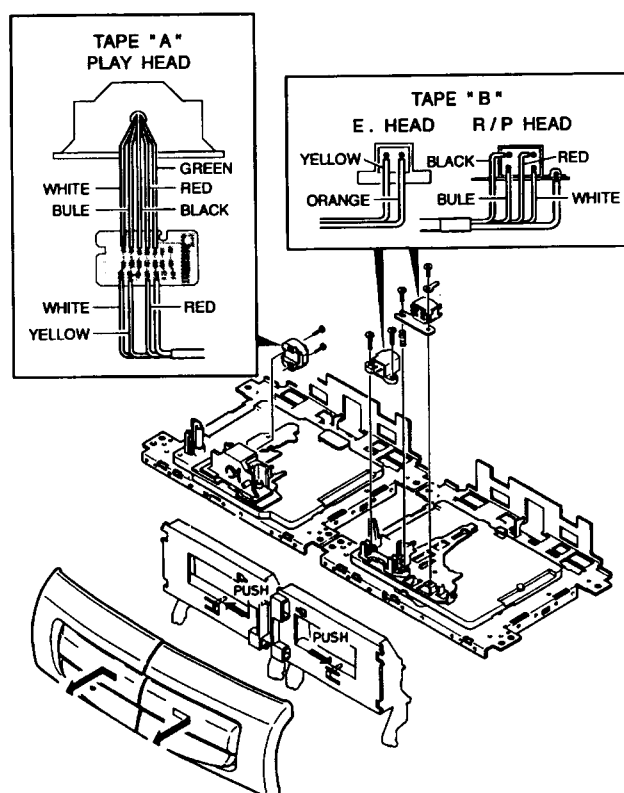
• TAPE "A"

- Load a test tape (VTT-738, etc.:10KHz) for azimuth adjustment.
- Press the FORWARD PLAY (▶) button. (Normal playback)
- Use a flat-tip (-) screwdriver to turn the screw for normal azimuth adjustment so that the left and right outputs are maximized at the same phase during normal playback.
- Press the Tape "A" REVERSE MODE (◀) button.
- Play the tape in the reverse mode.
- Use a flat-tip (-) screwdriver to turn the screw for reverse azimuth adjustment so that the left and right outputs are maximized at the same phase during reverse playback.
- Press the STOP button.

• TAPE "B"

- Load a test tape (VTT-738, etc.:10KHz) for azimuth adjustment.
- Press the FORWARD PLAY (▶) button.
- azimuth screw adjustment .
- Press the STOP button.

- After making the adjustment, secure the azimuth adjustment screw by applying screw lock (TB-1401B).

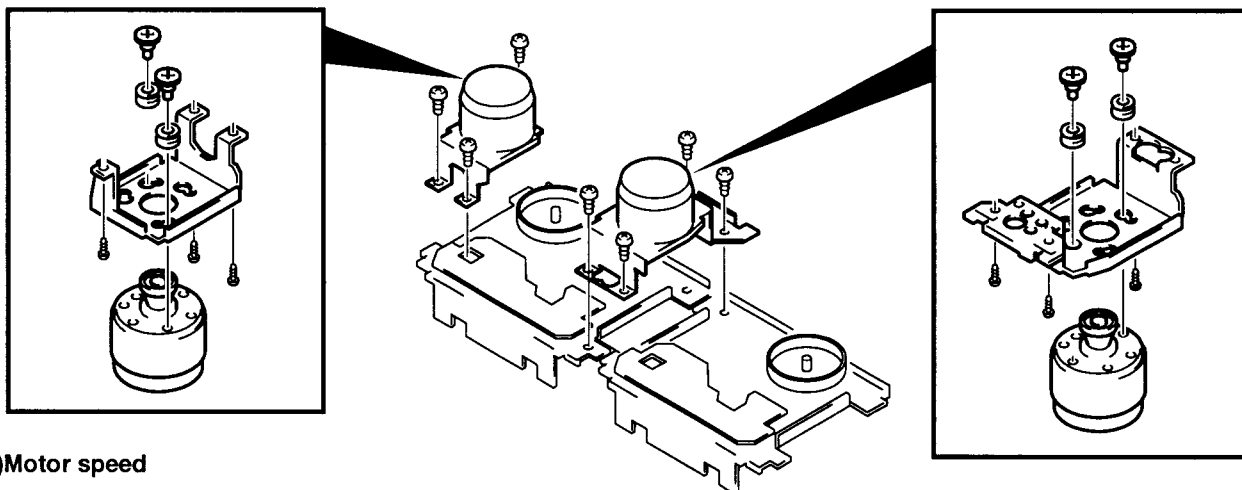


TAPE DECK ADJUSTMENTS

2. MOTOR REPLACEMENT AND SPEED ADJUSTMENT

(1) Motor replacement

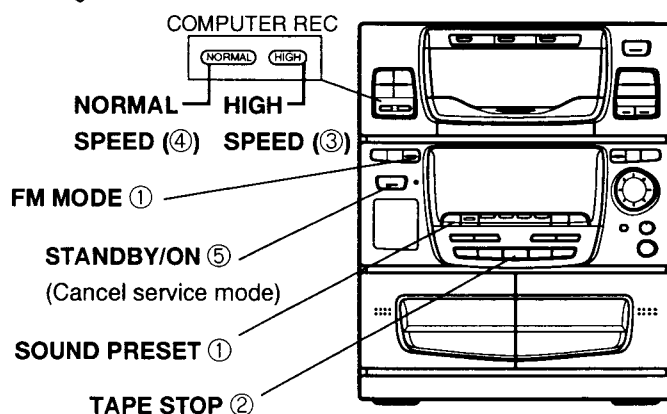
1. Replace the motor in the figure.



(3) Motor speed

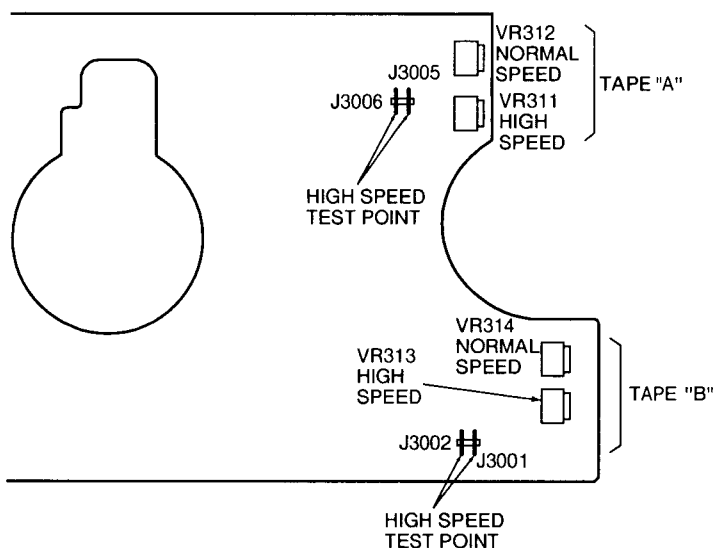
HIGH SPEED

1. Insert the test tape (TCW-211 or etc. 1,500 Hz optional) into Tape "A" or "B".
2. Press the "FM MODE & SOUND PRESET" buttons at the same time. (①)
3. Press the TAPE STOP button. (②)
4. Press the COMPUTER REC "HIGH" button. (③)
5. Adjust VR311 (Tape "A") or VR313 (Tape "B") so that the frequency counter show a reading of 3,000Hz.
6. Press the STOP button.



NORMAL SPEED

1. Insert the test tape (TCW-111 or etc. 3,000 Hz) into Tape "A" or "B".
2. Press the COMPUTER REC "NORMAL" button. (④)
(Service mode : Normal speed)
3. Adjust VR312 (Tape "A") or VR314 (Tape "B") so that the frequency counter show a reading of 3,000Hz.
4. Press the STOP button.
5. To cancel service mode, press the "STANDBY/ON" button. (⑤)



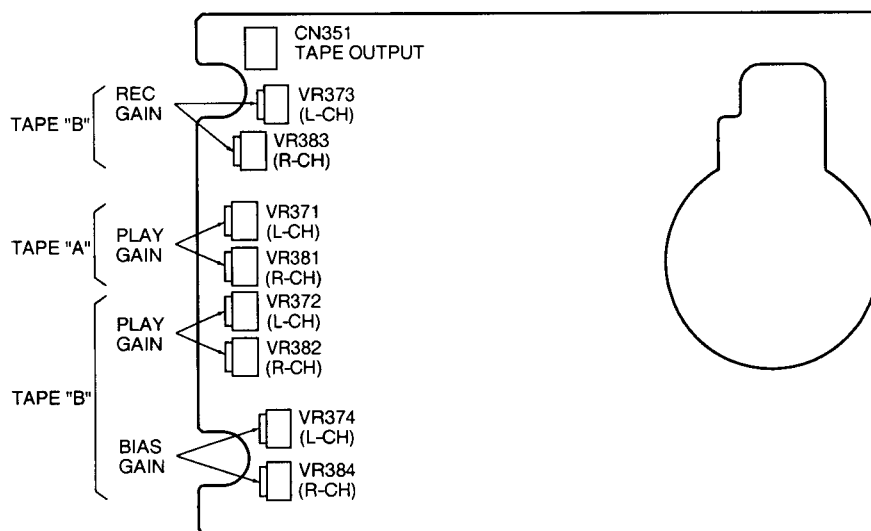
3. CHECKING THE MECHANISM TORQUES

1. Clean the head, capstan and pinch roller before making any measurement.
2. Check the both normal and reverse playback.

Measureent	Take-up torque	Back tension	Tape tension
Cassette for measurement	PLAY : TW-2111A(FWD) PLAY : TW-2121A(REV) F.FWD/REW : TW-2231	PLAY : TW-2111A(FWD) PLAY : TW-2121A(REV)	Drive-power cassette TW-2412(FWD) TW-2422(REV)
PLAY	28 ~ 63gr.cm	2.0 ~ 4.5gr.cm	70 gr or more
F.FWD/REW	60 ~ 120gr.cm	-	-

AMPLIFIER ADJUSTMENTS

- Make the following adjustments after first cleaning the head assembly and checking the adjustment of the head azimuth.



ADJUSTMENTS

Adjustment Item	Test Tape	Dolby NR	Measuring instrument	Input connection	Output connection	Adjustment location	Adjustment value
(1) Play Gain	TCC-130 (DOLBY Tape)	OFF	AC-Voltmeter		TAPE OUTPUT	Tpae "A" VR371, VR381	780mV
						Tpae "B" VR372, VR382	
(2) REC Gain	AC-225 (NORMAL)	OFF	AC-Voltmeter AF-Oscillator	VIDEO -10dB, 1kHz	TAPE OUTPUT	Tpae "B" VR373, VR383	550mV $\pm$ 0.5dB
(3) Bias Gain	AC-225 (NORMAL)	Dolby "B"	AC-Voltmeter AF-Oscillator	VIDEO -30dB, 1kHz and 10kz	TAPE OUTPUT	Tpae "B" VR374, VR384	1.0 $\pm$ 0.5dB at 1kHz and 10kHz

(1) Play Gain adjustment

Dolby NR switch : OFF

1. Tape "A"

Play the test tape and adjust VR371 (L-CH) and VR381 (R-CH) so that playback output becomes 550 mV.

2. Tape "B"

Play the test tape and adjust VR372 (L-CH) and VR382 (R-CH) so that playback output becomes 550 mV.

(2) REC Gain adjustment

Input signal : -10dB, 1kHz

Tape to be used : Normal (AC-255, etc.)

1. Introduce input signal to the VIDEO terminals, and, with the unit in the REC.PAUSE mode, adjustment input level for 550 mV.
2. Record the input signal.
3. Press the REWIND button and rewind tape to the beginning of the recording just made.
4. Press the PLAY button.
5. Adjust VR373 (L-CH) and VR383 (R-CH) so that the recording and playback output level difference become $\pm 1\text{dB}$.
6. Repeat steps (1) to (5) .

(3) Bias adjustment

Input signal : -30dB, 1kHz, 10kHz

Tape to be used : Normal (AC-255, etc.)

Dolby NR switch : ON

1. Introduce input signal to the VIDEO terminals.
2. With the unit in the REC. mode.
Record these input signals (1kHz $\Rightarrow$ 10kHz $\Rightarrow$ 1kHz $\Rightarrow$ 10kHz).
3. Press the REWIND button and rewind tape to the beginning of the recording just made.
4. Press the PLAY button.
5. Adjust VR374 (L-CH) and VR384 (R-CH) so that the 10kHz and 1kHz and output level difference become $+1.0\text{dB} \pm 0.5\text{dB}$.
6. Repeat steps (1) to (5) .

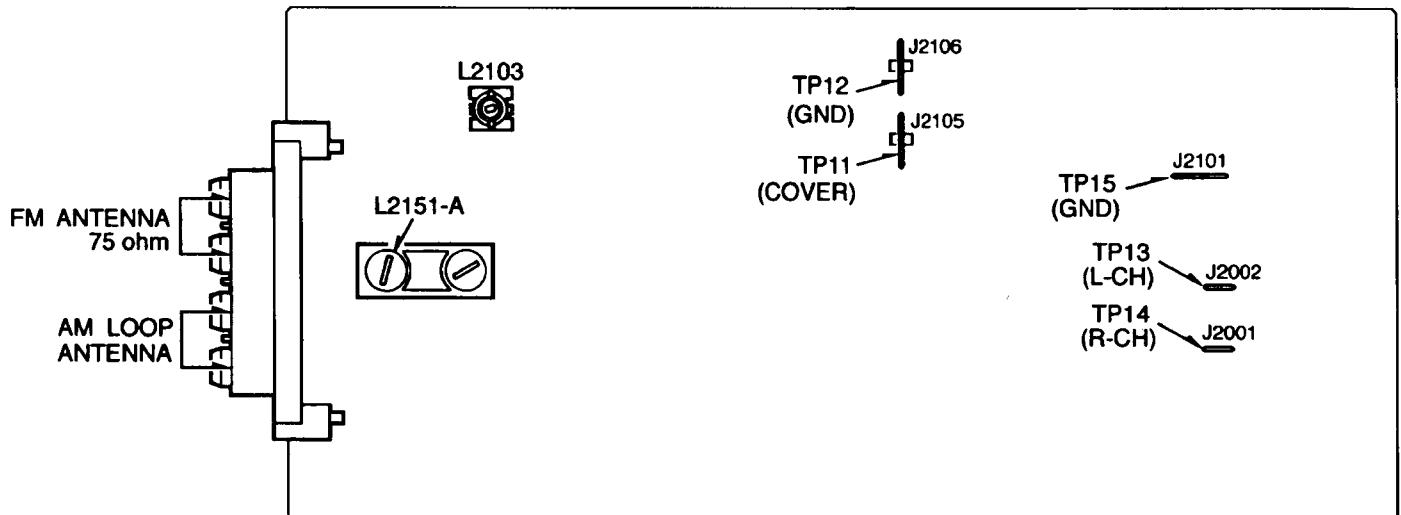
TUNER ADJUSTMENTS

- Use a plastic screw driver for adjustments.
- MODE : STEREO
- Speaker impedance : 6 ohm

• TUNING

FM : 87.5 - 108MHz (0.05MHz step)

AM : 522 - 1710KHz (9kHz step)



SG RF Level : 75Ω open Voltage dBμV

Antenna : 75Ω unbalanced , Modulation : 1 kHz

Dev. : ±22.5kHz(MONO) ±22.5kHz(STEREO) ±6.75kHz(PILOT)

FM

Step	Adjusting Circuit	Connections		SG Frequency	Position of tuning dial	Adjustment	VTVM Oscilloscope or DC voltmeter
		Input	Output				
1	Tuning coverage	—	Connect to Digital DC voltmeter TP11 (H),TP12 (G)	87.5 MHz	Low end	—	more than 0.8 V
				108.0 MHz	High end	—	less than 8.0V
2	Tracking	FM antenna (SG=8dBμV)	Connect to VTVM TP13(H) or TP14(H), TP15(G)	90.0 MHz	90.0 MHz	L2103	Max.
				106.0 MHz	106.0 MHz	—	

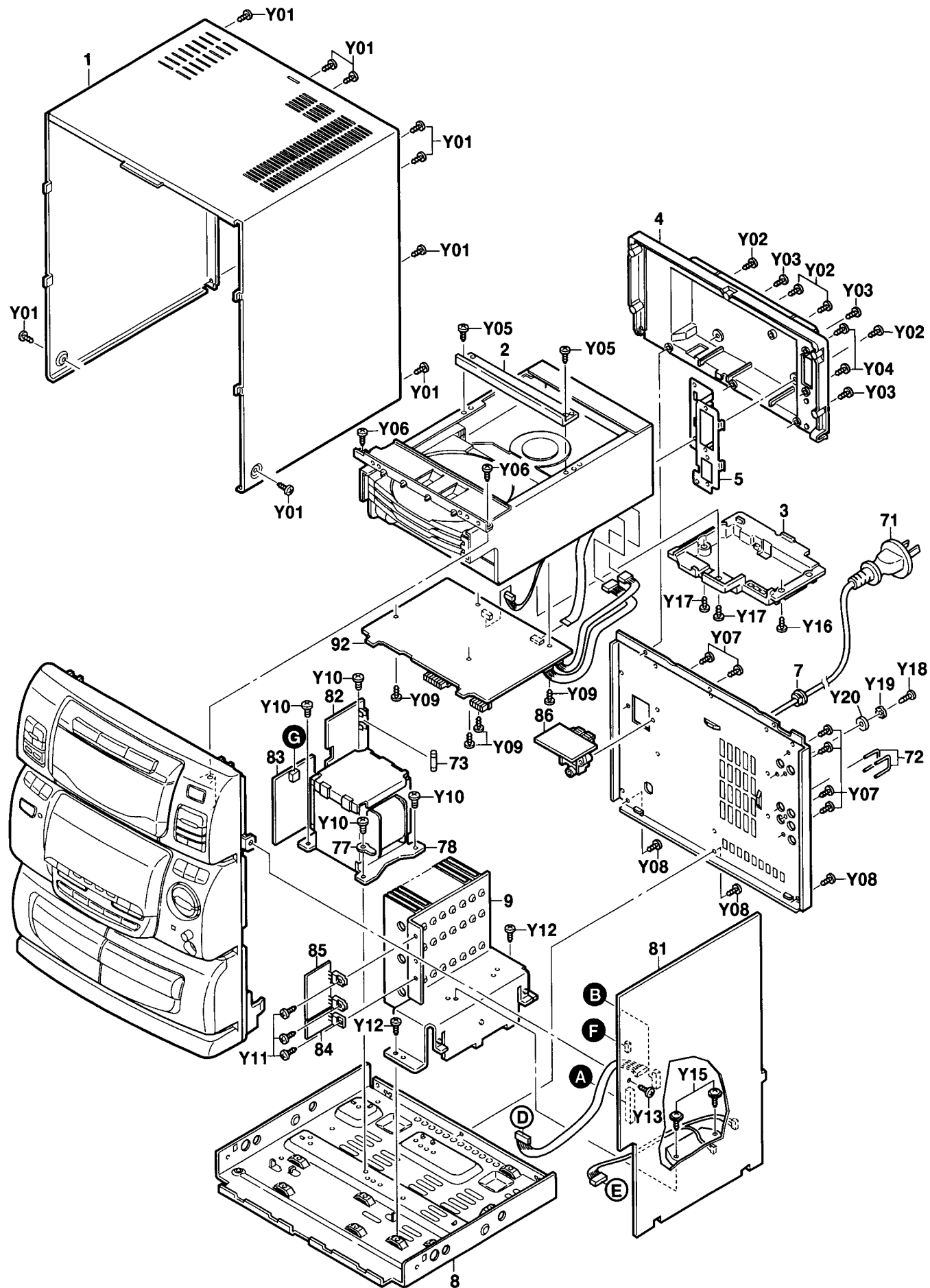
SG Modulation : 1,000 Hz, 30%

IRE Loop Antenna

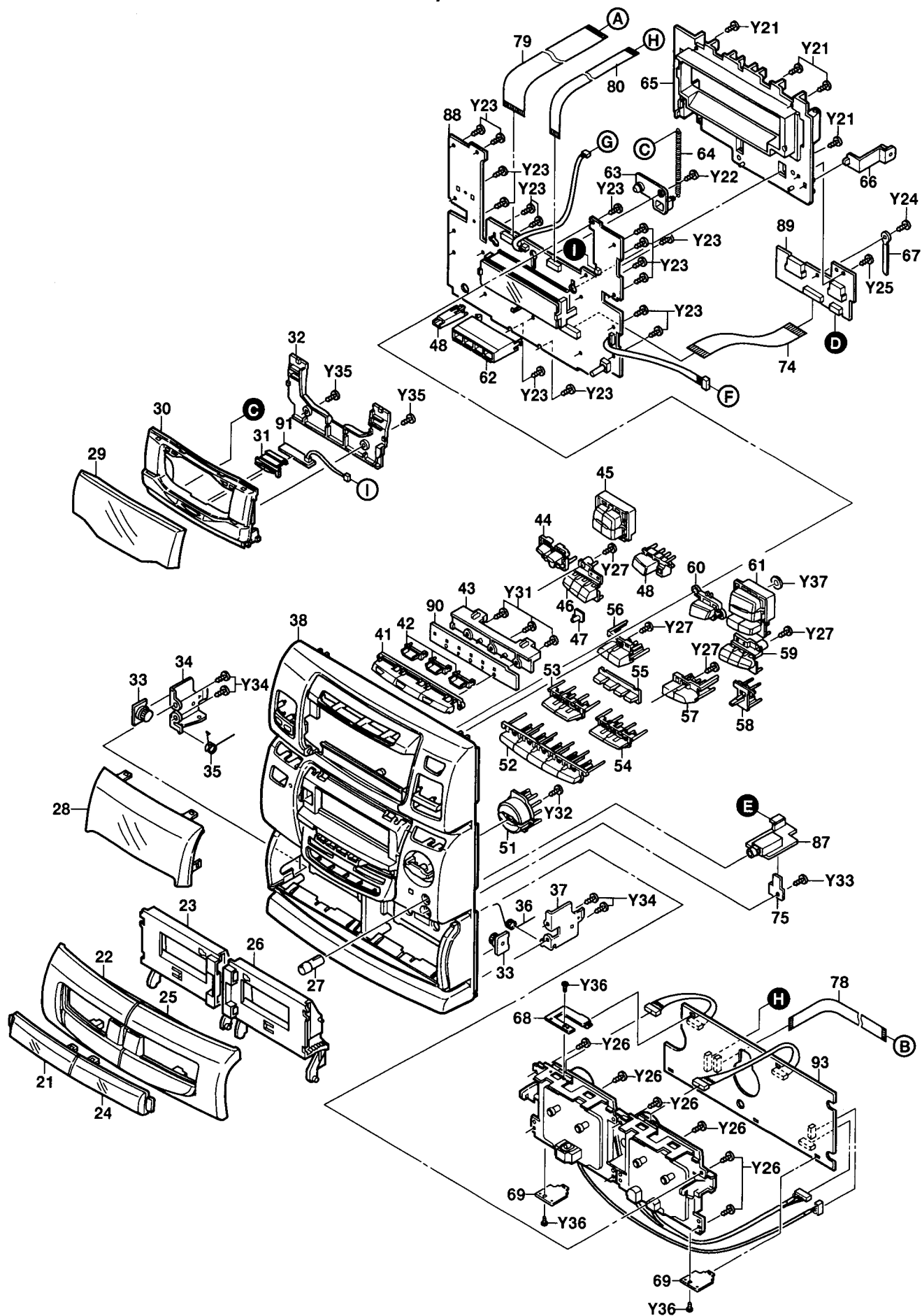
AM

Step	Adjusting Circuit	Connections		SG Frequency	Position of tuning dial	Adjustment	VTVM Oscilloscope or DC voltmeter
		Input	Output				
1	Tuning coverage	—	Connect to Digital DC voltmeter TP11 (H),TP12 (G)	522 kHz	Low end	—	more than 1.0 V
				1710 kHz	High end	—	less than 8.0V
2	Tracking	Connect AM SG to TEST Loop (SG=80dBμV)	Connect to VTVM TP13(H) or TP14(H), TP15(G)	603 kHz	603 kHz	L2151-A	Max.
				1404 kHz	1404 kHz	—	

EXPLODED VIEW (CABINET & CHASSIS)



EXPLODED VIEW (CABINET & CHASSIS)



PARTS LIST

PRODUCT SAFETY NOTICE

EACH PRECAUTION IN THIS MANUAL SHOULD BE FOLLOWED DURING SERVICING. COMPONENTS IDENTIFIED WITH THE IEC SYMBOL Δ IN THE PARTS LIST AND THE SCHEMATIC DIAGRAM DESIGNATED COMPONENTS IN WHICH SAFETY CAN BE OF SPECIAL SIGNIFICANCE. WHEN REPLACING A COMPONENT IDENTIFIED BY Δ , USE ONLY THE REPLACEMENT PARTS DESIGNATED, OR PARTS WITH THE SAME RATINGS OF RESISTANCE, WATTAGE OR VOLTAGE THAT ARE DESIGNATED IN THE PARTS LIST IN THIS MANUAL. LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS MUST BE MADE TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT BEFORE RETURNING THE PRODUCT TO THE CUSTOMER.

CAUTION : Regular type resistors and capacitors are not listed. To know those values, refer to the schematic diagram.
Regular type resistors are less than 1/4 W carbon type and 0 ohm chip resistors.
Regular type capacitors are less than 50 V and less than 1000 μ F type of Ceramic type and Electrical type.

PACKING & ACCESSORIES

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
	614 292 7755	CARTON CASE,SET	35	614 273 3172	SPRING,WIRE,CASSETTE OPEN(L)
	614 283 2837	CUSHION, TOP, TOP	36	614 273 3189	SPRING,WIRE,CASSETTE OPEN(R)
	614 283 9270	CUSHION,BOTTOM,BOTTOM	37	614 281 4413	MOUNTING,BRACKET,FRONT/DECK(R)
	614 289 1322	INSTRUCTION MANUAL	38	614 292 7663	ASSY,PANEL,FRONT
	614 269 0949	CUSHION,SET	41	614 285 2859	BUTTON,DISC NO.
	614 281 1078	LABEL,CAUTION,3-CD CARRYING CAUTION	42	614 285 2446	REFLECTOR,DISC NO.
	614 283 2295	LABEL,CAUTION,3-CD OPEN/CLOSE CAUTION	43	614 280 6937	MOUNTING,PANEL TOP
	614 286 4159	LABEL,CAUTION,SHIPPING SCREW CAUTION	44	614 289 0905	BUTTON,COMP REC
	614 293 6207	LABEL,CAUTION,SHIPPING SCREW CAUTION	45	614 289 0790	BUTTON,EDIT.DISC CHECK
	614 286 4173	LABEL,SHIPPING SCREW ARROW	46	614 289 0813	BUTTON,TUNING.FM MODE
	614 231 6832	LABEL,SAFETY,LASER CLASS INDICATE	47	614 279 8423	DEC,WINDOW,STANDBY
	614 293 6221	FIXER,SHIPPIND	48	614 289 0837	BUTTON,POWER
	412 055 5204	SPECIAL SCREW-3.0X18.5,SHIPPING SCREW	49	614 279 8652	REFLECTOR,SRS
	645 005 1227	ASSY,ANTENA,LOOP,AM LOOP ANT	51	614 289 0912	BUTTON,VOLUME
	614 232 6671	ANTENNA,FM ANT	52	614 289 0882	BUTTON,DECK MODE
	645 017 7507	REMOCON,RB-F300VD	53	614 289 0868	BUTTON,REVERSE,DECK A/B
	614 285 3993	BATTERY COVER,REMOCON	54	614 289 0875	BUTTON,REC PAUSE DOLBY
			55	614 279 8447	DEC,WINDOW,FUNCTION
			56	614 279 8102	BUTTON,SOUND PRESET,SRS
			57	614 289 0851	BUTTON,FUNCTION.D-BASS
			58	614 289 0844	BUTTON,DISPLAY
			59	614 289 0806	BUTTON,BAND.PRESET
			60	614 289 0820	BUTTON,CD DOOR OPEN
			61	614 289 0783	BUTTON,CD PLAY/PAUSE
			62	614 273 2212	REFLECTOR,FUNCTION
			63	614 285 2415	MOUNTING,SPRING TENS
			64	614 285 2996	SPRING,TENS,CD DOOR
			65	614 285 2392	MOUNTING,CD MECHA
			66	614 285 2408	MOUNTING,SIDE PWB FIX
			67	614 130 0382	LUG,LEAD FIX.
			68	614 289 1100	MOUNTING,BRACKET,DECK PWB(UP)
			69	614 289 1117	MOUNTING,BRACKET,DECK PWB(DOWN)

CABINET & CHASSIS

REF.NO.	PART NO.	DESCRIPTION
1	614 281 5076	ASSY,CABINET
2	614 266 1918	JOINT,FOR STRENGTH
3	614 291 8050	COVER PICK,CD PICK COVER
4	614 292 7656	ASSY,PANEL REAR,CD REAR
5	614 285 2453	SHIELD,CD REAR
6	614 281 5298	PANEL,REAR,AMP REAR
7	614 129 1901	FIXER,AC CORD
8	614 281 3003	ASSY,CABINET,BOTTOM
9	614 289 1391	ASSY,HEAT SINK
11	614 287 8194	SPACER,COVER(CD DOOR)
12	614 125 0243	CUSHION,BUTTON(DISPLAY)
13	614 125 1011	CUSHION,FRONT PWB
21	614 279 8454	DEC,WINDOW,LID(L)
22	614 289 0950	COVER,LID(L)
23	614 273 2724	ASSY,LID,CASSETTE,DECK(L)
24	614 283 9171	DEC,WINDOW,LID(R)
25	614 289 0967	COVER,LID(R)
26	614 273 2731	ASSY,LID,CASSETTE,DECK(R)
27	614 289 1087	KNOB,ROTARY,SPACE
28	614 289 1025	DEC,WINDOW,DISPLAY
29	614 283 9140	DEC,WINDOW,CD DOOR
30	614 289 1001	DOOR,CD DOOR
31	614 279 8416	DEC,WINDOW,CD DOOR LAMP
32	614 279 7662	COVER,CD DOOR
33	614 270 8316	ASSY,GEAR,CASSETTE OPEN
34	614 279 8607	MOUNTING,BRACKET,FRONT/DECK(L)

FIXING PARTS

REF.NO.	PART NO.	DESCRIPTION
Y01	411 021 6603	SCR S-TPG BIN 3X8,CABINET
Y02	411 021 6603	SCR S-TPG BIN 3X8,REAR-CD MECHA
Y03	411 021 6603	SCR S-TPG BIN 3X8,REAR-REAR
Y04	411 021 3701	SCR S-TPG BIN 3X10,ANT SOCKET
Y05	411 028 2905	SCR S-TPG PAN 2X4,CD MECHA-JOINT
Y06	411 021 3503	SCR S-TPG BIN 3X10,MOUNTING CD MECHA
Y07	411 021 3503	SCR S-TPG BIN 3X10,REAR-SOCKET
Y08	411 021 3503	SCR S-TPG BIN 3X10,REAR BOTTOM
Y09	411 020 9902	SCR S-TPG BRZ+FLG 3X8,CD-MECHA PWB FIX
Y10	411 001 3905	SCR S-TPG BIN 4X6,TRANS
Y11	411 021 3503	SCR S-TPG BIN 3X10,HEAT SINK-TR
Y12	411 021 3503	SCR S-TPG BIN 3X10,HEAT SINK-BOTTOM
Y13	411 021 3503	SCR S-TPG BIN 3X10,SIDE PWB

PARTS LIST

REF.NO.	PART NO.	DESCRIPTION
Y33	411 021 3503	SCR S-TPG BIN 3X10,HEADPHONE
Y34	411 021 3503	SCR S-TPG BIN 3X10,FRONT-BRACKET
Y35	411 170 7704	SCR S-TPG BIN 2.3X8,CD DOOR COVER
Y36	411 024 3708	SCR S-TPG PAN+FLG 2X6,DECK MECHA-MOUNTING
Y37	412 012 0501	SPECIAL WASHER,PANEL,FRONT

ELECTRIC PARTS

REF.NO.	PART NO.	DESCRIPTION
71	△ 614 256 5285	POWER CORD
or	△ 645 017 8658	CORD,POWER
72	645 013 5477	PLUG,JUMPER(CN990,CN991)
or	614 017 4243	PLUG
73	△ 403 017 0106	FUSE 250V 1.6A(FU999)
75	614 289 0509	PWB,PHONES,HOLDER
74	645 024 3905	FLEXIBLE FLAT CABLE,FRONT-CD
or	645 025 2662	FLEXIBLE FLAT CABLE,FRONT-CD
76	△ 645 023 0783	TRANS,POWER
77	614 130 0382	LUG
78	645 024 3899	FLEXIBLE FLAT CABLE,DECK-MAIN
or	645 025 2679	FLEXIBLE FLAT CABLE,DECK-MAIN
79	645 024 3912	FLEXIBLE FLAT CABLE,FRONT-MAIN
or	645 025 2655	FLEXIBLE FLAT CABLE,FRONT-MAIN
80	645 011 1471	FLEXIBLE FLAT CABLE,DECK-FRONT
or	645 025 3416	FLEXIBLE FLAT CABLE,DECK-FRONT
CN381	614 290 3162	ASSY,WIRE,PLAY-HEAD LEAD
CN382	614 290 3179	ASSY,WIRE,R/P,E-HEAD LEAD

TUNER/AMP. P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
81	△ 614 291 8296	ASSY,PWB,MAIN,MAIN
C2457	403 106 1603	NP-ELECT 1U Q 50V
C4147	403 067 7300	MT-COMPO 0.33U J 50V
C4154	403 067 7805	MT-COMPO 0.47U J 50V
C4570	403 057 2803	POLYESTER 0.1U K 50V
C4572	403 134 4706	NP-ELECT 2.2U M 50V
C4574	403 057 2803	POLYESTER 0.1U K 50V
C4670	403 057 2803	POLYESTER 0.1U K 50V
C4672	403 134 4706	NP-ELECT 2.2U M 50V
C4674	403 057 2803	POLYESTER 0.1U K 50V
C4721	403 140 9207	NP-ELECT 10U M 16V
C4904	403 200 0502	ELECT 3300U M 50V
C4905	403 200 0502	ELECT 3300U M 50V
C4910	403 057 2803	POLYESTER 0.1U K 50V
C4911	403 057 2803	POLYESTER 0.1U K 50V
C4916	403 134 4706	NP-ELECT 2.2U M 50V
CN201	645 005 0695	TERMINAL,ANT
CN401	614 249 8620	SOCKET
CN402	614 260 7411	SOCKET
CN403	645 006 1875	PLUG,2P
CN405	645 005 1029	JACK,RCA
CN410	645 012 5263	SOCKET,FPC 22P
or	645 005 4303	SOCKET,22P
CN411	645 005 9292	PLUG,5P
or	645 007 0082	PLUG,5P
CN412	614 035 4942	SOCKET,DIP 5P
or	645 012 7816	SOCKET,DIP 5P
CN419	645 012 5089	SOCKET,FPC 10P
or	645 005 4181	SOCKET,10P
CN475	614 282 7574	ASSY,WIRE,TO_HP
or	614 287 7166	ASSY,WIRE,TO_HP
CN476	614 281 3072	ASSY,WIRE,TO_TRANSITE
or	614 287 7135	ASSY,WIRE,TO_TRANSITE
CN491	614 020 6586	SOCKET,6P
CN492	614 020 1246	SOCKET,5P

REF.NO.	PART NO.	DESCRIPTION
CN493	614 020 1215	SOCKET,2P
CN494	614 020 1239	SOCKET,4P
CN495	614 020 1222	SOCKET,3P
CN499	614 234 1728	TERMINAL
D2102	407 157 8109	SVC211-B
D2103	407 157 8109	SVC211-B
D2104	407 012 4406	DIODE 1SS133
or	407 007 9904	DIODE GMA01
D2153	407 012 4406	DIODE 1SS133
or	407 007 9904	DIODE GMA01
D2451	407 012 4406	DIODE 1SS133
or	407 007 9904	DIODE GMA01
D2462	407 012 4406	DIODE 1SS133
or	407 007 9904	DIODE GMA01
D4160	407 012 4406	DIODE 1SS133
D4161	407 012 4406	DIODE 1SS133
D4162	407 012 4406	DIODE 1SS133
D4163	407 012 4406	DIODE 1SS133
D4902	407 099 6805	ZENER DIODE MTZJ13B
D4904	407 012 4406	DIODE 1SS133
D4908	407 012 4406	DIODE 1SS133
D4909	407 012 4406	DIODE 1SS133
D4910	△ 407 004 9709	DIODE DSK10C
D4915	407 127 3905	ZENER DIODE MTZJ5.6B
D4916	407 012 4406	DIODE 1SS133
D4962	407 012 4406	DIODE 1SS133
D4964	407 099 6805	ZENER DIODE MTZJ13B
D4991	△ 407 146 3306	DIODE RBA-402LF-A
IC231	409 379 2705	IC LA1832ML
IC245	409 378 4205	IC LC72131MD
IC413	409 393 4808	IC SRS5250S
IC416	409 133 8103	IC NJM4558M-S
IC417	409 133 8103	IC NJM4558M-S
IC446	△ 409 074 6503	IC STK4172MK2
IC451	409 133 8103	IC NJM4558M-S
IC452	409 133 8103	IC NJM4558M-S
IC455	409 133 8103	IC NJM4558M-S
IC474	409 353 8709	IC BU4052BCF
IC477	409 344 3607	IC BH3854AFS
L2102	645 020 2216	FILTER,BP 108MHZ
L2103	645 020 2247	TRANS,RF,100MHZ
L2105	645 001 5441	INDUCTOR,2.2U K
L2151	645 023 0127	TUNER
L2451	645 001 4581	INDUCTOR,100U K
LUG40	645 006 4425	FIXER
LUG49	614 129 9099	LUG,GND_TO_BOTTOM
PR490	△ 645 014 2536	PROTECTOR,1.5A 125V
Q2101	405 114 8506	TR 2SK193-ML
or	405 114 8407	TR 2SK193-LL
Q2102	405 140 1007	TR 2SC2786-KL
or	405 012 5904	TR 2SC1923-Y
Q2104	405 140 1007	TR 2SC2786-KL
or	405 012 5904	TR 2SC1923-Y
Q2201	405 018 7902	TR 2SC380TM-O
or	405 016 0905	TR 2SC2839-E-SPA
Q2451	405 036 3702	TR 2SA1564
or	405 000 0904	TR DTA114YS
or	405 078 2404	TR BN1A4P
Q4101	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q4102	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q4501	405 033 6805	TR 2SD1468S-S
or	405 021 0600	TR 2SD1012-G-SPA
Q4551	405 033 6805	TR 2SD1468S-S
or	405 021 0600	TR 2SD1012-G-SPA

PARTS LIST

REF.NO.	PART NO.	DESCRIPTION
Q4552	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q4601	405 033 6805	TR 2SD1468S-S
or	405 021 0600	TR 2SD1012-G-SPA
Q4651	405 033 6805	TR 2SD1468S-S
or	405 021 0600	TR 2SD1012-G-SPA
Q4652	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q4904	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q4906	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q4907	405 005 2002	TR 2SA733-P
or	405 005 1906	TR 2SA733-K
or	405 001 7001	TR 2SA1015-GR
Q4908	△ 405 035 7107	TR 2SD1913-R
or	△ 405 035 7206	TR 2SD1913-S
or	△ 405 095 1602	TR 2SD2061-E
or	△ 405 095 1701	TR 2SD2061-F
Q4909	△ 405 035 7107	TR 2SD1913-R
or	△ 405 035 7206	TR 2SD1913-S
or	△ 405 095 1602	TR 2SD2061-E
or	△ 405 095 1701	TR 2SD2061-F
Q4911	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q4912	405 005 2002	TR 2SA733-P
or	405 005 1906	TR 2SA733-K
or	405 001 7001	TR 2SA1015-GR
Q4913	405 005 2002	TR 2SA733-P
or	405 005 1906	TR 2SA733-K
or	405 001 7001	TR 2SA1015-GR
Q4921	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q4922	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
R4564	△ 402 045 2603	RESISTOR 4.7 J- 1W
R4566	402 046 0509	RESISTOR 0.33 J- 3W
R4662	401 008 7204	CARBON 2.2K JB 1/2W
R4664	△ 402 045 2603	RESISTOR 4.7 J- 1W
R4666	402 046 0509	RESISTOR 0.33 J- 3W
R4901	△ 402 071 0307	FUSIBLE RES 10 JA 1/4W
R4911	△ 402 078 5107	FUSIBLE RES 4.7 JA 1/4W
R4920	402 049 2906	RESISTOR 22 J- 2W
R4921	402 049 2906	RESISTOR 22 J- 2W
R4939	△ 402 071 7207	FUSIBLE RES 100 JA 1/4W
R4948	△ 402 071 7207	FUSIBLE RES 100 JA 1/4W
R4981	△ 402 045 5703	RESISTOR 0.22 J- 2W
R4986	△ 402 045 5703	RESISTOR 0.22 J- 2W
RY490	△ 645 023 7171	RELAY
S4900	645 006 9673	SWITCH,PUSH 1P-1T
SH211	614 116 5349	SHIELD PLATE,FM_OSC
T2201	645 020 2230	TRANS,IF 10.7MHZ
or	614 239 7299	TRANS,IF
X2301	645 010 0024	OSC,CERAMIC 456KHZ
or	614 246 0870	RESONATOR
X2451	645 010 9720	OSC,CRYSTAL 7.2MHZ
or	614 240 1118	RESONATOR
or	614 229 2457	CRYSTAL
or	614 204 0317	CRYSTAL
XF221	645 017 8931	CERAMIC FILTER 10.70MHZ
XF222	645 017 8931	CERAMIC FILTER 10.70MHZ

REF.NO.	PART NO.	DESCRIPTION
XF231	645 023 0134	CERAMIC FILTER 450KHZ
XF233	645 018 8718	DISCR,CERAMIC
or	645 018 8824	DISCR,CERAMIC
ZA301	645 001 8336	S-INGOT SLD*MO-63,PWB DECK

POWER TRANSFORMER,PRIMARY P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
82	△ 614 292 7946	ASSY,PWB,PT1,PT1
FPC91	645 006 4760	HOLDER,FUSE
FPC92	645 006 4760	HOLDER,FUSE
L9999	614 229 0439	INDUCTOR,FERITE
WR998	614 017 8203	TERMINAL BOARD
WR999	614 017 8203	TERMINAL BOARD

POWER TRANSFORMER,SECONDARY P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
83	△ 614 289 0332	ASSY,PWB,PT2,PT2
C9001	403 200 0205	ELECT 2200U M 35V
CN900	614 020 1246	SOCKET,5P
CN901	645 005 8226	PLUG,3P
or	645 009 6433	PLUG,3P
D9001	407 012 4406	DIODE 1SS133
D9003	407 012 4406	DIODE 1SS133
D9005	407 099 9103	ZENER DIODE MTZJ27B
D9006	407 063 9504	ZENER DIODE MTZJ8.2B
D9007	△ 407 107 6001	DIODE RL203-BD80
D9008	△ 407 107 6001	DIODE RL203-BD80
D9009	407 012 4406	DIODE 1SS133
LUG90	614 129 9099	LUG,GND_TO_GND
R9001	△ 402 044 6008	RESISTOR 0.1 J- 1/2W
R9002	△ 402 044 6008	RESISTOR 0.1 J- 1/2W
R9006	△ 402 071 9508	FUSIBLE RES 1 JA 1/4W
R9008	△ 402 049 1305	RESISTOR 10 J- 2W
or	△ 402 071 3902	RESISTOR 10 J- 2W

REGULATOR (2) P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
84	△ 614 289 0356	ASSY,PWB,REG2,REG2
D9400	407 012 4406	DIODE 1SS133
IC940	409 145 2809	IC NJM7805FA
R9401	△ 402 071 0307	FUSIBLE RES 10 JA 1/4W

REGULATOR (1) P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
85	△ 614 289 0349	ASSY,PWB,REG1,REG1
CN920	614 020 6586	SOCKET,6P
D9201	407 099 4603	ZENER DIODE MTZJ3.9B
D9202	407 099 7000	ZENER DIODE MTZJ15B
Q9200	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q9201	△ 405 095 1701	TR 2SD2061-F
or	△ 405 095 1602	TR 2SD2061-E
or	△ 405 035 7206	TR 2SD1913-S
or	△ 405 035 7107	TR 2SD1913-R
Q9203	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR
Q9204	405 005 2002	TR 2SA733-P
or	405 005 1906	TR 2SA733-K
or	405 001 7001	TR 2SA1015-GR
Q9205	405 000 0904	TR DTA114YS
Q9300	△ 405 035 7107	TR 2SD1913-R
or	△ 405 035 7206	TR 2SD1913-S
or	△ 405 095 1602	TR 2SD2061-E
or	△ 405 095 1701	TR 2SD2061-F

PARTS LIST

REF.NO.	PART NO.	DESCRIPTION
R9200	△ 402 060 5306	RESISTOR 1 J- 1/2W
R9201	△ 402 044 6008	RESISTOR 0.1 J- 1/2W
R9300	△ 402 060 5306	RESISTOR 1 J- 1/2W

SPEAKER TERMINAL P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
86	△ 614 289 0370	ASSY,PWB,SPEAKER
CN485	614 252 9133	TERMINAL,SP
CN486	614 020 1239	SOCKET,4P

PHONES SOCKET P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
87	△ 614 289 0363	ASSY,PWB,HEADPHONE
CN421	645 008 4553	PLUG,HOUSING 5P
CN422	645 009 0042	JACK,PHONE D6.43,HEADPHONE
R4221	401 009 5506	CARBON 330 JB 1/2W
R4222	401 009 5506	CARBON 330 JB 1/2W

FRONT P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
88	△ 614 292 8714	ASSY,PWB,FRONT,FRONT
BR601	614 273 2120	HOLDER,MOUNT,FL_MOUNT
BR602	614 112 1536	DOUBLE FACE,HOLDER_MOUNT
C6091	403 196 4102	ELECT 1000U M 6.3V
CN602	645 005 4679	SOCKET,22P,FRONT-AMP
CN603	614 035 4928	SOCKET,DIP 3P
or	645 012 7793	SOCKET,DIP 3P,FRONT-PT2
CN604	645 019 1312	SOCKET,FPC 18P,FRONT-TRANSITE
CN605	645 005 4570	SOCKET,12P,FRONT-DECK
CN609	614 035 4942	SOCKET,DIP 5P
or	645 012 7816	SOCKET,DIP 5P,FRONT-SIDE
CN610	614 285 1494	ASSY,WIRE,FRONT-PT2
CN611	614 281 3119	ASSY,WIRE,FRONT-MAIN
CN615	645 006 0908	PLUG,2P
or	645 009 6426	PLUG,2P,LAMP
D6001	407 012 4406	DIODE 1SS133
D6003	407 012 4406	DIODE 1SS133
D6009	407 099 4603	ZENER DIODE MTZJ3.9B
D6501	408 035 2400	LED SLZ-381C-13H-AB-T2,FUNTION_GREEN
D6502	408 035 2400	LED SLZ-381C-13H-AB-T2,FUNTION_GREEN
D6503	408 034 8700	LED SLZ-981C-13H-AB-T2,FUNTION_RED
D6504	408 035 2400	LED SLZ-381C-13H-AB-T2,FUNTION_GREEN
D6505	408 035 2400	LED SLZ-381C-13H-AB-T2,FUNTION_GREEN
D6506	408 034 8700	LED SLZ-981C-13H-AB-T2,FUNTION_RED
D6507	408 035 2400	LED SLZ-381C-13H-AB-T2,FUNTION_GREEN
D6508	408 035 2400	LED SLZ-381C-13H-AB-T2,FUNTION_GREEN
D6509	408 034 8700	LED SLZ-981C-13H-AB-T2,FUNTION_RED
D6510	408 035 2400	LED SLZ-381C-13H-AB-T2,FUNTION_GREEN
D6511	408 035 2400	LED SLZ-381C-13H-AB-T2,FUNTION_GREEN
D6512	408 034 8700	LED SLZ-981C-13H-AB-T2,FUNTION_RED
D6513	408 035 2400	LED SLZ-381C-13H-AB-T2,SRS_GREEN
D6520	408 034 8700	LED SLZ-981C-13H-AB-T2,STAND_BY

REF.NO.	PART NO.	DESCRIPTION
DS601	408 035 6101	PHOTO DIODE PIC-21043TE3,IR
FL601	645 017 1123	FLUORESCENT TUBE,FL
IC601	410 288 5107	IC M38184MA-284FP,MICON
IC603	409 333 2505	IC BU4066BCF
L6000	645 001 4550	INDUCTOR,10U K
Q6001	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6002	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6003	405 006 1905	TR 2SA933S-S
or	405 006 1806	TR 2SA933S-R
or	405 057 7604	TR 2SA1175-FF
or	405 002 5402	TR 2SA1175-EF
Q6004	405 006 3909	TR 2SA952-K
or	405 006 4005	TR 2SA952-L
Q6005	405 000 0904	TR DTA114YS
or	405 078 2404	TR BN1A4P
Q6006	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6007	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6008	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6009	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6010	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6011	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6012	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
Q6013	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K
S6100	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6101	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6102	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6103	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6104	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6105	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6106	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6107	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6110	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6113	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6114	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT

PARTS LIST

REF.NO.	PART NO.	DESCRIPTION
S6115	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6116	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6117	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6118	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6119	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6120	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6121	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6125	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6126	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6127	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6128	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6129	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6130	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6131	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6132	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6133	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6134	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6136	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6137	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6138	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6139	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
S6640	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT

REF.NO.	PART NO.	DESCRIPTION
S6641	614 240 1002	SWITCH,TACT
or	645 006 5958	SWITCH,PUSH 1P-1T
or	614 220 5471	SWITCH,TACT
VR602	645 023 1070	VR,ROTARY,SPACE
X6001	614 252 7627	RESONATOR,XTAL
X6002	614 215 5561	RESONATOR,CERAM,XTAL
or	614 215 5523	RESONATOR,CERAM,XTAL

TRANSIT P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
89	△ 614 289 0271	ASSY,PWB,TRANSITE,TRANSITE
CN691	645 005 4631	SOCKET,18P,FRONT-CD
CN692	645 009 0073	PLUG,14P,FRONT-CD
CN693	645 009 0059	PLUG,10P,FRONT-CD
CN694	645 009 6457	PLUG,5P,TRANSIT
or	645 006 0922	PLUG,5P

LED P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
90	△ 614 289 0233	ASSY,PWB,LED,LED
CN672	614 284 3895	ASSY,WIRE,FRONT-LED2P
or	614 287 7173	ASSY,WIRE,FRONT-LED2P
D6710	408 036 0504	LED SLZ-381C-09H-AB-T1,DISC_LED_GREEN
D6711	408 036 0504	LED SLZ-381C-09H-AB-T1,DISC_LED_GREEN
D6712	408 036 0504	LED SLZ-381C-09H-AB-T1,DISC_LED_GREEN
D6713	408 036 0504	LED SLZ-381C-09H-AB-T1,DISC_LED_GREEN
D6714	408 036 0504	LED SLZ-381C-09H-AB-T1,DISC_LED_GREEN
D6715	408 036 0504	LED SLZ-381C-09H-AB-T1,DISC_LED_GREEN
S6704	645 006 5958	SWITCH,PUSH 1P-1T
or	614 240 1002	SWITCH,TACT
or	614 220 5471	SWITCH,TACT
S6705	645 006 5958	SWITCH,PUSH 1P-1T
or	614 240 1002	SWITCH,TACT
or	614 220 5471	SWITCH,TACT
S6706	645 006 5958	SWITCH,PUSH 1P-1T
or	614 240 1002	SWITCH,TACT
or	614 220 5471	SWITCH,TACT

DOOR LAMP P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
91	△ 614 289 0257	ASSY,PWB,LAMP,LAMP
CN685	614 287 7159	ASSY,WIRE
or	614 282 7567	ASSY,WIRE
LP685	614 046 0094	LAMP

CD P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION
92	614 290 6156	ASSY,PWB,CD
CN101	645 005 8110	PLUG,4P
or	645 007 0075	PLUG,4P
CN111	645 010 1472	SOCKET,FPC 13P,CD_PICKUP
CN113	645 007 0099	PLUG,6P
or	645 005 8127	PLUG,6P
CN114	645 012 2736	SOCKET,DIP 8P
or	645 012 7847	SOCKET,DIP 8P
CN115	614 035 4935	SOCKET,DIP 4P
or	645 012 7809	SOCKET,DIP 4P
CN124	614 276 3643	ASSY,WIRE,CD-CDMECHA
or	614 287 1416	ASSY,WIRE

PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
CN125	614 276 3636	ASSY,WIRE,CD-CDMECHA	CN361	645 007 0051	PLUG,2P
or	614 287 1409	ASSY,WIRE	CN371	645 007 0075	PLUG,4P
CN131	645 009 0158	SOCKET,14P	or	645 005 8110	PLUG,4P
CN132	645 009 0134	SOCKET,10P	CN372	645 007 0105	PLUG,7P
D1350	407 012 4406	DIODE 1SS133	or	645 006 0861	PLUG,7P
D1351	407 127 3905	ZENER DIODE MTZJ5.6B	CN373	645 007 0051	PLUG,2P
D1361	407 099 5105	ZENER DIODE MTZJ4.7B	CN374	645 007 0068	PLUG,3P
D1370	407 012 4406	DIODE 1SS133	CN383	645 007 0051	PLUG,2P
D1371	407 099 4504	ZENER DIODE MTZJ3.9A	D3101	407 004 9709	DIODE DSK10C
D1601	△ 407 012 0309	DIODE 1N4003	D3102	407 004 9709	DIODE DSK10C
or	△ 408 031 1209	DIODE 1N4003	D3103	407 012 4406	DIODE 1SS133
D1602	△ 407 012 0309	DIODE 1N4003	or	407 007 9904	DIODE GMA01
or	△ 408 031 1209	DIODE 1N4003	D3104	407 012 4406	DIODE 1SS133
D1603	△ 407 012 0309	DIODE 1N4003	or	407 007 9904	DIODE GMA01
or	△ 408 031 1209	DIODE 1N4003	D3501	407 012 4406	DIODE 1SS133
IC101	409 327 3402	IC CXA1782BQ	or	407 007 9904	DIODE GMA01
IC102	△ 409 317 8509	IC BA6398FP	D3502	407 012 4406	DIODE 1SS133
IC104	△ 409 386 7502	IC CXD2508AQ	or	407 007 9904	DIODE GMA01
IC106	409 039 7408	IC NJM4558D	D3551	407 012 4406	DIODE 1SS133
or	409 018 4305	IC LA6458D	or	407 007 9904	DIODE GMA01
IC131	△ 409 408 1402	IC LB1648L	D3552	407 012 4406	DIODE 1SS133
IC132	△ 409 408 1303	IC LB1641L	or	407 007 9904	DIODE GMA01
L1401	645 001 4550	INDUCTOR,10U K	D3631	407 007 9904	DIODE GMA01
PR161	△ 645 020 7235	PROTECTOR	or	407 012 4406	DIODE 1SS133
PR162	△ 645 020 7235	PROTECTOR	D3632	407 007 9904	DIODE GMA01
PR199	△ 645 014 2499	PROTECTOR,0.4A 125V	or	407 012 4406	DIODE 1SS133
Q1101	405 008 7202	TR 2SB810-E	D3641	407 012 4406	DIODE 1SS133
or	405 008 7301	TR 2SB810-F	or	407 007 9904	DIODE GMA01
Q1102	405 008 7202	TR 2SB810-E	D3642	407 012 4406	DIODE 1SS133
or	405 008 7301	TR 2SB810-F	or	407 007 9904	DIODE GMA01
Q1201	△ 405 078 8109	TR TIP32B	FU999	423 017 0106	FUSE 250V 1.6A
or	△ 405 138 3907	TR KTB988-Y	HS301	614 215 9347	HEAT SINK,BIASLEAK
Q1202	405 008 7301	TR 2SB810-F	IC351	409 239 5204	IC CXA1100P
or	405 008 7202	TR 2SB810-E	IC361	409 346 2301	IC BU2090F
Q1211	405 000 3806	TR DTC114YS	IC362	409 050 8200	IC TC4011BF
Q1321	405 011 8609	TR 2SC1740S-S	IC369	409 241 5308	IC BA3126N
or	405 011 8500	TR 2SC1740S-R	or	409 145 8405	IC UPC1330HA
Q1351	405 000 0508	TR DTA114ES	IC371	409 121 8702	IC LA3246
Q1361	405 000 0508	TR DTA114ES	IC373	409 241 4400	IC CXA1398P
Q1371	405 000 0508	TR DTA114ES	L3501	614 270 4295	FILTER,LC
R1350	△ 402 048 1603	RESISTOR 10 J- 1W	L3551	614 270 4295	FILTER,LC
R1371	△ 402 048 1603	RESISTOR 10 J- 1W	L3601	614 212 0804	TRANS,OSC
T1001	614 234 1728	TERMINAL	L3701	645 004 0580	INDUCTOR,1M J
VR101	645 010 7597	VR,SEMI,47K N	L3731	614 290 3247	FILTER,85KHZ
X1401	614 259 2137	RESONATOR,CERAMIC	L3801	645 004 0580	INDUCTOR,1M J
or	614 254 6932	RESONATOR,CERAMIC	L3831	614 290 3247	FILTER,85KHZ

TAPE DECK DOLBY-B LOGIC P.W.B. ASSY

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
93	△ 614 289 0394	ASSY,PWB,DECK DOLBY LOGIC,DECK DOLBY-B LOGIC	Q3122	405 006 4005	TR 2SA952-L
C3606	403 058 1102	POLYESTER 1500P K 50V	or	405 006 3909	TR 2SA952-K
C3607	403 058 9900	POLYESTER 0.018U K 50V	Q3123	405 006 1905	TR 2SA933S-S
CN301	645 005 4181	SOCKET,10P	or	405 006 1806	TR 2SA933S-R
or	645 012 5089	SOCKET,FPC 10P	or	405 057 7604	TR 2SA1175-FF
CN302	645 012 5096	SOCKET,FPC 12P	or	405 002 5402	TR 2SA1175-EF
or	645 005 4204	SOCKET,12P	or	405 002 1305	TR 2SA1048-Y
CN311	645 023 1094	CORD,ID CONNECTOR	or	405 002 1107	TR 2SA1048-GR
CN312	614 020 6562	SOCKET,4P	Q3124	405 006 4005	TR 2SA952-L
or	614 223 9223	SOCKET	or	405 006 3909	TR 2SA952-K
CN313	645 024 5435	CORD,ID CONNECTOR	Q3125	405 006 4005	TR 2SA952-L
CN314	614 223 9223	SOCKET	or	405 006 3909	TR 2SA952-K
or	614 020 6562	SOCKET,4P	Q3126	405 006 1905	TR 2SA933S-S
CN315	645 007 0051	PLUG,2P	or	405 006 1806	TR 2SA933S-R
CN316	645 007 0051	PLUG,2P	or	405 057 7604	TR 2SA1175-FF
CN351	645 009 6433	PLUG,3P	or	405 002 5402	TR 2SA1175-EF
or	645 005 8226	PLUG,3P	or	405 002 1305	TR 2SA1048-Y
			or	405 002 1107	TR 2SA1048-GR
			Q3127	405 006 4005	TR 2SA952-L
			or	405 006 3909	TR 2SA952-K

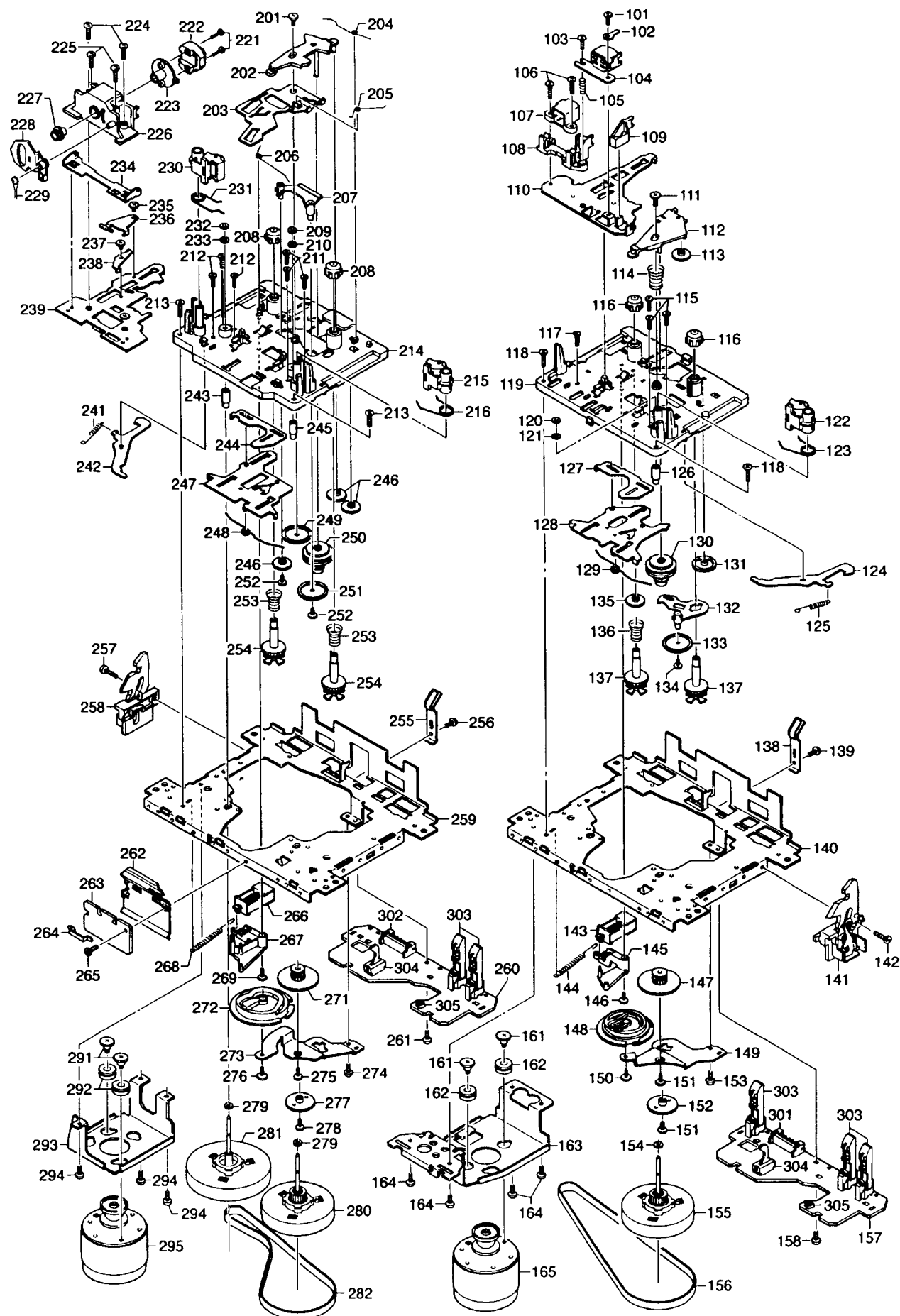
PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
Q3501	405 020 7402	TR 2SC945A-P	Q3642	405 000 6104	TR DTC144ES
or	405 020 7204	TR 2SC945A-K	or	405 078 3005	TR BA1L4M
or	405 012 2002	TR 2SC1815-GR	Q3643	405 000 6104	TR DTC144ES
Q3502	405 020 7402	TR 2SC945A-P	or	405 078 3005	TR BA1L4M
or	405 020 7204	TR 2SC945A-K	Q3651	405 000 6104	TR DTC144ES
or	405 012 2002	TR 2SC1815-GR	or	405 078 3005	TR BA1L4M
Q3503	405 020 7402	TR 2SC945A-P	Q3701	405 075 8409	TR DTC144TS
or	405 020 7204	TR 2SC945A-K	or	405 105 7204	TR BA1L4Z
or	405 012 2002	TR 2SC1815-GR	Q3702	405 020 7402	TR 2SC945A-P
Q3504	405 020 7402	TR 2SC945A-P	or	405 020 7204	TR 2SC945A-K
or	405 020 7204	TR 2SC945A-K	or	405 012 2002	TR 2SC1815-GR
or	405 012 2002	TR 2SC1815-GR	Q3703	405 020 7402	TR 2SC945A-P
Q3505	405 000 6104	TR DTC144ES	or	405 020 7204	TR 2SC945A-K
or	405 078 3005	TR BA1L4M	or	405 012 2002	TR 2SC1815-GR
Q3506	405 020 7402	TR 2SC945A-P	Q3704	405 075 8409	TR DTC144TS
or	405 020 7204	TR 2SC945A-K	or	405 105 7204	TR BA1L4Z
or	405 012 2002	TR 2SC1815-GR	Q3731	405 000 6104	TR DTC144ES
Q3551	405 020 7402	TR 2SC945A-P	or	405 078 3005	TR BA1L4M
or	405 020 7204	TR 2SC945A-K	Q3801	405 075 8409	TR DTC144TS
or	405 012 2002	TR 2SC1815-GR	or	405 105 7204	TR BA1L4Z
Q3552	405 020 7402	TR 2SC945A-P	Q3802	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K	or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR	or	405 012 2002	TR 2SC1815-GR
Q3553	405 020 7402	TR 2SC945A-P	Q3803	405 020 7402	TR 2SC945A-P
or	405 020 7204	TR 2SC945A-K	or	405 020 7204	TR 2SC945A-K
or	405 012 2002	TR 2SC1815-GR	or	405 012 2002	TR 2SC1815-GR
Q3601	405 005 2002	TR 2SA733-P	Q3804	405 075 8409	TR DTC144TS
or	405 005 1906	TR 2SA733-K	or	405 105 7204	TR BA1L4Z
or	405 001 7001	TR 2SA1015-GR	Q3831	405 000 6104	TR DTC144ES
Q3602	405 020 7402	TR 2SC945A-P	or	405 078 3005	TR BA1L4M
or	405 020 7204	TR 2SC945A-K	VR311	645 006 5804	VR,SEMI,2.2K N
or	405 012 2002	TR 2SC1815-GR	VR312	645 006 5804	VR,SEMI,2.2K N
Q3603	405 012 7502	TR 2SC2001-L	VR313	645 006 5804	VR,SEMI,2.2K N
or	405 012 7403	TR 2SC2001-K	VR314	645 006 5804	VR,SEMI,2.2K N
Q3604	405 020 7204	TR 2SC945A-K	VR351	645 006 5422	VR,SEMI,10K N
or	405 012 2002	TR 2SC1815-GR	VR371	645 006 5712	VR,SEMI,10K N
or	405 020 7402	TR 2SC945A-P	VR372	645 006 5712	VR,SEMI,10K N
Q3605	405 137 6404	TR 2SC2003-K	VR373	645 006 5712	VR,SEMI,10K N
or	405 012 8103	TR 2SC2003-L	VR374	645 006 5729	VR,SEMI,100K N
Q3621	405 000 6104	TR DTC144ES	VR381	645 006 5712	VR,SEMI,10K N
or	405 078 3005	TR BA1L4M	VR382	645 006 5712	VR,SEMI,10K N
Q3622	405 011 8609	TR 2SC1740S-S			
or	405 011 8500	TR 2SC1740S-R			
Q3641	405 000 6104	TR DTC144ES			
or	405 078 3005	TR BA1L4M			

SPEAKER BOX ASSY (SX-F300L, R)

REF.NO.	PART NO.	DESCRIPTION
	614 295 3068	ASSY,SP BOX SX-F300L/AUML,LEFT
	614 295 3075	ASSY,SP BOX SX-F300R/AUML,RIGHT

EXPLODED VIEW (TAPE DECK MECHANISM)



PARTS LIST

TAPE MECHANISM (TM-300MEC-SP)

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
101	645 024 3134	BIND-SCREW,2X5MM	203	645 024 2212	REV-PLATE
102	645 024 2311	EARTH-LUG D2	204	645 024 2526	CENTER-BASE-SP(B)
103	645 024 3134	BIND-SCREW,2X6MM	205	645 024 2601	REV-SP
104	614 208 4052	HEAD,R/P	206	645 024 2519	CENTER-BASE-SP(A)
105	645 024 2397	AZIMUTH-SP,R/P HEAD	207	645 024 2083	FWD-ARM
106	645 024 3158	BIND-SCREW,2X6MM	208	645 024 1918	REEL-CAP
107	614 021 8831	MAGNETIC HEAD,ERASE	209	645 024 3264	L-CUT-WASHER,1.5X3.5X0.5MM
108	645 024 2380	HEAD-SPACER	210	645 024 3097	P-WASHER,2X3.5X0.25MM
109	645 024 2441	TAPE-GUIDE	211	645 024 3127	SCREW,1.7X6MM
110	645 024 2366	HEAD-BASE	212	645 024 3127	SCREW,1.7X6MM
111	645 024 3257	SCREW	213	645 024 3158	BIND-SCREW,2X6MM
112	645 024 2045	CENTER-ARM	214	645 024 1987	MOLD-CHASSISS
113	645 024 2137	SEND-GEAR(B)	215	645 024 2410	ASSY,PINCH-AR
114	645 024 2069	PRESSURE-SP	216	645 024 2595	PINCH-SP
115	645 024 3127	SCREW,1.7X6MM	221	645 024 3110	SCREW,1.4X6MM
116	645 024 1918	REEL-CAP	222	614 236 9197	HEAD,PLAY,ROTARY
117	645 024 3127	SCREW,1.7X6MM	223	645 024 2489	HEAD-HOLDER
118	645 024 3158	BIND-SCREW,2X6MM	224	645 024 3134	BIND-SCREW,2X6MM
119	645 024 1925	MOLD-CHASSISS	225	645 024 3233	AZIMUTH SCREW
120	645 024 3264	L-CUT-WASHER,1.5X3.5X0.5MM	226	645 024 2472	HEAD-GUIDE
121	645 024 3097	P-WASHER,2X3.5X0.25MM	227	645 024 2496	HEAD-GEAR
122	645 024 2410	ASSY,PINCH-ARM	228	645 024 2502	REV-RACK
123	645 024 2359	PINCH-SP	229	645 024 2564	RACK-SP
124	645 024 2175	EJECT-LOCK	230	645 024 2403	ASSY,PINCH-ARM
125	645 024 2182	EJECT-LOCK-SP	231	645 024 2588	PINCH-SP
126	645 024 1932	OILLESS-BEARING-D1.8	232	645 024 3271	L-CUT-WASHER,1.7X3.5X0.5MM
127	645 024 1963	SELECT-LEVER	233	645 024 3097	P-WASHER,2X3.5X0.25MM
128	645 024 1956	ASSY,SELECT-BASE	234	645 024 2465	PINCH-PLATE
129	645 024 2373	HEAD-BASE-SP	235	645 024 3080	SCREW
130	645 024 2250	ASSY,FF-GEAR	236	645 024 2557	REV-PLATE(A)
131	645 024 2113	SEND-GEAR(C)	237	645 024 3080	SCREW
132	645 024 2052	FWD-ARM	238	645 024 2540	REV-PLATE(B)
133	645 024 2144	SEND-GEAR(A)	239	645 024 2458	ASSY,HEAD-BASE
134	645 024 3127	SCREW,1.7X6MM	241	645 024 2182	EJECT-LOCK-SP
135	645 024 2137	SEND-GEAR(B)	242	645 024 2175	EJECT-LOCK
136	645 024 2021	BACK-TENSION-SP	243	645 024 1949	OILLESS-BEARING-D2.0
137	645 024 2014	REEL-GEAR	244	645 024 2007	SELECT-LEVER
138	645 024 2243	CST-HOLDER-SP	245	645 024 1932	OILLESS-BEARING-D1.8
139	645 024 3134	BIND-SCREW,2X6MM	246	645 024 2137	SEND-GEAR(B)
140	645 024 1970	MECHA-CHASSIS	247	645 024 1994	ASSY,SELECT-BASE
141	645 024 3189	ASSY,EJECT-BASE	248	645 024 2571	HEAD-BASE-SP
142	645 024 3158	BIND-SCREW,2X6MM	249	645 024 2144	SEND-GEAR(A)
143	645 024 2038	SOLENOID	250	645 024 2250	ASSY,FF-GEAR
144	645 024 2199	TRIGGER-ARM-SP	251	645 024 2144	SEND-GEAR(A)
145	645 024 2168	TRIGGER-ARM	252	645 024 3103	SCREW
146	645 024 3103	SCREW	253	645 024 2021	BACK-TENSION-SP
147	645 024 2229	ASSY,CENTER-GEAR	254	645 024 2014	REEL-GEAR
148	645 024 2151	ASSIST-GEAR	255	645 024 2243	CST-HOLDER-SP
149	645 024 2205	PROTECT-STAY	256	645 024 3134	BIND-SCREW,2X6MM
150	645 024 3257	SCREW	257	645 024 3196	ASSY,EJECT-BASE
151	645 024 3103	SCREW	258	645 024 3158	BIND-SCREW
152	645 024 2144	SEND-GEAR(A)	259	645 024 1970	MECHA-CHASSIS
153	645 024 3103	SCREW	260	645 024 2533	SENSOR-PWB
154	645 024 3097	P-WASHER,2X3.5X0.25MM	261	645 024 3134	BIND-SCREW
155	645 024 2281	ASSY,FW-GEAR	262	645 024 3219	SHIELD-PLATE(A)
156	645 024 3073	MAIN-BELT	263	645 024 3202	HEAD-PWB
157	645 024 2533	SENSOR-PCB	264	645 024 3226	WIRE-CLAMP
158	645 024 3134	BIND-SCREW,2X5MM	265	645 024 3134	BIND-SCREW,2X5MM
161	645 024 3165	MOTOR-SCREW	266	645 024 2038	SOLENOID
162	645 024 3172	RUBBER-CUSHION	267	645 024 2236	TRIGGER-ARM
163	645 024 2427	MOTOR-BKT	268	645 024 2199	TRIGGER-ARM-SP
164	645 024 3134	BIND-SCREW,2X5MM	269	645 024 3103	SCREW
165	614 293 5712	ASSY,MOTOR	271	645 024 2229	ASSY,CENTER-GEAR
201	645 024 3257	SCREW	272	645 024 2120	ASSIST-GEAR
202	645 024 2076	CENTER-ARM	273	645 024 2267	PROTECT-STAY
			274	645 024 3134	BIND-SCREW,2x5MM

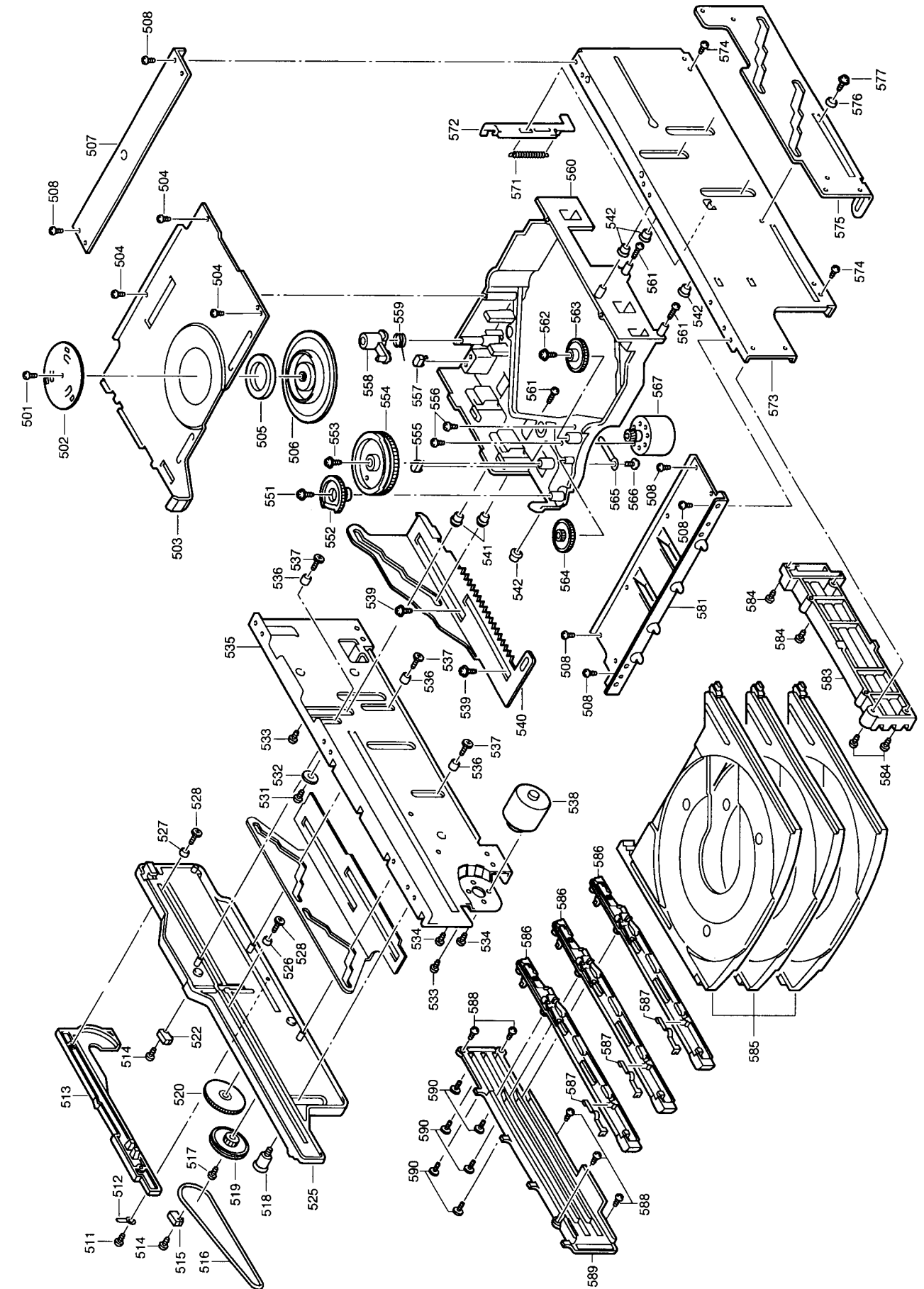
PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
275	645 024 3103	SCREW	292	645 024 3172	RUBBER-CUSHION
276	645 024 3257	SCREW	293	645 024 2434	MOTOR-BKT
277	645 024 2144	SEND-GEAR (A)	294	645 024 3134	BIND-SCREW,2X5MM
278	645 024 3103	SCREW	295	614 293 5705	ASSY,MOTOR
279	645 024 3097	P-WASHER,2X3.5X0.25MM	301	645 024 2779	CONNECTOR,8P
280	645 024 2281	ASSY,FW-GEAR	302	645 024 2762	CONNECTOR,7P
281	645 024 2274	ASSY,FW	303	645 024 2342	LEAF-SW
282	645 024 3073	MAIN-BELT	304	645 024 2335	PUSH-SW
291	645 024 3165	MOTOR-SCREW	305	645 024 2328	PHOTO-SENSOR,GP2S24C

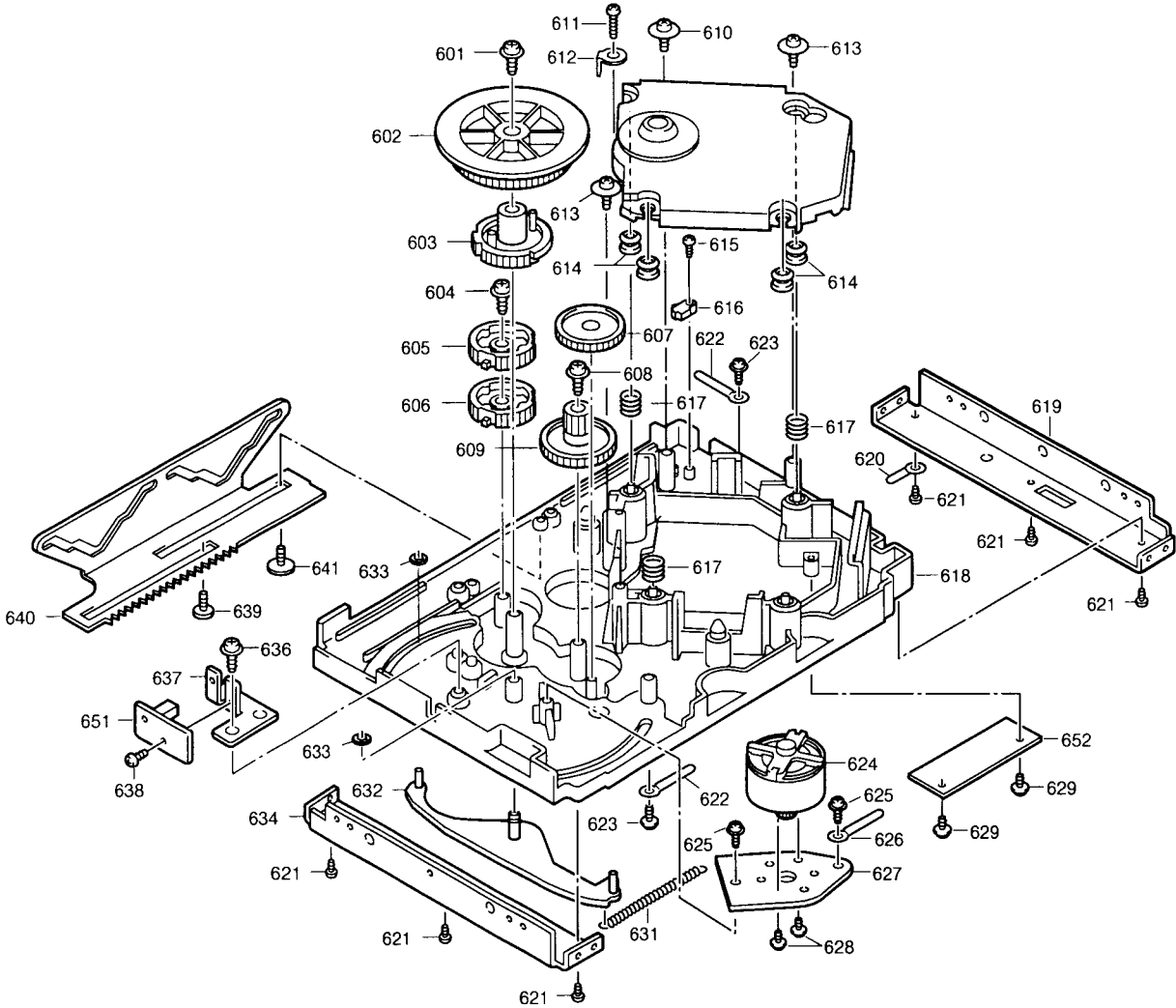
CD CHANGER MECHANISM (PM-CD96CHN1/SP)

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
501	411 022 7500	SCR S-TPG PAN 2X4, CHUCK PULLEY FIX	560	614 266 1963	MOUNTING,TRAY HOLDER
502	614 266 8061	HOLDER,CHUCK PLATE PULLEY	561	411 022 8408	SCR S-TPG PAN 2X8,TRAY HOLDER
503	614 286 3329	HOLDER,CHUCK BRACKET	562	411 098 8807	SCR S-TPG BRZ+FLG 3X6,GEAR FIX
504	411 022 7807	SCR S-TPG PAN 2X6, CHUCK BRACKET FIX	563	614 266 8030	GEAR,LOAD/UNLOAD IDLER1
505	645 009 9809	MAGNET, CHUCKING	564	614 266 1796	GEAR,LOAD/UNLOAD IDLER2
506	614 272 1674	ASSY,PULLEY,CHUCK	565	614 129 9136	LUG,L/U & O/C MOTOR LEAD
507	614 266 1918	JOINT,B-TOP ENCOURAGE	566	411 098 8807	SCR S-TPG BRZ+FLG 3X6,LUG FIX
508	411 028 2905	SCR S-TPG PAN 2X4,JOINT FIX	567	645 009 1193	ASSY,MOTOR,LOAD/UNLOAD
511	411 021 0809	SCR S-TPG BIN 2X6,LUG FIX	571	614 268 0162	SPRING,TENS,STOPPER PULL
512	614 129 9341	LUG,O/C SW LEAD DRESS	572	614 279 0595	STOPPER,TRAY
513	614 266 1833	GEAR,OPEN/CLOSE RACK	573	614 266 1956	MOUNTING,RIGHT SIDE BRAKET
514	411 021 1202	SCR S-TPG BIN 2X8, OPEN/CLOSE SW FIX	574	411 028 2905	SCR S-TPG PAN 2X4,MOUNTING FIX
515	645 010 6491	SWITCH,LEVER,OPEN END	575	614 268 2906	ASSY,SLIDE,RIGHT
516	614 277 6896	BELT,SQUARE,OPEN/CLOSE	576	614 270 2239	PIPE,RIGHT SLIDE GUIDE
517	411 021 2704	SCR S-TPG BIN 2.6X6,PULLEY FIX	577	411 098 8807	SCR S-TPG BRZ+FLG 3X6, RIGHT SLIDE FIX
518	412 004 5705	SCREW, SPECIAL ,GEAR BLOCK FIX	581	614 279 5309	JOINT,F-TOP ENCOURAGE
519	614 277 7312	PULLEY,O/C IDLER	583	614 286 3343	HOLDER,RIGHT TRAY GUIDE
520	614 266 1826	GEAR,OPEN/CLODE IDLER	584	411 028 3100	SCR S-TPG PAN 2X6,HOLDER FIX
522	645 010 6491	SWITCH,LEVER,CLOSE END	585	614 286 3312	ASSY,TRAY
525	614 266 1970	MOUNTING,GEAR BLOCK BRACKET	586	614 286 3541	ASSY,HOLDER,TRAY GUIDE
526	614 273 5992	PIPE,GEAR RACK GUIDE(F)	587	614 266 8924	SPRING,PLATE,TRAY HOLD
527	614 270 2222	PIPE,GEAR RACK GUIDE(R)	588	411 028 2905	SCR S-TPG PAN 2X4,HOLDER FIX
528	412 054 6202	SCREW SPECIAL ,GEAR RACK FIX	589	614 286 3336	HOLDER,LEFT TRAY GUIDE
531	411 022 7807	SCR S-TPG PAN 2X6,TRAY HOLDER	590	412 055 5303	SCREW, SPECIAL -2X5,HOLDER FIX
532	411 091 9702	WASHER Z 2X8X0.5	591	614 268 0179	SPRING, TENS, LEVER PULL
533	411 028 2905	SCR S-TPG PAN 2X4,MOUNTING FIX	592	614 266 2878	LEVER, O/L LOCK
534	411 044 7007	SCR PAN+SW 2X3, OPEN/CLOSE MOTOR FIX			
535	614 266 1949	MOUNTING,LEFT SIDE BRACKET			
536	614 268 0476	PIPE,O/C BKT GUIDE			
537	412 054 6202	SCREW, SPECIAL , MOUNTING 0047 FIX			
538	645 009 1186	ASSY,MOTOR,OPEN/CLOSE			
539	411 098 8807	SCR S-TPG BRZ+FLG 3X6, SLIDE FIX			
540	614 266 1994	SLIDE,TRAY HOLDER			
541	614 277 9460	PIPE,TRAY HOLDER GUIDE (L)			
542	614 268 0469	PIPE,TRAY HOLDER GUIDE (R)			
551	411 098 8807	SCR S-TPG BRZ+FLG 3X6,GEAR FIX			
552	614 266 1819	GEAR,LOAD/UNLOAD DRIVE			
553	411 098 8807	SCR S-TPG BRZ+FLG 3X6,GEAR FIX			
554	614 266 1802	GEAR,LOAD/UNLOAD CAM			
555	645 214 9379	SWITCH,1AV4S10B2040N, UNLOAD END			
556	411 044 7205	SCR PAN+SW 2X4, LOAD/UNLOAD MOTOR FIX			
557	645 214 9379	SWITCH,1AV4S10B2040N,LOAD END			
558	614 266 1932	LEVER,LOCK LEVER (HOLDER)			
559	614 268 0186	SPRING,WIRE,L/U LOCK LEVER			

EXPLODED VIEW (CD CHANGER MECHANISM)



EXPLODED VIEW & PARTS LIST (CD CHANGER MECHANISM)



REF.NO.	PART NO.	DESCRIPTION
601	411 098 8807	SCR S-TPG BRZ+FLG 3X6,GEAR FIX
602	614 266 1758	GEAR,UP/DOWN CAM 1
603	614 266 1765	GEAR,UP/DOWN CAM 2
604	411 098 8807	SCR S-TPG BRZ+FLG 3X6,GEAR FIX
605	614 266 1772	GEAR,UP/DOWN DRIVE 1
606	614 266 1789	GEAR,UP/DOWN DRIVE 2
607	614 266 1734	GEAR,UP/DOWN IDLER 1
608	411 098 8807	SCR S-TPG BRZ+FLG 3X6,GEAR FIX
609	614 266 1741	GEAR,UP/DOWN IDLER 2
610	614 279 1202	SCREW, SPECIAL, PLAY SW SUPPORT
611	411 020 9902	SCR S-TPG BRZ+FLG 3X8,HOLDE FIX
612	614 267 6998	HOLDER,BASE MECHA FIX
613	614 279 1202	SCREW, SPECIAL ,BASE MECHA FIX
614	614 237 7031	CUSHION,RUBBER,BASE MECHA FL
or	614 277 1952	CUSHION,BASE MECHA FL
615	411 021 1202	SCR S-TPG BIN 2X8,PLAY SW FIX
616	645 010 6491	SWITCH,LEVER,PLAY
617	614 247 4907	SPRING,COMP,FLOATING
618	614 291 9835	CHASSIS,BOTTOM
619	614 266 1888	JOINT,BOTTOM BACK
620	614 129 9341	LUG,O/C SW LEAD DRESS
621	411 022 7807	SCR S-TPG PAN 2X6,JOINT FIX
622	614 129 9136	LUG,L/U SW LEAD DRESS
623	411 098 8807	SCR S-TPG BRZ+FLG 3X6,LUG FIX
624	614 287 0440	ASSY,MOTOR,UP/DOWN

REF.NO.	PART NO.	DESCRIPTION
625	411 098 8807	SCR S-TPG BRZ+FLG 3X6, BRACKET MOTOR FIX
626	614 129 9136	LUG,U/D MOTOR LEAD DRESS
627	614 266 8054	HOLDER,BRACKET MOTOR
628	411 102 6300	SCR PAN-FLG 2.6X2.8, UP/DOWN MOTOR FIX
629	411 098 8807	SCR S-TPG BRZ+FLG 3X6,CHUKEI PCB FIX
631	614 268 0155	SPRING,TENS,SINCRO LEVER PULL
632	614 268 2883	ASSY,LEVER,SINCRO
633	412 014 6402	WASHER, SPECIAL, LEVER ASSY FIX
634	614 272 6600	JOINT,BOTTOM FRONT
636	411 098 8807	SCR S-TPG BRZ+FLG 3X6, SENSOR BK FIX
637	614 266 9907	HOLDER,SENSOR
638	411 028 2905	SCR S-TPG PAN 2X4, SENSOR PWB FIX
639	411 020 9902	SCR S-TPG BRZ+FLG 3X8,SLIDE FIX
640	614 266 2007	SLIDE,GEAR BLOCK DRIVE
641	412 005 2307	SCREW, SPECIAL, SLIDE FIX

CD SENSOR P.W.BOARD ASSY.

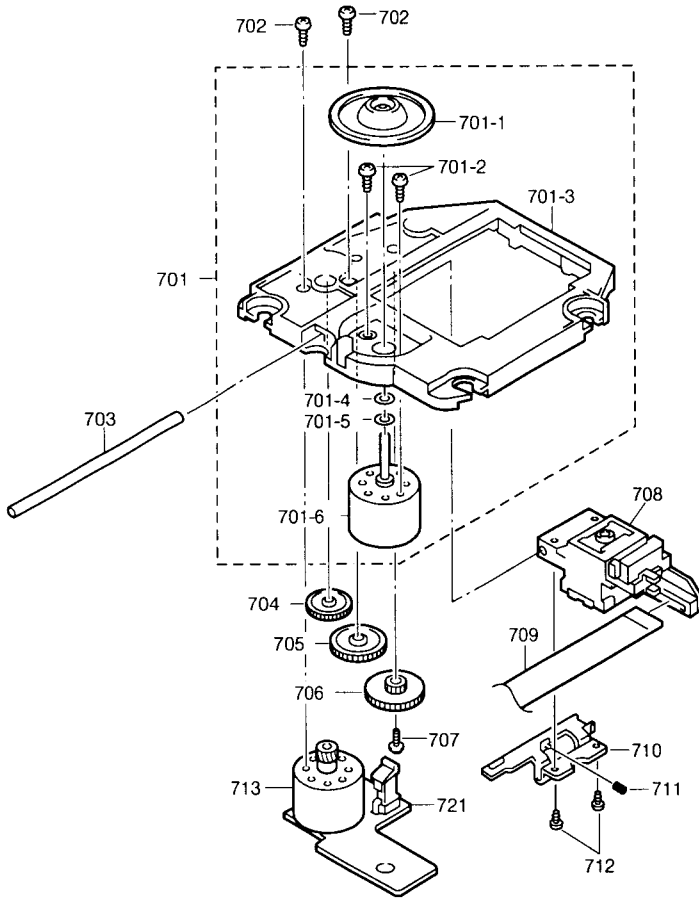
REF.NO.	PART NO.	DESCRIPTION
651	614 270 1928	ASSY,PWB,B,SENSOR PCB
D191	407 177 6109	PHOTO COUPLE GP1A53E, PHOTO SENSOR

PARTS LIST (CD CHANGER MECHANISM)

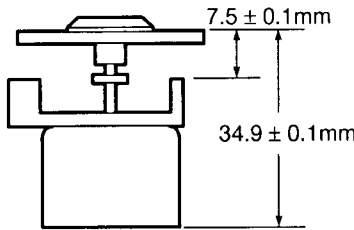
CD CONNECTOR P.W.BOARD ASSY.

REF.NO.	PART NO.	DESCRIPTION
652	614 267 6646	ASSY,PWB A,CHUKEI PWB
CN191	645 009 6440	PLUG,4P,TO LOAD/UNLOAD SW
or	645 006 0915	PLUG,4P,TO LOAD/UNLOAD SW
CN192	645 014 9825	PLUG,4P,TO L/U & U/D MOTOR
or	645 004 2706	PLUG,4P,TO L/U & U/D MOTOR
CN193	645 009 6464	PLUG,6P,TO OPEN/CLOSE/PLAYSW
or	645 006 0939	PLUG,6P,TO OPEN/CLOSEPLAYSW
CN194	645 009 6457	PLUG,5P,TO SENSOR & U/D MOTOR
or	645 006 0922	PLUG,5P,TO SENSOR & U/D MOTOR
CN195	645 009 6440	PLUG,4P,TO CD PWB
or	645 006 0915	PLUG,4P,TO CD PWB
CN196	645 009 6488	PLUG,8P,TO CD PWB
or	645 006 0953	PLUG,8P,TO CD PWB

EXPLODED VIEW & PARTS LIST (CD BASE MECHANISM)



NOTE:TURNTABLE MOUNTING



REF.NO.	PART NO.	DESCRIPTION
702	411 044 8004	SCR PAN+SW 2X8,SLED MOTOR FIX
703	614 277 8029	SHAFT,PICK UP RAIL
or	614 237 7024	SHAFT,PICK UP RAIL
704	614 237 7093	GEAR,SLED RETARD 1
705	614 237 7109	GEAR,SLED RETARD 2
706	614 237 7116	GEAR,SLED
707	412 054 6202	SCREW, SPECIAL ,SLED GEAR FIX
708	645 018 8879	PICKUP,LASER, SF-P100B
or	645 006 7983	PICKUP,LASER, SF-P100
709	645 009 9960	FLEXIBLE FLAT CABLE,TO PICKUP
710	614 262 2599	GEAR,RACK,PICKUP
711	614 238 6934	SPRING,COMP,PICKUP RACK GEAR
712	411 152 4301	SCR S-TPG PAN PCS 1.7X6, PICKUP RACK GEAR FIX
713	645 007 7814	ASSY,MOTOR,SLED

CD BASE MECHANISM (PM-CDBM94D3/SP)

REF.NO.	PART NO.	DESCRIPTION
701	614 270 2031	ASSY,CHASSIS,BASE MECHA
701-1	614 268 3354	ASSY,TURNTABLE,SPINDLE
701-2	411 044 7502	SCR PAN+SW 2X5, SPINDLE MOTOR FIX
701-3	614 262 2582	CHASSIS,BASE MECHA
701-4	412 032 0208	WASHER, SPECIAL , ADHESIVE ESCAPE STOP
701-5	412 014 5603	SPECIAL, WASHER, TURN TABLE STOPPER
701-6	645 007 7821	MOTOR, DC 0.2W,SPINDLE

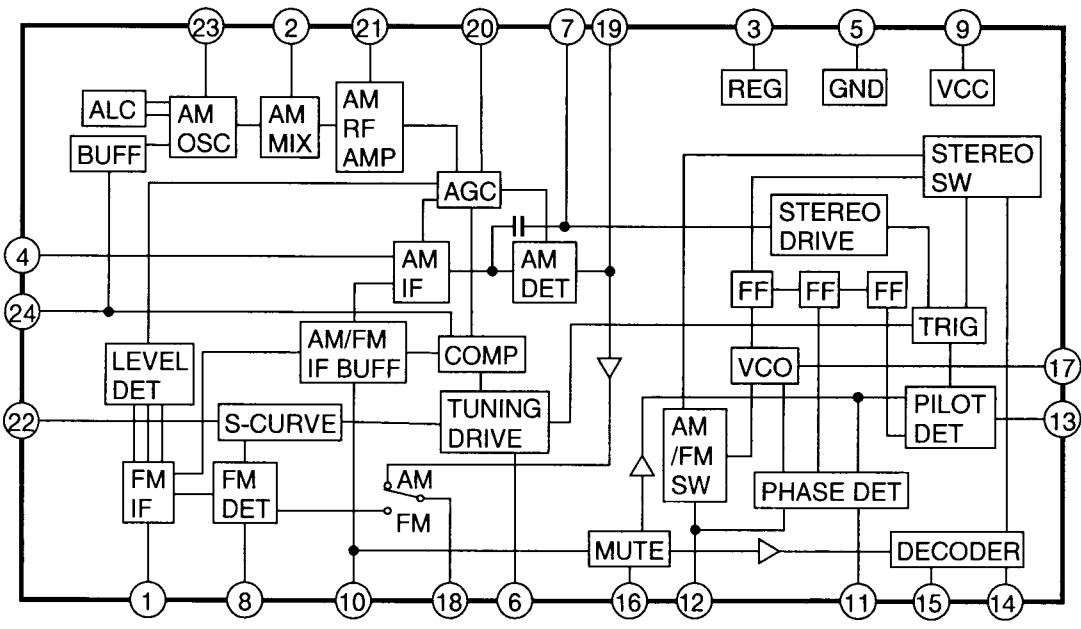
CD MOTOR & LIMIT SW P.W.BOARD ASSY.

REF.NO.	PART NO.	DESCRIPTION
721	614 251 6485	ASSY,PCB,MOTOR & LIMIT SW
CN001	645 009 6464	PLUG,6P,TO MOTOR PCB CONNECTOR
or	645 006 0939	PLUG,6P,TO MOTOR PCB CONNECTOR
S001	645 019 2661	SWITCH,LEAF,LIMIT SW
or	645 012 5836	SWITCH,LEAF,LIMIT SW

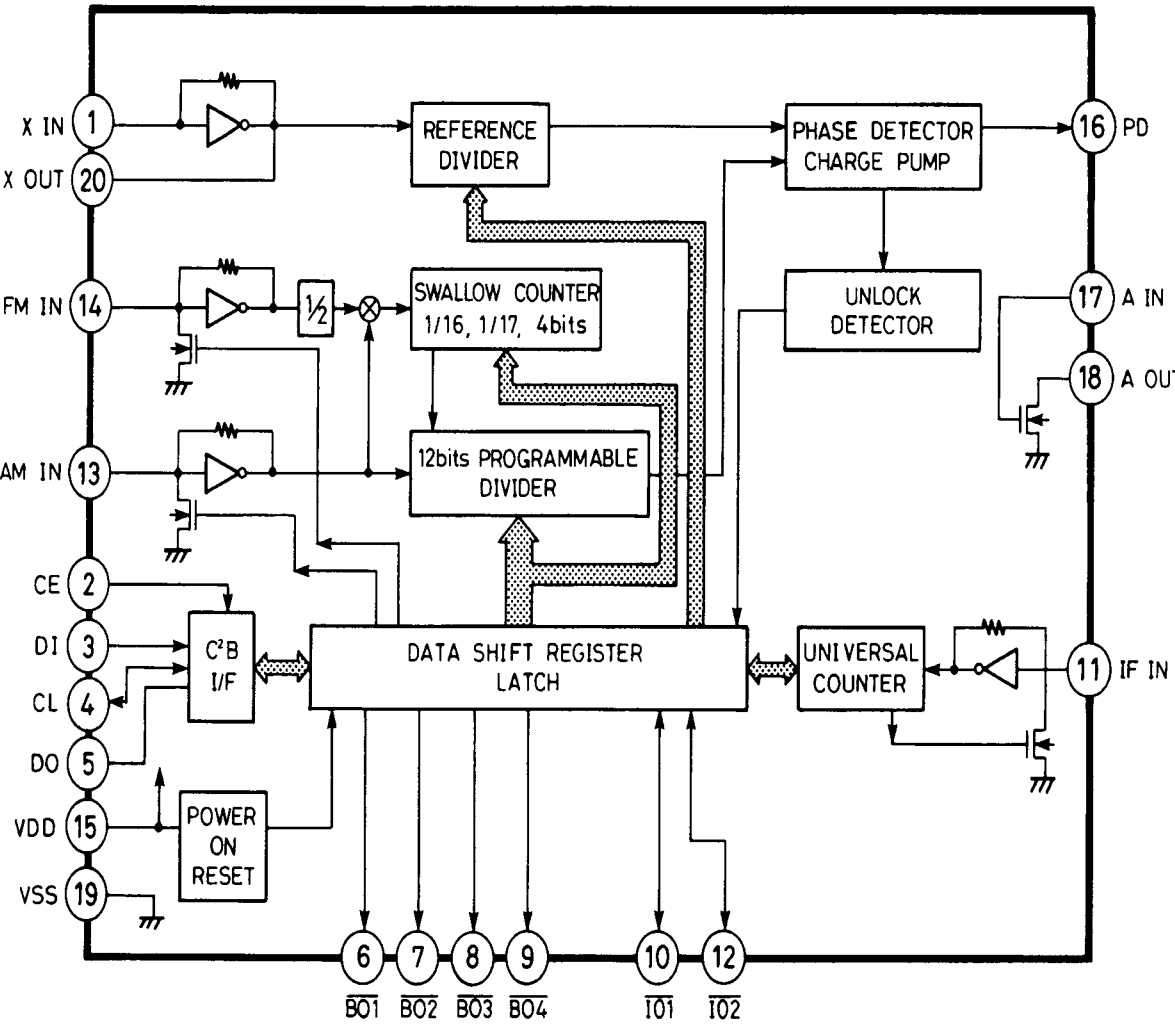
IC BLOCK DIAGRAM & DESCRIPTION

TUNER SECTION

IC231 LA1832(AM/FM IF & FM MPX.)



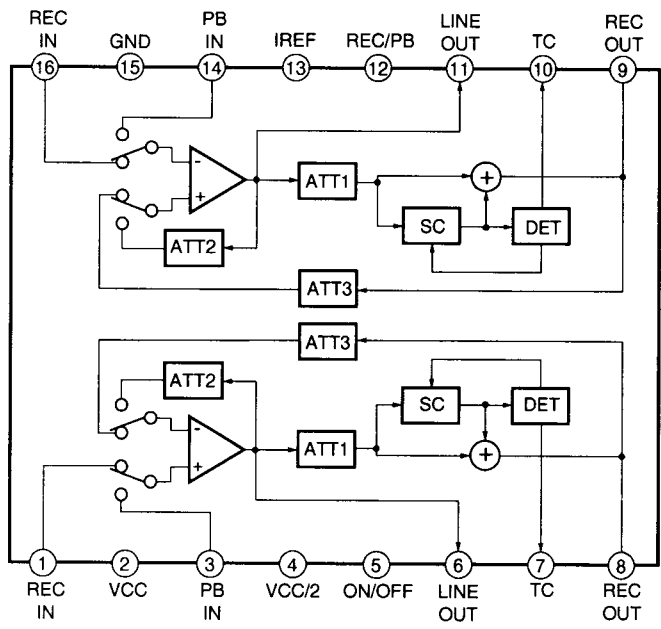
IC102 LC72131M (PLL SYNTHESIZER)



IC BLOCK DIAGRAM & DESCRIPTION

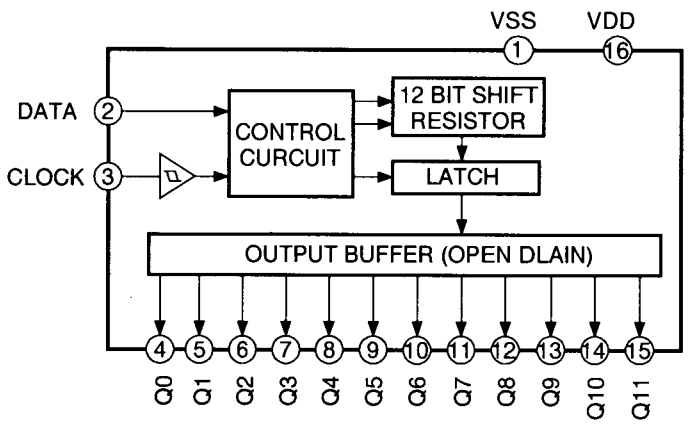
DECK SECTION

IC351 CXA1100 (DOLBY-B NR)

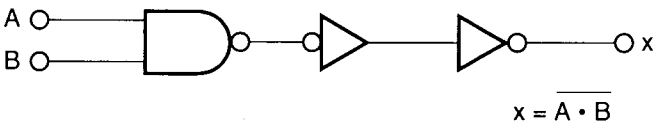
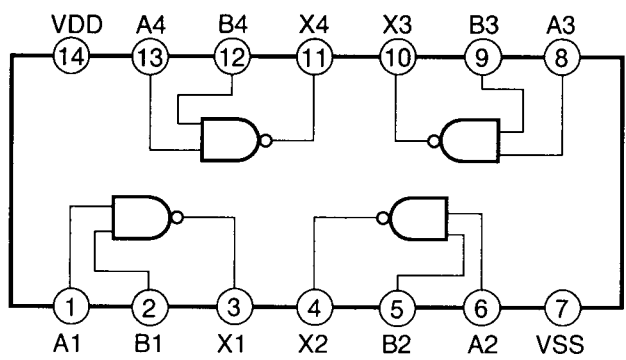


No.	Pin Name	I/O	Function
1	REC IN	I	Recording (Encode) input.
2	VCC	-	Power supply.
3	PB IN	I	Playback (Decode) input.
4	Vcc/2	-	Single supply.
5	ON/OFF	-	Mode control for NR ON/OFF. "H"=NR OFF
6	LINE OUT	O	Line (Decode) output.
7	TC	O	Time constant pin for the level detector.
8	REC OUT	O	Recording (Decode) output.
9	REC OUT	O	Recording (Decode) output.
10	TC	O	Time constant pin for the level detector.
11	LINE OUT	O	Line (Decode) output.
12	REC/PB	-	Mode control pin REC/PB. "H"=PB
13	IREF	-	Reference current input for the active filters.
14	PB IN	I	Playback (Decode) input.
15	GND	-	Ground.
16	REC IN	I	Recording (Encode) input.

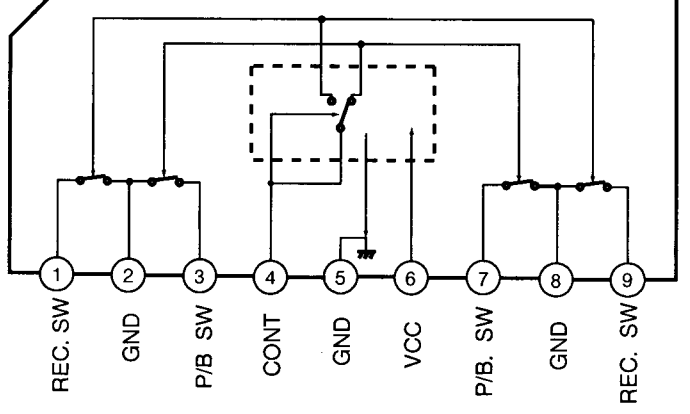
IC361 BU2090F (SERIAL IN / PARALLEL DRIVER)



IC362 TC4011BF



IC369 BA3126N (HEAD CHANGEOVER SWITCHES)



IC BLOCK DIAGRAM & DESCRIPTION

CD SECTION

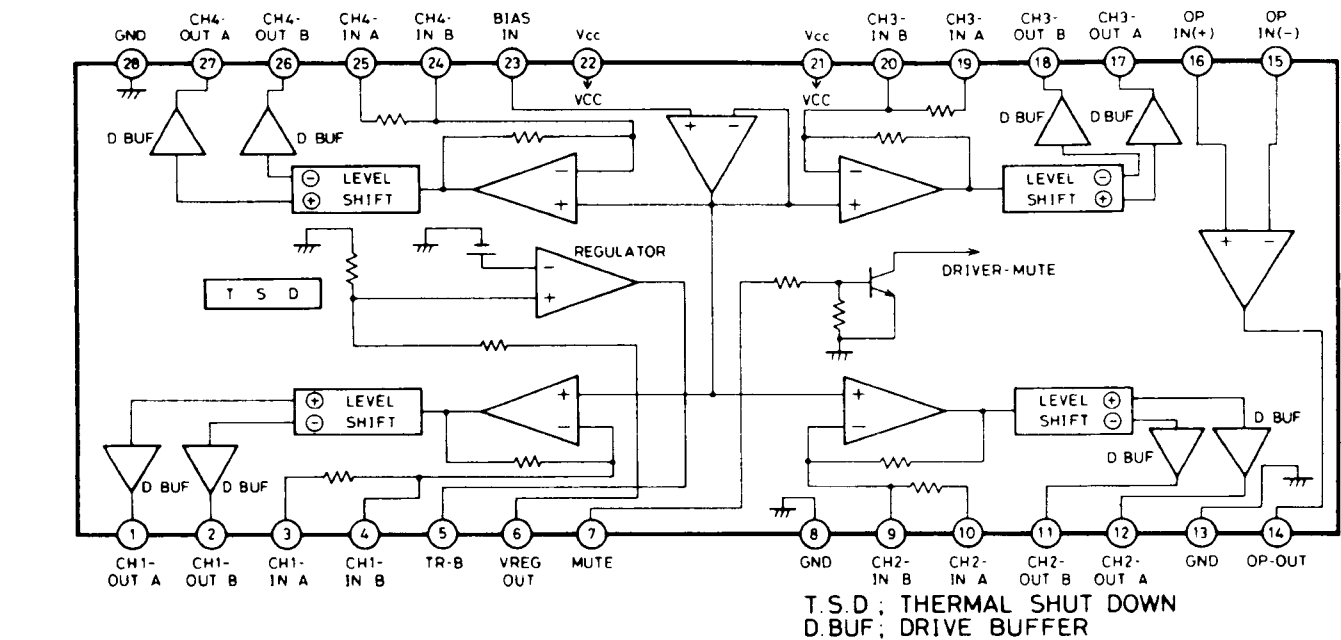
IC101 CXA1782BQ (SERVO SIGNAL PROCESSOR)

No.	Pin Name	I/O	Function	No.	PIN NAME	I/O	Function
1	FEO	O	Focus error amplifier output. Connection internally to the comparator input.	26	CC2	O	Input pin for the DEFECT bottom hold output capacitance-coupled.
2	FEI	I	Focus error input.	27	CC1	I	DEFECT bottom hold output.
3	FDFCT	I	Capacitor connection pin for detect time constant.	28	CB	I	Connection pin for DEFECT bottom hold capacitor.
4	FGD	I	Ground this pin through a capacitor when decreasing the focus servo high-frequency gain.	29	CP	I	Connection pin for MIRR hold capacitor. MIRR comparator non-inverted input.
5	FLB	I	External time constant setting pin for increasing the focus servo low frequency.	30	RF_I	I	Input pin for the RF summing amplifier output capacitance-coupled.
6	FE_O	O	Focus drive output.	31	RF_O	O	RF summing amplifier output. Eye pattern check point.
7	FE_M	I	Focus amplifier negative input.	32	RF_M	I	RF summing amplifier inverted input. The RF amplifier gain is determined by the resistance connected between this pin and RFO pin.
8	SRCH	I	External time constant setting pin for generating focus servo waveform.	33	LD	O	APC(Auto Power Controller) amplifier output.
9	TGU	I	External time constant setting pin for switching track-ing high frequency gain.	34	PHD	I	APC(Auto Power Controller) amplifier input.
10	TG2	I	External time constant setting pin for switching track-ing high frequency gain.	35	PHD1	I	RF I-V amplifier inverted input. Connect these pins to the photo diodes A + C and B + D pins.
11	FSET	I	High cut off frequency setting pin for focus and tracking phase compensation amplifier.	36	PHD2	I	RF I-V amplifier inverted input. Connect these pins to the photo diodes A + C and B + D pins.
12	TA_M	I	Tracking amplifier negative input.	37	FE_BIAS	I	Bias adjustment of focus error amplifier.
13	TA_O	O	Tracking drive output.	38	F	I	F I-V and E I-V amplifier inverted input. Connect these pins to the photo diodes F and E.
14	SP_P	I	Sled amplifier non-inverted input.	39	E	I	F I-V and E I-V amplifier inverted input. Connect these pins to the photo diodes F and E.
15	SL_M	I	Sled amplifier negative input.	40	EI	-	I-V amplifier E gain adjustment. (When not using automatic balance adjustment.)
16	SL_O	O	Sled drive output.	41	VEE	-	Ground
17	ISET	I	Setting pin for Focus search, Tracking jump and Sled kick current.	42	TEO	O	Tracking error amplifier output. E-F signal output.
18	VCC	-	+5.0V	43	LPFI	I	Comparator input for balance adjustment. (Input from TEO through LPF.)
19	CLK	I	Serial data transfer clock input from CPU.	44	TEI	I	Tracking error input.
20	XLT	I	Latch input from CPU.	45	ATSC	I	Window comparator input for ATSC detection.
21	DATA	I	Serial data input from CPU.	46	TZC	I	Tracking zero-cross comparator input.
22	XRST	I	Reset input; resets at Low.	47	TDFCT	I	Capacitor connection pin for defect time constant.
23	C.OUT	O	Track number count signal output.	48	VC	O	(VCC + VEE) / 2 DC voltage output.
24	SENS	O	Outputs FZC, DFCT, TZC, Gain, BAL, and others according to the command from CPU.				
25	FOK	O	Focus OK comparator output.				

IC BLOCK DIAGRAM & DESCRIPTION

CD SECTION

IC102 BA6398FP (POWER DRIVER)

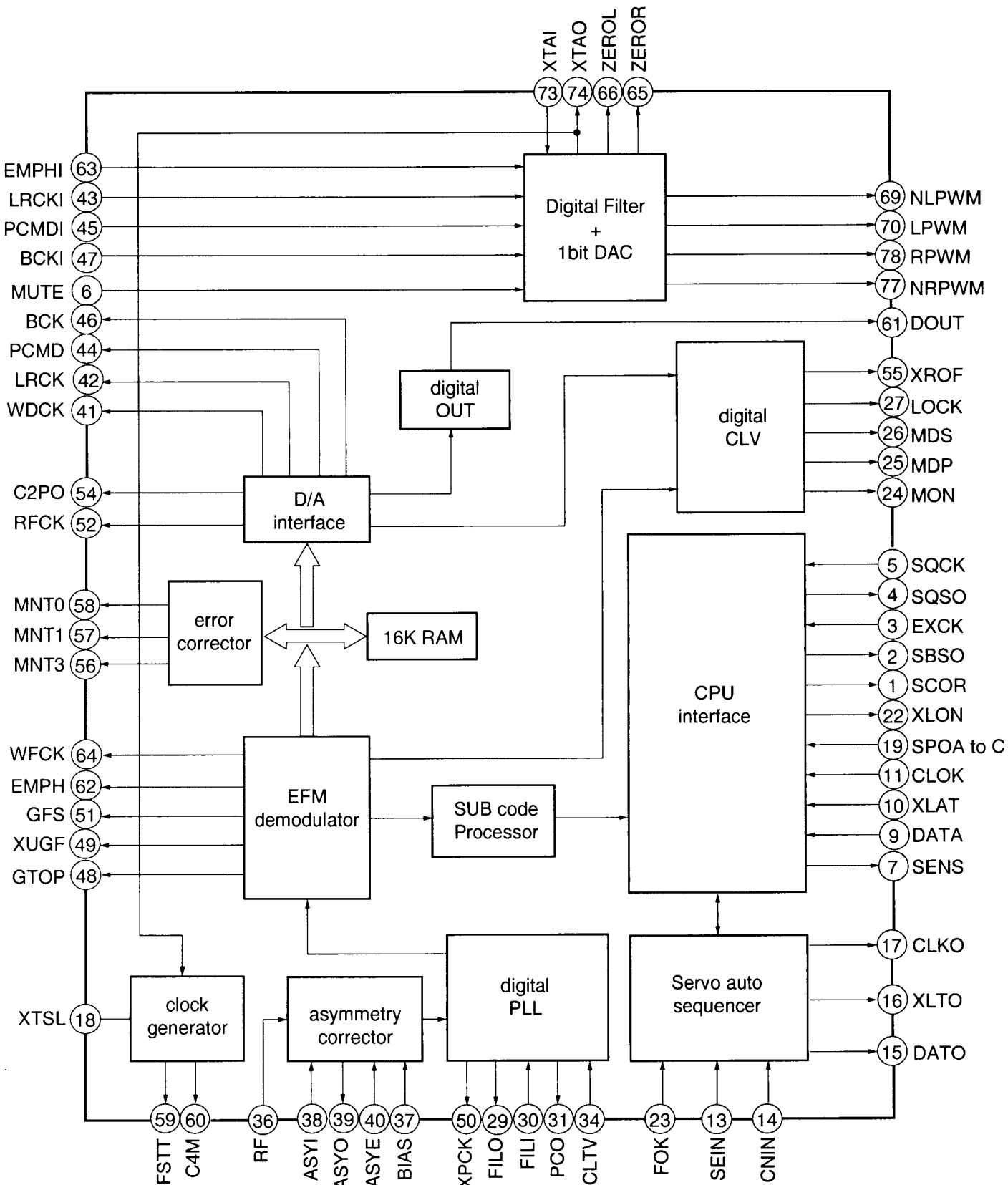


No.	Pin Name	I/O	Function
1	CH1-OUT A	O	Driver CH1 negative output.
2	CH1-OUT B	O	Driver CH1 positive output.
3	CH1-IN A	I	Driver CH1 input.
4	CH1-IN B	I	Driver CH1 input for gain adjust.
5	Tr-B	I	Connect for base of external transistor.
6	Vref OUT	O	Output for constant voltage (Connect for collector of external transistor).
7	MUTE	I	Muting control.
8	GND	-	Ground
9	CH2-IN B	I	Driver CH2 input for gain adjust.
10	CH2-IN A	I	Driver CH2 input.
11	CH2-OUT B	O	Driver CH2 positive output.
12	CH2-OUT A	O	Driver CH2 negative output.
13	GND	-	Sub straight ground.
14	OP OUT	O	Output of operational amplifier.
15	OP IN (-)	I	Negative input of operational amplifier.
16	OP IN (+)	I	Positive input of operational amplifier.
17	CH3-OUT A	O	Driver CH3 negative output.
18	CH3-OUT B	O	Driver CH3 positive output.
19	CH3-IN A	I	Driver CH3 input.
20	CH3-IN B	I	Driver CH3 input for gain adjust.
21	VCC	-	Power source.
22	VCC	-	Power source.
23	BIAS IN	I	Input for BIAS amplifier.
24	CH4-IN B	I	Driver CH4 input for gain adjust.
25	CH4-IN A	I	Driver CH4 input.
26	CH4-OUT B	O	Driver CH4 positive output.
27	CH4-OUT A	O	Driver CH4 negative output.
28	GND	-	Sub straight ground.

IC BLOCK DIAGRAM & DESCRIPTION

CD SECTION

IC104 CXD2508Q (DIGITAL SIGNAL PROCESSOR)



IC BLOCK DIAGRAM & DESCRIPTION

CD SECTION

IC104 CXD2508Q (DIGITAL SIGNAL PROCESSOR)

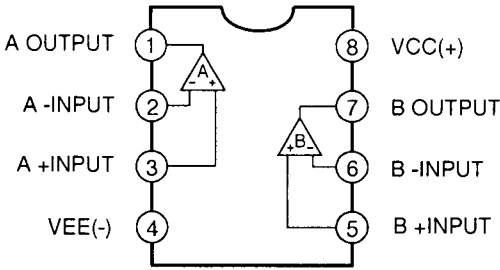
No.	Pin Name	I/O	Function
1	SCOR	O	Turns [H] when sync SO or SI is detected.
2	SBSO	O	Serial output of sub-code P - W.
3	EXCK	I	Clock input for reading SBSO.
4	SQSO	O	Serial output of SUBQ (80-bit).
5	SQCK	I	Clock input for reading SQSO.
6	MUTE	I	[H] at muting, [L] at muting cancel.
7	SENS	O	SENS signal output to CPU.
8	XRST	I	System reset, [L] at resetting.
9	DATA	I	Inputs serial data from CPU.
10	XLAT	I	Latches input from CPU. Serial data latches at falling edge.
11	CLOCK	I	Inputs serial data transfer clock from CPU.
12	VSS	-	CND. (0V)
13	SEIN	I	Inputs SENS signal from SSP.
14	CNIN	O	Inputs track jump count signal.
15	DATO	O	Outputs serial data to SSP.
16	XLTO	O	Outputs latches to SSP. Serial data latches at falling edge.
17	CLKO	I	Outputs serial data transfer clock to SSP.
18	SPOA	I	Interface for extension of M. processor (input A).
19	SPOB	I	Interface for extension of M. processor (input B).
20	SPOC	I	Interface for extension of M. processor (input C).
21	XTSL	I	Crystal selection L : 16.9344MHz, H : 33.8688MHz.
22	XLON	O	Interface for extension of M. processor (output).
23	FOK	I	Focus OK signal input pin. Used servo auto sequencer with SENS output.
24	MON	O	ON/OFF control signal for spindle motor.
25	MDP	O	Servo control signal for spindle motor.
26	MDS	O	Servo control signal for spindle motor.
27	LOCK	O	The output of this pin is [H] when the GFS signal sampled at 460 Hz is [H]. It turns [L] when the GFS signal turns out [L] 8 or more times in succession.
28	TEST	I	Pin for TEST. Normal used stage : GND.
29	FILO	O	Output of filter for master PLL. (Slave = Digital PLL)
30	FILI	I	Inputs to filter for master PLL.
31	PCO	O	Outputs of charge pump for master PLL.
32	VDD	-	Power supply for digital. (+5V)
33	AVSS1	-	Power supply for analog. (0V)
34	CLTV	I	VCO control voltage input for master PLL.
35	AVDD1	-	Power supply for analog. (+5V)
36	RF	I	EFM signal input.
37	BIAS	I	Inputs constant current for asymmetry correction circuit.
38	ASYI	I	Inputs comparator voltage for asymmetry correction circuit.
39	ASYO	O	EFM fill swing output. ([L] = VSS, [H] = VDD)
40	ASYE	I	[L] : OFF of asymmetry correction. [H] : ON of asymmetry correction.

No.	Pin Name	I/O	Function
41	WDCK	O	D/A interface for 48-bit slot. Ward clock (f = 2FS)
42	LRCK	O	D/A interface for 48-bit slot. LR clock (f = FS).
43	LRCKI	I	Inputs LR clock to DAC. (48-bit slot)
44	PCMD	O	D/A interface. Serial data (2'SCOMP, MBS first)
45	PCMDI	I	Inputs audio data to DAC. (48-bit slot)
46	BCK	O	D/A interface. Bit clock.
47	BCKI	I	Inputs bit clock to DAC. (48-bit slot)
48	GTOP	I	GTOP signal output.
49	XUGF	O	XUGF signal output.
50	XPCK	O	XPCK signal output.
51	GFS	O	GFS signal output.
52	RFCK	O	RFCK signal output.
53	VSS	-	GND. (0V)
54	C2PO	O	C2PO signal output.
55	XROF	O	XROF signal output.
56	MNT3	O	MNT3 signal output.
57	MNT1	O	MNT1 signal output.
58	MNT0	O	MNT0 signal output.
59	FSTT	O	2/3 divided output of pins 73 or 74.
60	C4M	O	4.2336 MHz output.
61	DOUT	O	Digital out OUTPUT pin.
62	EMPH	O	Stays [H] for playback disc provided with emphasis or [L] for that without emphasis.
63	EMPHI	I	De-emphasis ON/OFF of DAC. [H] at ON, [L] at OFF.
64	WFCK	O	WFCK(Write Frame Clock) signal output.
65	ZEROL	O	Outputs detection for non-sound data. [H] at detection for non-sound data (L-ch).
66	ZEROR	O	Outputs detection for non-sound data. [H] at detection for non-sound data (R-ch).
67	DTS1	I	Test pin for DAC. Normal used state : [L]
68	VDD	-	Power supply for DAC.
69	NLPWM	O	Outputs PWM for L-ch. (Negative Phase)
70	LPWN	O	Outputs PWM for L-ch. (Positive Phase)
71	AVDD2	-	Power supply for PWM driver.
72	AVDD3	-	Power supply for X'tal.
73	XTAI	I	Inputs X'tal oscillation circuit (33.8688 MHz).
74	XTAO	O	Outputs X'tal oscillation circuit (33.8688 MHz).
75	AVSS3	-	Power supply for X'tal. (GND)
76	AVSS2	-	Power supply for PWM driver.(GND)
77	NRPWM	O	Outputs PWM for R-ch. (Negative Phase)
78	RPWM	O	Outputs PWM for R-ch. (Positive Phase)
79	DST2	I	Test pin for DAC. Normal used state : [L]
80	DST3	I	Test pin for DAC. Normal used state : [L]

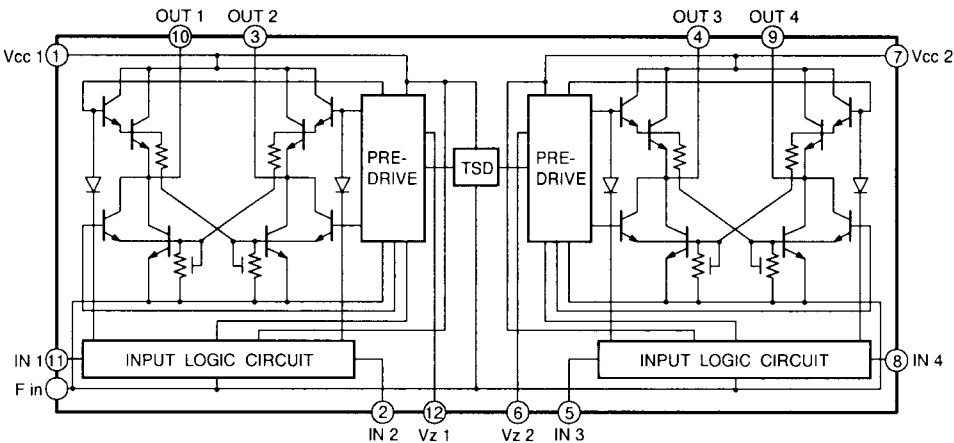
IC BLOCK DIAGRAM & DESCRIPTION

CD SECTION

IC106 NJM4558D (OP. AMP.)

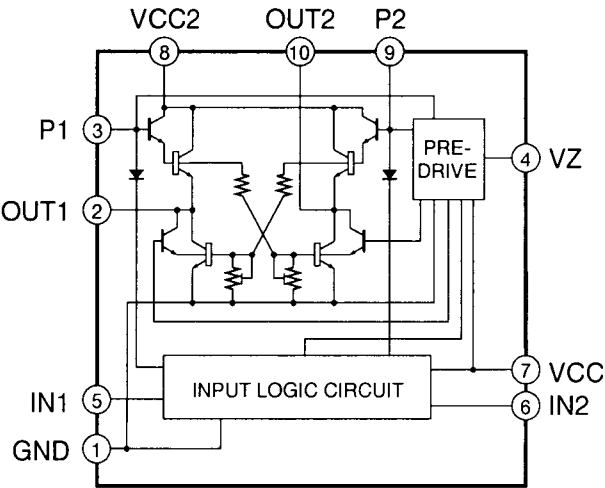


IC131 LB1648(REEL MOTOR DRIVER)



IN 1	IN 2	OUT 1	OUT 2	IN 3	IN 4	OUT 3	OUT 4
0	0	OPEN	OPEN	0	0	OPEN	OPEN
1	0	H	L	1	0	H	L
0	1	L	H	0	1	L	H
1	1	L	L	1	1	L	L

IC132 LB1641



Input		Output		Action
IN1	IN2	OUT1	OUT2	
0	0	0	0	Brake
1	0	1	0	Normal(Reverse)Rotary
0	1	0	1	Reverse(Normal)Rotary
1	1	0	0	Brake

IC BLOCK DIAGRAM & DESCRIPTION

FRONT SECTION

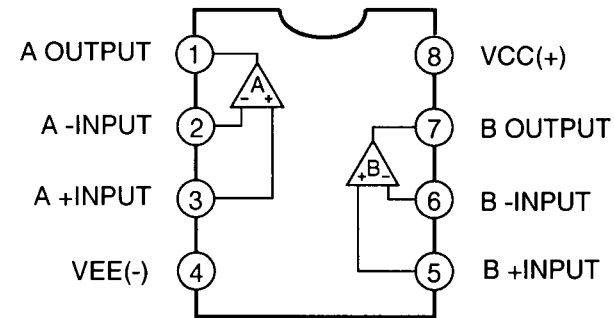
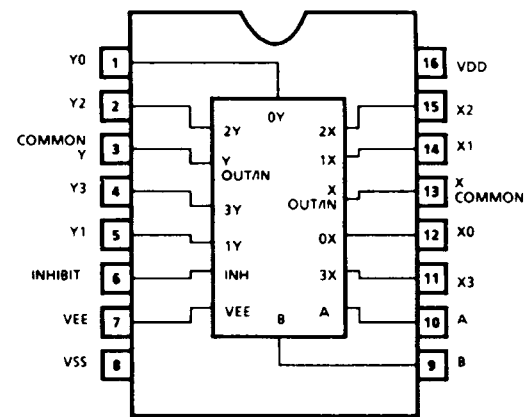
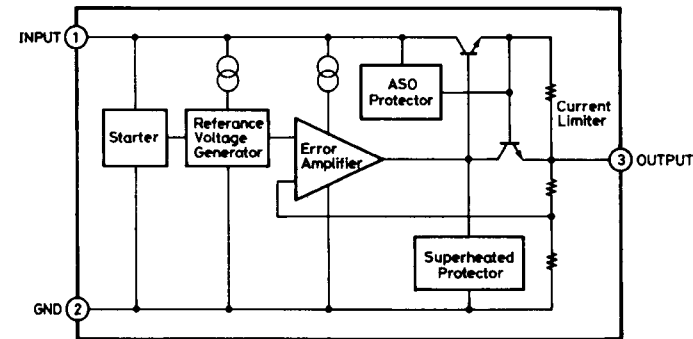
IC601 M38184MA-284FP (MICROPROCESSOR)

No.	PIN NAME	I/O	DESCRIPTION	P=OFF
1	LEVEL	I	LEVEL	
2	SEL IN	I	SELECT INPUT	
3	SELOUT2	O	SELECT OUT2	
4	SELOUT1	O	SELECT OUT1	
5	SELOUT0	O	SELECT OUT0	
6	MAIN MUT	O	MAIN MUTE CONTROL (ON=H)	H
7	PRE-MUT	O	PRE MUTE (MUTE ON=H)	H
8	CD SQCK	O	CD DSP SQCK	L
9	CD SENS	I	CD DSP SENSOR	
10	CD SUBQ	I	CD-DSP SUBQ (SQS0)	
11	PULL UP		PULL UP POWER	L
12	P CON		POWER CONTROL (ON=H)	L
13	O/C MTR	O	TRAY OPEN/CLOSE MOTOR (LOAD=H, UNLOAD=L)	M
14	LOAD MTR	O	TRAY LOADING MOTOR CONTROL (LOAD=H, UNLOAD=L)	M
15	U/D MTR	O	UP/DOWN MOTOR (UP=H,DOWN=L)	M
16	CD XRES	O	CD POWER OUT	L
17	CD XLAT	O	CD DSP XLAT	L
18	CD-HIEQ	O	CD-EQUALIZER (CD=POWER OFF)	L
19	PLY SW	I	TAPE PLAY SWITCH (ON=L)	
20	PHS	I	PHOTO SENSOR INPUT (SLIT=H)	
21	CD-CLOCK	I	CD DSP CLOCK OUTPUT	L
22	CD DATA	I	CD DSP DATA OUTPUT	L
23	V CHK	I	VOLTAGE CHECK,FAILURE	
24	VD GND	O	GROUND	
25	VOL DW	I	VOLUME DOWN	
26	VOL UP	I	VOLUME UP	
27	VF-KC	O	VOCAL/FADER CONTROL	L
28	VF-KB	O	VOCAL/FADER CONTROL	L
29	3D MONO	O	SRS LED OUTPUT	L
30	TU CE	O	TUNER CE OUTPUT	L
31	MIC IN	I	MIC (IN=H)	
32	IR	I	REMOTE CONTROL	
33	CD SCOR	I	CD DSP SCOR	
34	TU DI	I	TUNER DATA	
35	RESET		SYSTEM RESET	
36	XCIN		SUB CLOCK,X'TAL	
37	XCOU		SUB CLOCK,X'TAL	
38	XIN		MAIN CLOCK,CERAMIC	
39	XOUT		MAIN CLOCK,CERAMIC	
40	VSS	O	GROUND	
41	SHIFT	O	MAIN CLOCK SHIFT CONTROL (L=POS A, H=POS B)	
42	EXCLK	O	AMP IC CLOCK	L
43	AMP CE	O	CE CONTROL	L
44	CLOCK	O	TUNER PLL/VOLUME CLOCK	L
45	DATA	O	TUNER PLL/VOLUME, IC DATA	L
46	BPF C	O	BPF CONTROL	L
47	BPF B	O	BPF CONTROL	L
48	BPF A	O	BPF CONTROL	L
49	FUNC-0	O	FUNCTION "CD" LED CONTROL	H
50	FUNC-1		FUNCTION "TAPE" LED CONTROL	H

NO.	PIN NAME	I/O	DESCRIPTION	P=OFF
51	FUNC 2	O	FUNCTION "TUNER" LED CONTROL	H
52	FUNC 3	O	FUNCTION "LINE" LED CONTROL	H
53	DISC3 G	O	CD DISC 3 LED	H
54	DISC2 G	O	CD DISC 2 LED	H
55	DISC1 G	O	CD DISC 1 LED	H
56	SRS	O	SRS	L
57	G1	O	FL DIGIT	
58	G2	O	FL DIGIT	
59	G3	O	FL DIGIT	
60	G4	O	FL DIGIT	
61	G5	O	FL DIGIT	
62	G6	O	FL DIGIT	
63	G7	O	FL DIGIT	
64	G8	O	FL DIGIT	
65	S18	O	FL SEGMENT	
66	S17	O	FL SEGMENT	
67	S16	O	FL SEGMENT	
68	S15	O	FL SEGMENT	
69	S14	O	FL SEGMENT	
70	S13	O	FL SEGMENT	
71	S12	O	FL SEGMENT	
72	S11	O	FL SEGMENT	
73	S10	O	FL SEGMENT	
74	S9	O	FL SEGMENT	
75	S8	O	FL SEGMENT	
76	S7	O	FL SEGMENT	
77	S6	O	FL SEGMENT	
78	S5	O	FL SEGMENT	
79	S4	O	FL SEGMENT	
80	S3	O	FL SEGMENT	
81	S2	O	FL SEGMENT	
82	S1	O	FL SEGMENT	
83	G REV SW	I	REVERSE SLIDE,UN-REC	
84	G FWD SW	I	FWD SLIDE,UN-REC	
85	B PAK SW	I	DECK B PACK SWITCH	
86	B PLY SW	I	DECK B PLAY SWITCH	
87	A PAK SW	I	DECK-A PACK SWITCH	
88	A PLY SW	I	DECK A PLAY SW	
89	VEE		FL (-) POWER	
90	A REEL	I	DECK A, REEL PULSE	
91	VCC		VCC	
92	B REEL	I	DECK B REEL PULSE	
93	AVSS		A/D GROUND	
94	VREF		A/D REFERENCE VOLTAGE,VREF	
95	KEY2		KEY INPUT	
96	KEY1		KEY INPUT	
97	KEY0		KEY INPUT	
98	CD SW1		CD OPEN/CLOSE SWITCH	
99	CD SW2		CD PLAY/UNLOAD SWITCH	
100	CD SW0		CD LIMIT SW, FOK	

AMP SECTION

IC416,417,451,452,455 NJM4558M

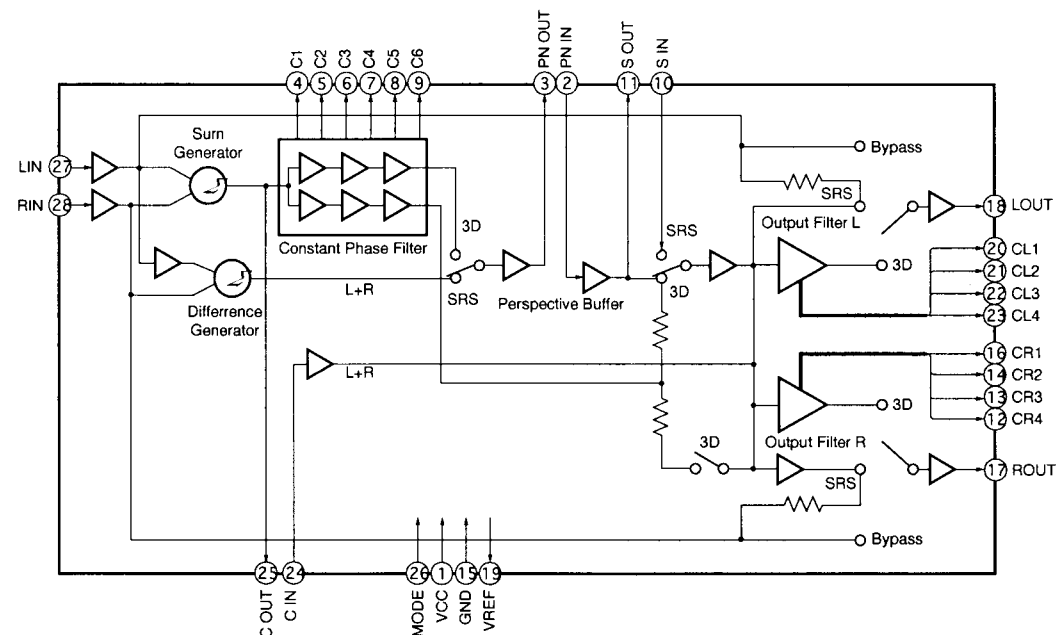
**IC940 NJM7805**

Truth Table

Control Inputs			[ON] Channel
INHIBIT	A	B	
L	L	L	X0 Y0
L	H	L	X1 Y1
L	L	H	X2 Y2
L	H	H	X3 Y3
H	X	X	None
X : Don't care			

X : Don't care

IC413 SRS5250S (SOUND RETRIEVAL SYSTEM)

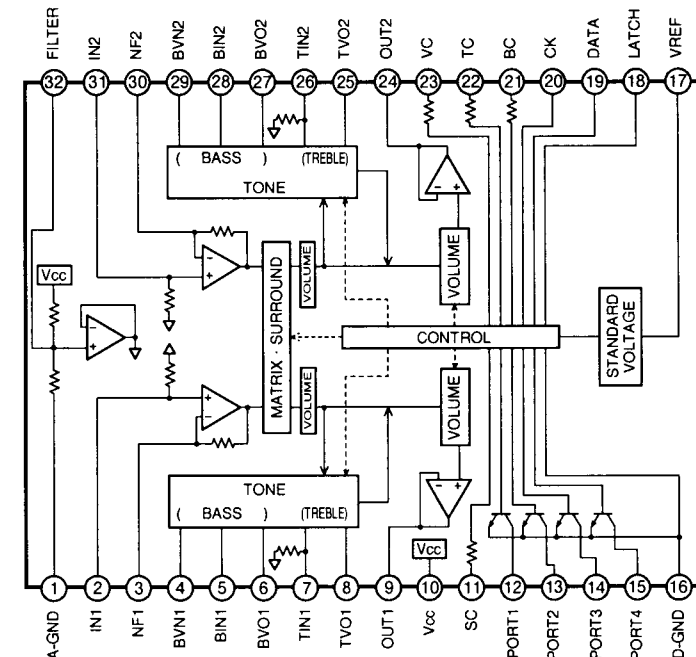


IC BLOCK DIAGRAM & DESCRIPTION

IC413 SRS5250S (SOUND RETRIEVAL SYSTEM)

No.	Pin Name	I/O	Function	No.	Pin Name	I/O	Function
1	VCC	-	8 to 13V supply.	15	GND	-	Ground.
2	PN IN	I	Signal input from perspective network.	16	CR1	O	3D output filter (right) capacitor 1 out.
3	PN OUT	O	Signal output to perspective network.	17	ROUT	O	Right signal output.
4	C1	I	Constant phase filter capacitor 1	18	LOUT	O	Left signal output.
5	C2	I	Constant phase filter capacitor 2	19	VREF	O	Vcc/2
6	C3	I	Constant phase filter capacitor 3	20	CL1	O	3D output filter (left) capacitor 1 out.
7	C4	I	Constant phase filter capacitor 4	21	CL2	I	3D output filter (left) capacitor 1 in.
8	C5	I	Constant phase filter capacitor 5	22	CL3	I	3D output filter (left) capacitor 2 in.
9	C6	I	Constant phase filter capacitor 6	23	CL4	I	3D output filter (left) capacitor 3 in.
10	S IN	I	Signal input from SPACE CONTROL.	24	CIN	I	Signal input from CENTER CONTROL.
11	S OUT	O	Signal output to SPACE CONTROL.	25	COUT	O	Signal output to CENTER CONTROL.
12	CR4	I	3D output filter (right) capacitor 3 in.	26	MODE	I	SRS/3D/PASS mode select.
13	CR3	I	3D output filter (right) capacitor 2 in.	27	LIN	I	Left signal input.
14	CR2	I	3D output filter (right) capacitor 1 in.	28	RIN	I	Right signal input.

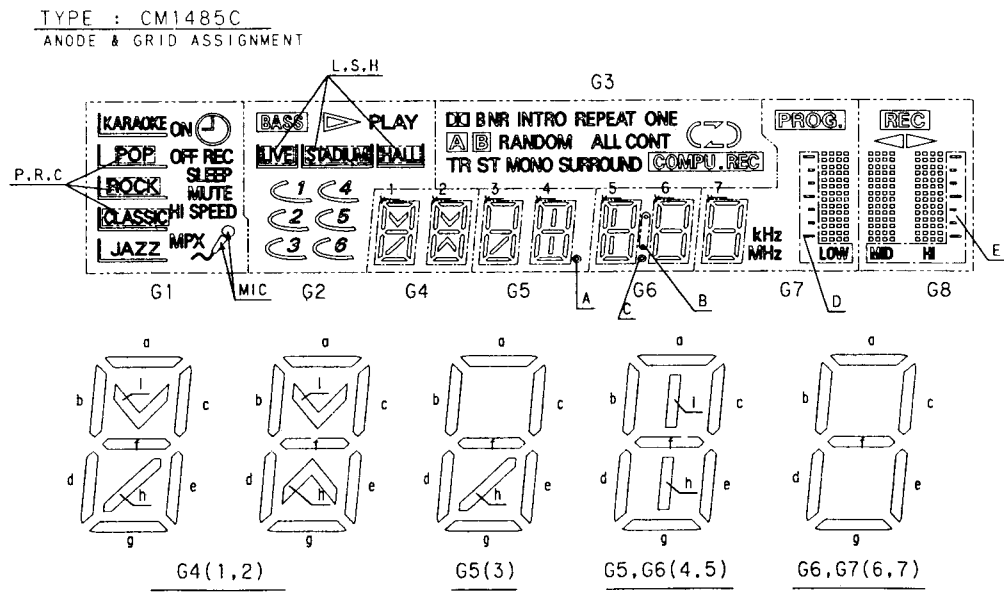
IC477 BH3854AFS (AUDIO SOUND CONTROL)



No.	Pin Name	Function	No.	Pin Name	Function
1	A-GND	Analog GND.	17	VREF	3.8V standard voltage output terminal
2	IN1	1ch volume input terminal	18	LATCH	Accept terminal for latch data
3	NF1	Input pin for amp. gain adjust terminal	19	DATA	Data accept terminal
4	BVN1	1ch Low pass filter connect terminal	20	CK	Clock accept terminal
5	BIN1	1ch Low pass filter connect terminal	21	BC	Time constant terminal for protect the change shock
6	BVO1	1ch Low pass filter connect terminal	22	TC	Time constant terminal for protect the change shock
7	TIN1	1ch High pass filter connect terminal	23	VC	Time constant terminal for protect the change shock
8	TVO1	1ch High pass filter connect terminal	24	OUT2	2ch Volume output terminal
9	OUT1	1ch High pass filter connect terminal	25	TVO2	2ch High pass filter connect terminal
10	Vcc	DC voltage	26	TIN2	2ch High pass filter connect terminal
11	SC	Time constant terminal for protect the change shock	27	BVO2	2ch Low pass filter connect terminal
12	PORT1	Port output terminal	28	BIN2	2ch Low pass filter connect terminal
13	PORT2	Port output terminal	29	BVN2	2ch Low pass filter connect terminal
14	PORT3	Port output terminal	30	NF2	Input pin for amp. gain adjust terminal
15	PORT4	Port output terminal	31	IN2	2ch Volume input terminal
16	D-GND	Digital GND.	32	FILTER	Filter terminal

LED DESCRIPTION

L601 FLUORECENT TUBE



TYPE : CM1485C
ANODE & GRID ASSIGNMENT

	G1	G2	G3	G4	G5	G6	G7	G8
S1	(TIME)	BASS	B NR	1a	3a	5a	7a	M1
S2	OFF	HALL	A	1b	3b	5b	7b	M2
S3	SLEEP	LIVE	MONO	1c	3c	5c	7c	M3
S4	KARAOKE	1	CONT	1d	3d	5d	7d	M4
S5	JAZZ	5		1e	3e	5e	7e	M5
S6	ROCK	2	COMPU.REC	1f	3f	5f	7f	M6
S7	MPX	4	ONE	1g	3g	5g	7g	M7
S8	HI SPEED	6		1h	3h	5h	L1	H1
S9	MUTE	3	INTRO	1i	(A)	5i	L2	H2
S10		PLAY	TR	2a	4a	6a	L3	H3
S11	ON	L.S.H	ST	2b	4b	6b	L4	H4
S12	REC	STADIUM	B	2c	4c	6c	L5	H5
S13	POP	1	ALL	2d	4d	6d	L6	H6
S14	MIC	5		2e	4e	6e	L7	H7
S15	P.R.C	2	SURROUND	2f	4f	6f	(D)	(E)
S16	JAZZ	4		2g	4g	6g	PROG	
S17	CLASSIC	6	REPEAT	2h	4h	(B)	kHz	
S18	KARAOKE	3	RANDOM	2i	4i	(C)	MHz	REC

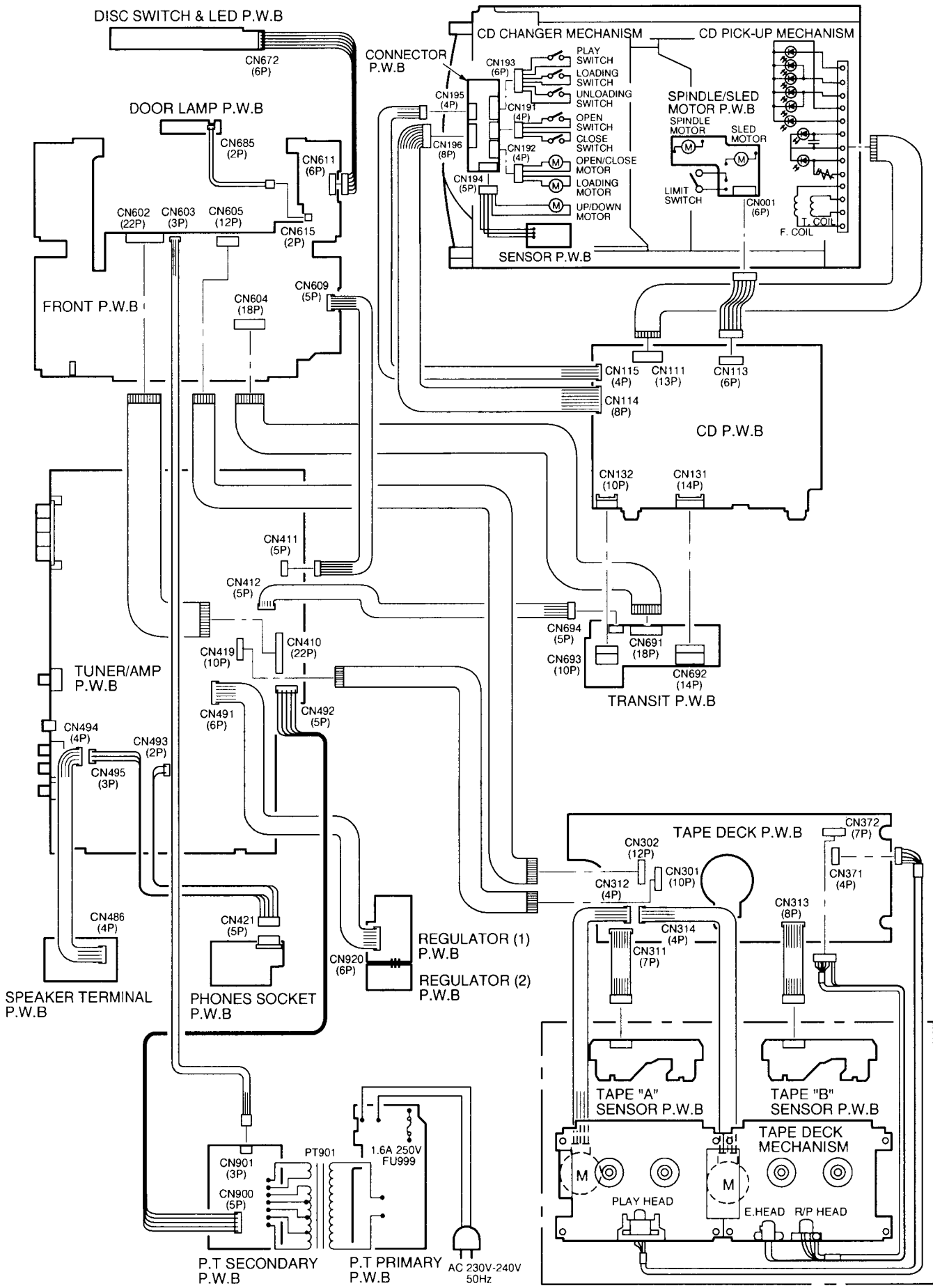
PIN ASSIGNMENT

Pin No.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
Assignment	F1	F1	NP	G1	G2	G3	G4	G6	G6	G7	G8	NL	NL	NL	NL	NL	NL	NL	NL	S18

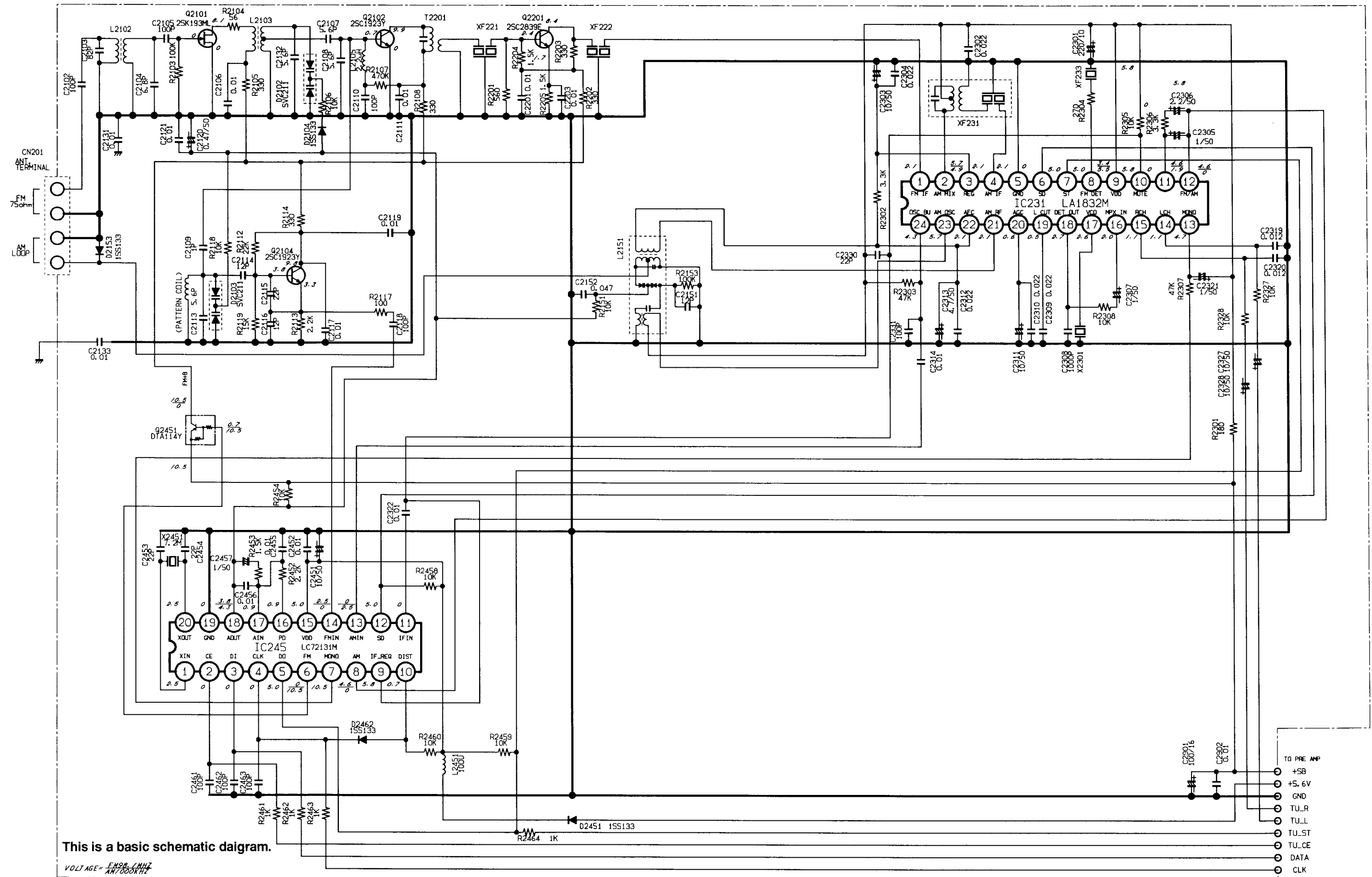
Pin No.	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
Assignment	S17	S16	S15	S14	S13	S12	S11	S10	S9	S8	S7	S6	S5	S4	S3	S2	S1	NP	F2	F2

F1,F2:Filament G1~G8:Grid S1~S18:Anode NP:No Pin NL:No Lead

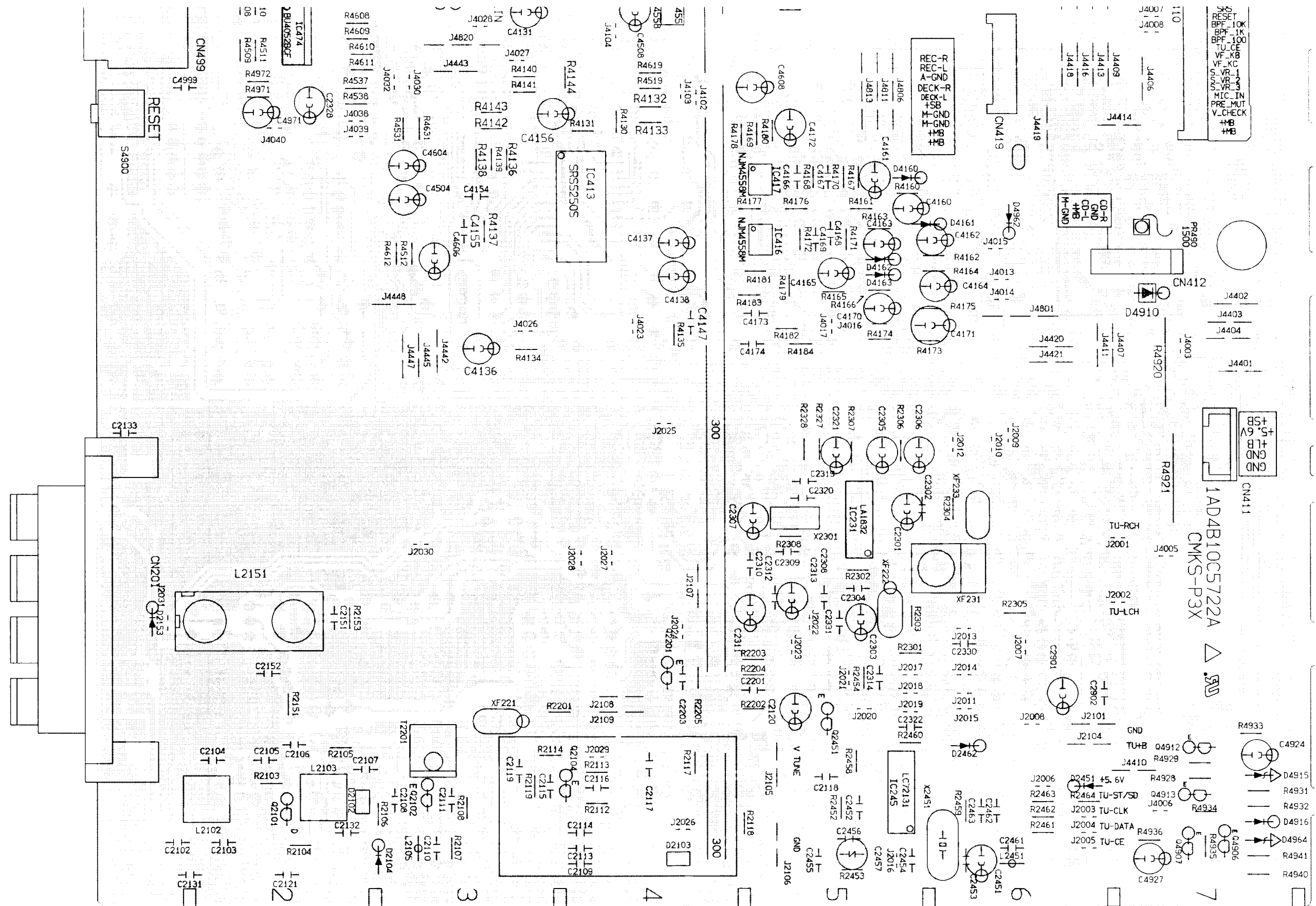
WIRING CONNECTION



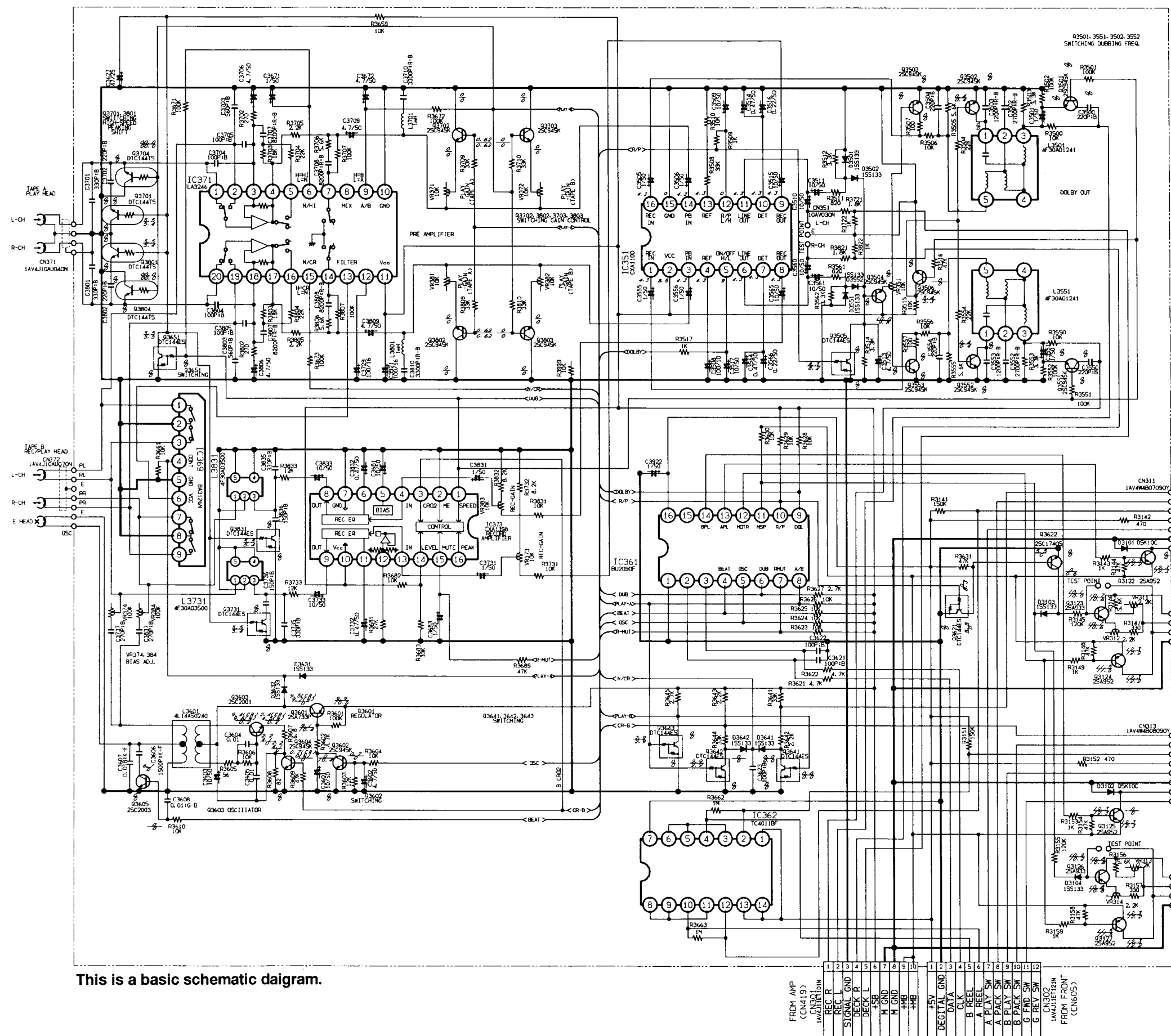
SCHEMATIC DIAGRAM (TUNER)



TUNER/AMP P.W.B (TUNER SECTION)



SCHEMATIC DIAGRAM (TAPE DECK)



This is a basic schematic daigram.

Note! voltage information are as follows!

COMMON USE	REC (CR02)	
	REC (NOR)	PLAY
PLAY : TAPE A PLAY		
REC : TAPE B REC		

IC371	VOLTAGE (V)		
	PLAY	REC	OTHER
1	0	0	
2	0	0	
3	0.3	0.3	
4	3.7	3.7	
5	3.7	3.7	
6	0	0	5.7 (HI DUB)
7	3.7	3.7	
8	3.7	3.7	
9	0	0	
10	0	0	
11	9.8	9.8	
12	9.8	9.8	
13	8.7	8.7	
14	3.6	3.6	6.0 (CR02)
15	0	0	
16	3.6	3.6	
17	3.6	3.6	
18	0.3	0.3	
19	0	0	
20	0	0	

IC351	VOLTAGE (V)		
	PLAY	REC	OTHER
1	4.8	4.8	
2	9.8	9.8	
3	4.8	4.8	
4	4.8	4.8	OFF B
5	9.8	9.8	5.8 O
6	5.0	5.0	
7	5.0	5.0	
8	4.9	4.9	
9	4.9	4.9	
10	0.1	0.1	
11	5.0	5.0	
12	8.1	0	
13	1.0	1.0	
14	4.8	4.8	
15	0	0	
16	4.8	4.8	

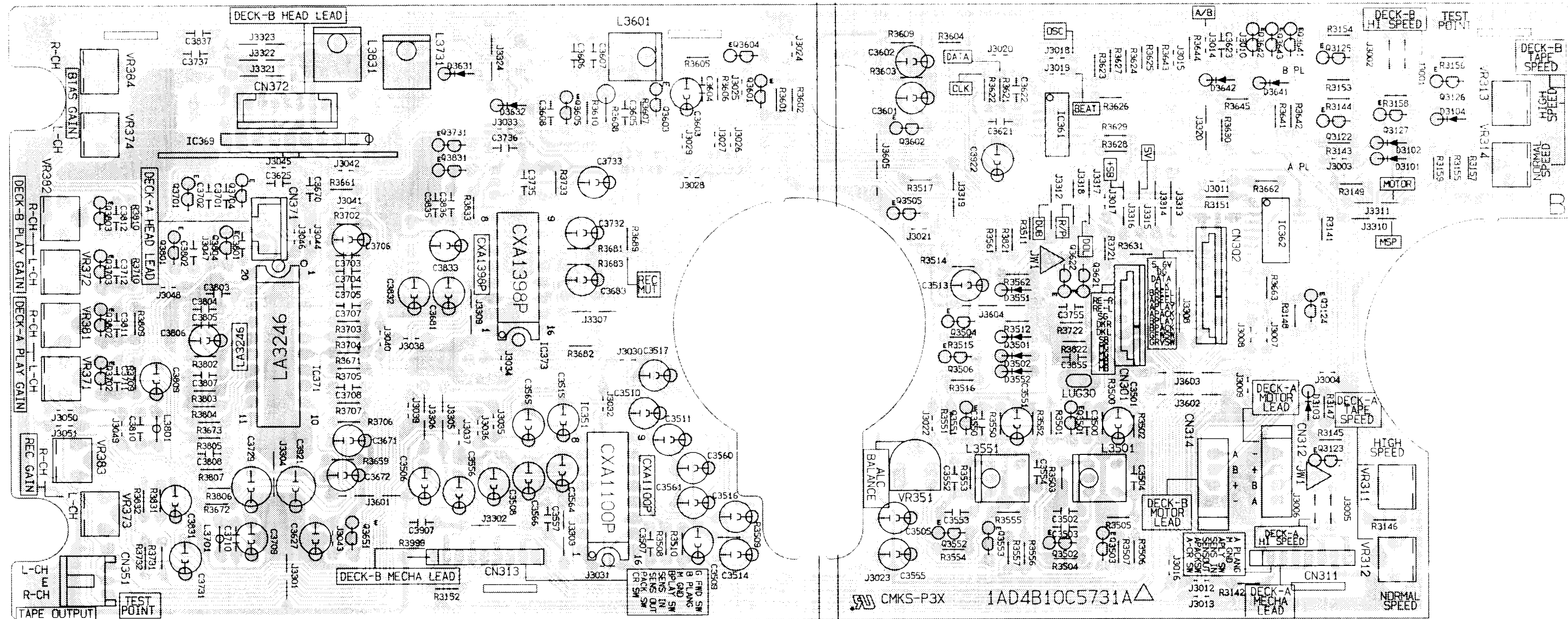
IC373	VOLTAGE (V)		
	PLAY	REC	OTHER
1	0	0	B. SCHT DUB
2	0	0	
3	0	0	B. SCHT DUB
4	4.8	4.8	
5	4.8	4.8	
6	4.8	4.8	
7	0	0	
8	4.8	4.8	
9	4.8	4.8	
10	9.8	9.8	
11	4.8	4.8	
12	0.9	0.9	
13	4.8	4.8	
14	7.4	7.4	
15	0	0	
16	7.1	7.1	

IC361	VOLTAGE (V)		
	PLAY	REC	OTHER
1	0	0	
2	0	0	
3	0	0	
4	8.5	8.5	
5	0	0	
6	0	0	B. SCHT DUB
7	0	0	
8	2.9	2.9	
9	9.9	9.9	
10	8.3	8.3	
11	0	0	
12	0.6	0.6	
13	12.2	12.2	
14	12.2	12.2	
15	0	0	
16	5.5	5.5	

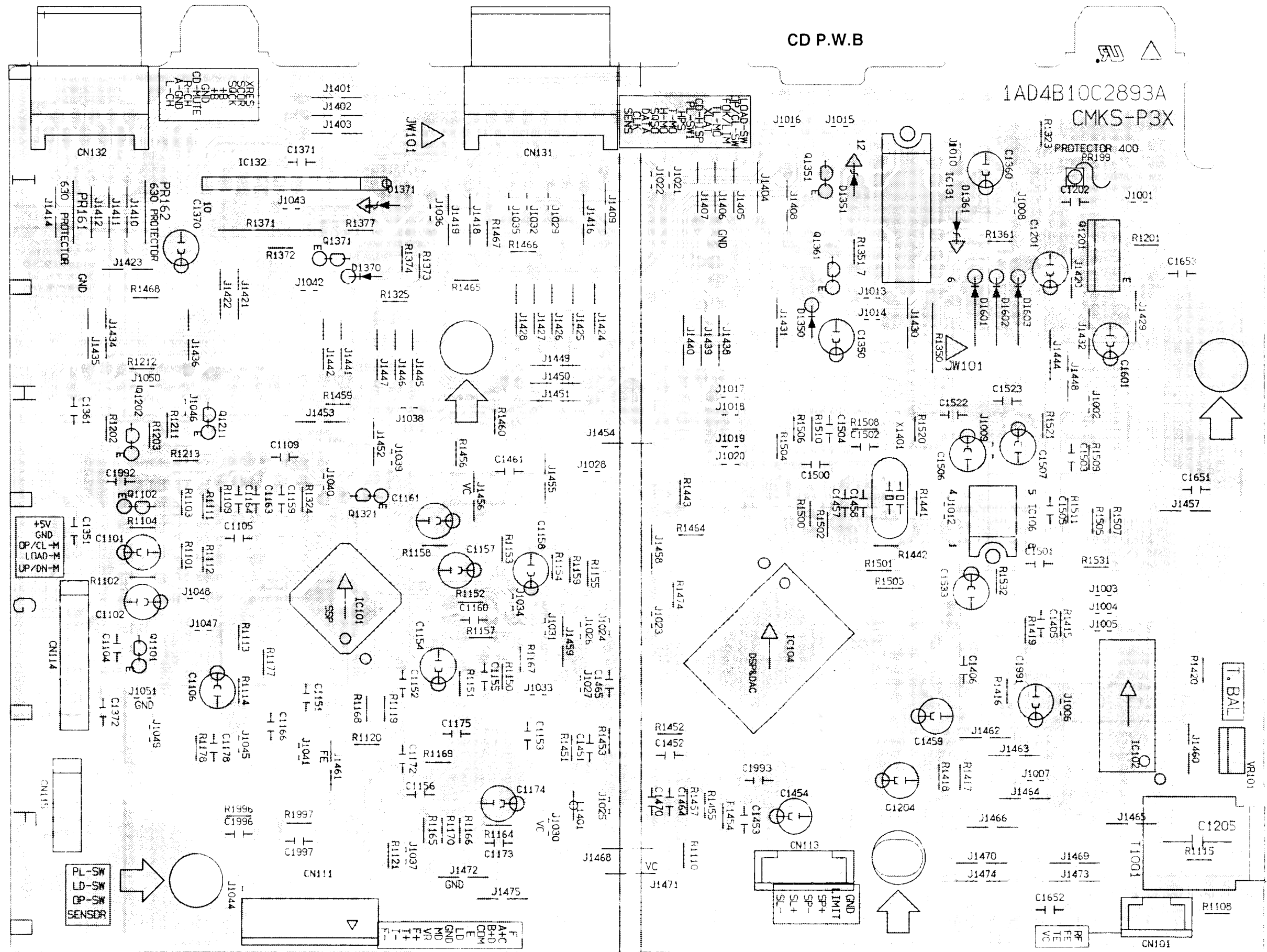
IC369	VOLTAGE (V)		
	PLAY	REC	OTHER
1	0	0	
2	0	0	
3	0	0	
4	0	4.5	
5	0	0	
6	8.8	8.8	
7	0	0	
8	0	0	
9	0	0	

IC362	VOLTAGE (V)		
	PLAY	REC	OTHER
1	0	0	
2	5.5	5.5	
3	0	0	
4	5.5	5.5	
5	0	0	
6	5.5	5.5	
7	0	0	
8	-	-	5.5 (STOP)
9	-	-	0 (STOP)
10	-	-	5.5 (STOP)
11	-	-	0 (STOP)
12	5.5	5.5	
13	0	0	
14	5.5	5.5	

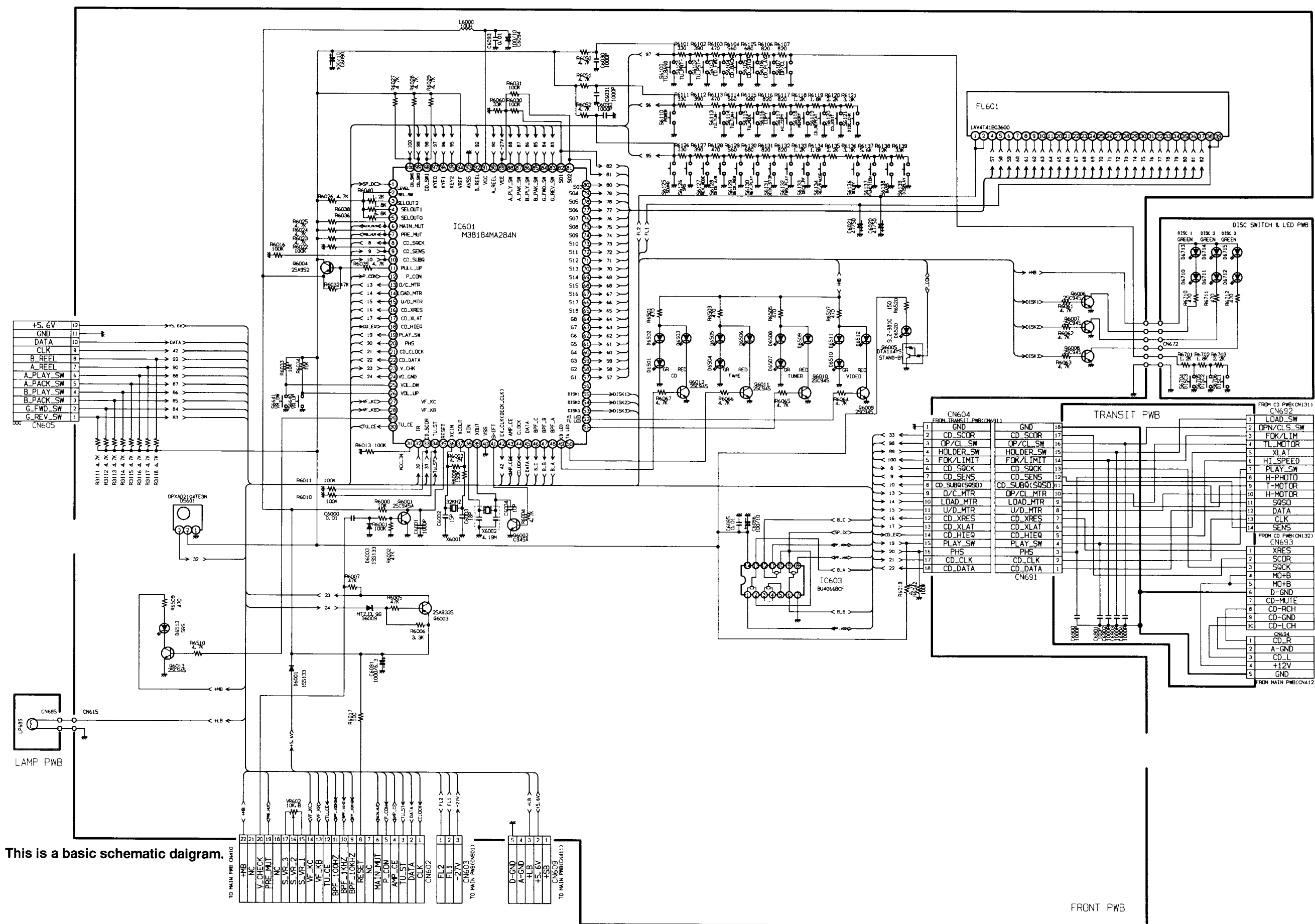
TAPE DECK P.W.B







SCHEMATIC DIAGRAM (FRONT)

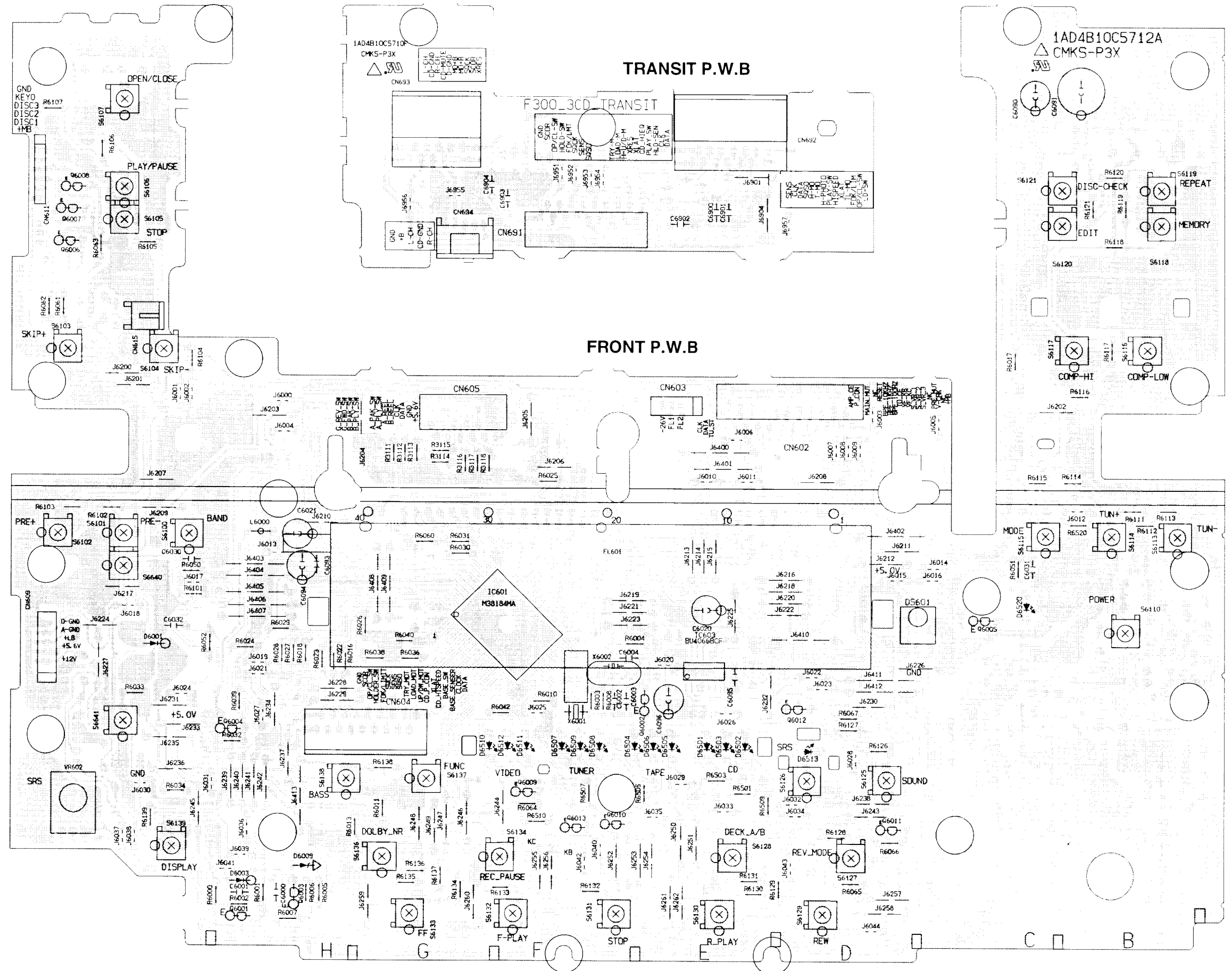


1924800
51060
CMS-PSX
LP685

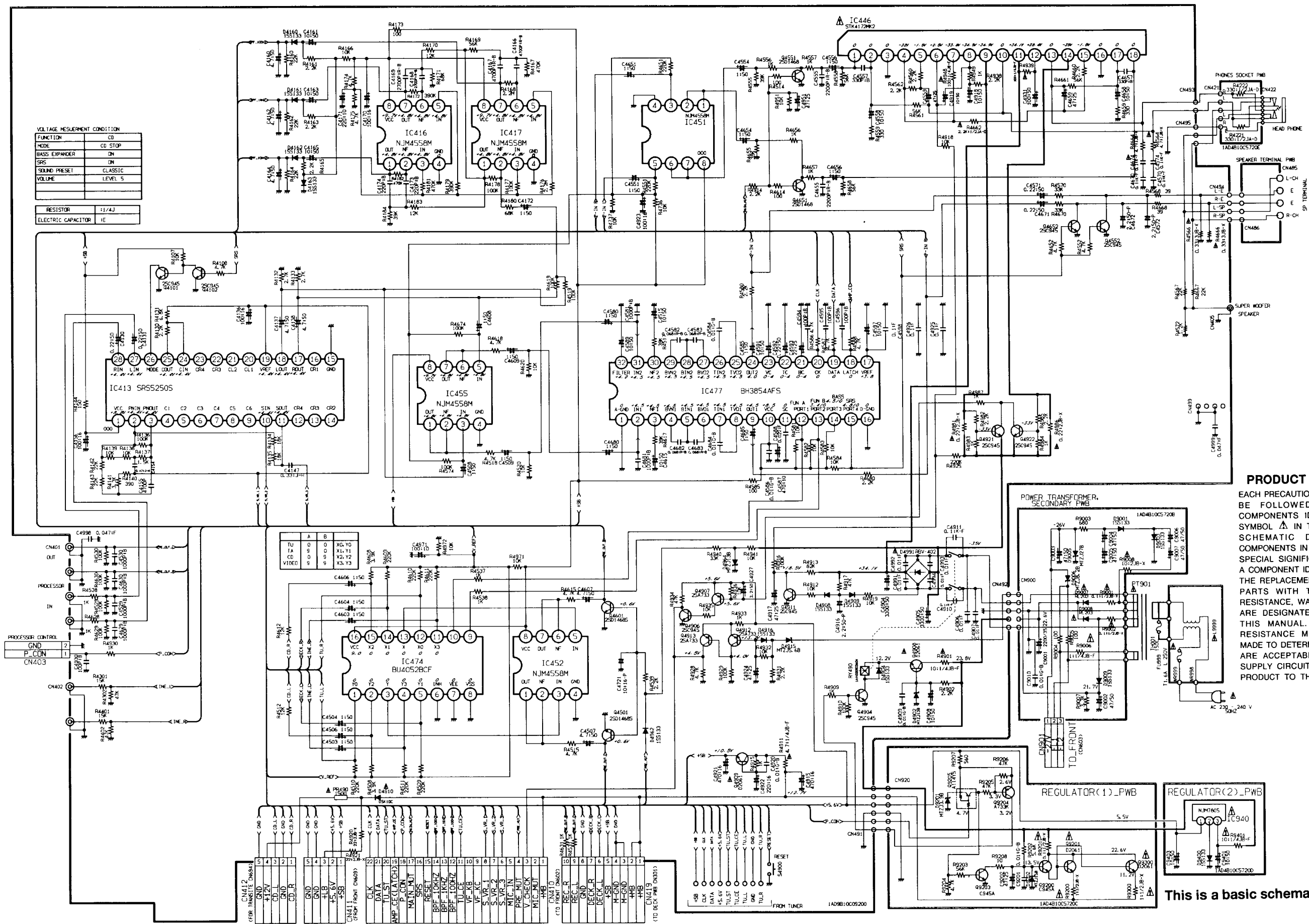
YL

BK

UN685

[illegible]

SCHEMATIC DIAGRAM (AMP. POWER SUPPLY)



PRODUCT SAFETY NOTICE

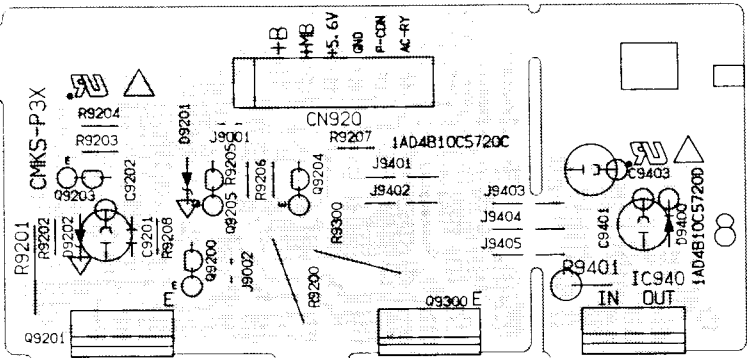
EACH PRECAUTION IN THIS MANUAL SHOULD BE FOLLOWED DURING SERVICING. COMPONENTS IDENTIFIED WITH THE IEC SYMBOL Δ IN THE PARTS LIST AND THE SCHEMATIC DIAGRAM DESIGNATED COMPONENTS IN WHICH SAFETY CAN BE OF SPECIAL SIGNIFICANCE. WHEN REPLACING A COMPONENT IDENTIFIED BY Δ , USE ONLY THE REPLACEMENT PARTS DESIGNATED, OR PARTS WITH THE SAME RATINGS OF RESISTANCE, WATTAGE OR VOLTAGE THAT ARE DESIGNATED IN THE PARTS LIST IN THIS MANUAL. LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS MUST BE MADE TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT BEFORE RETURNING THE PRODUCT TO THE CUSTOMER.

This is a basic schematic daigram.

TUNER/AMP P.W.B

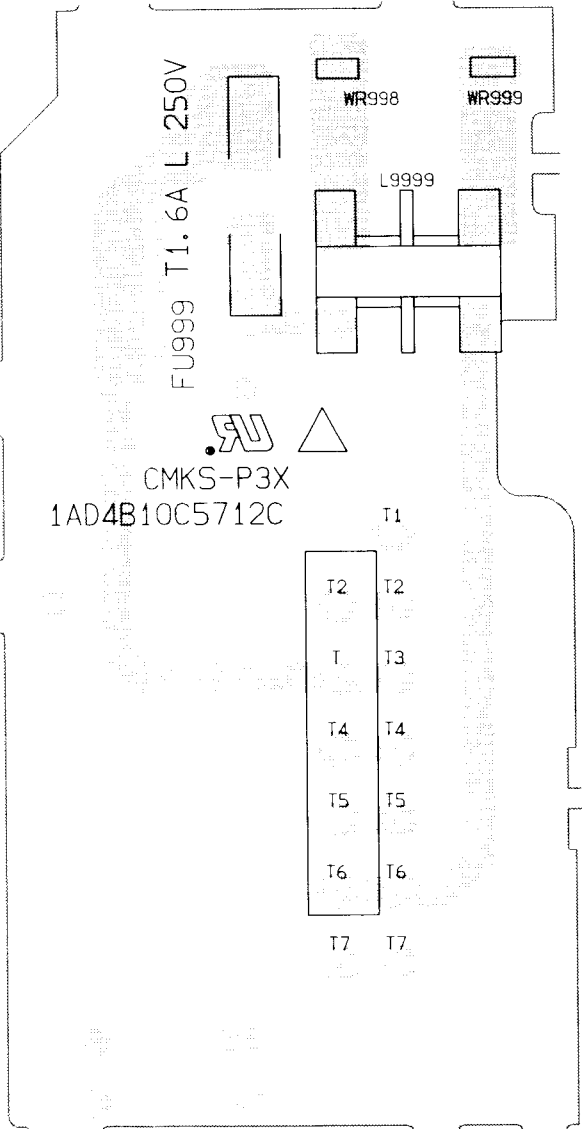


REGULATOR(1) P.W.B



REGULATOR(2) P.W.B

POWER TRANSFORMER, PRIMARY P.W.B



TECHNICAL INFORMATION BULLETIN

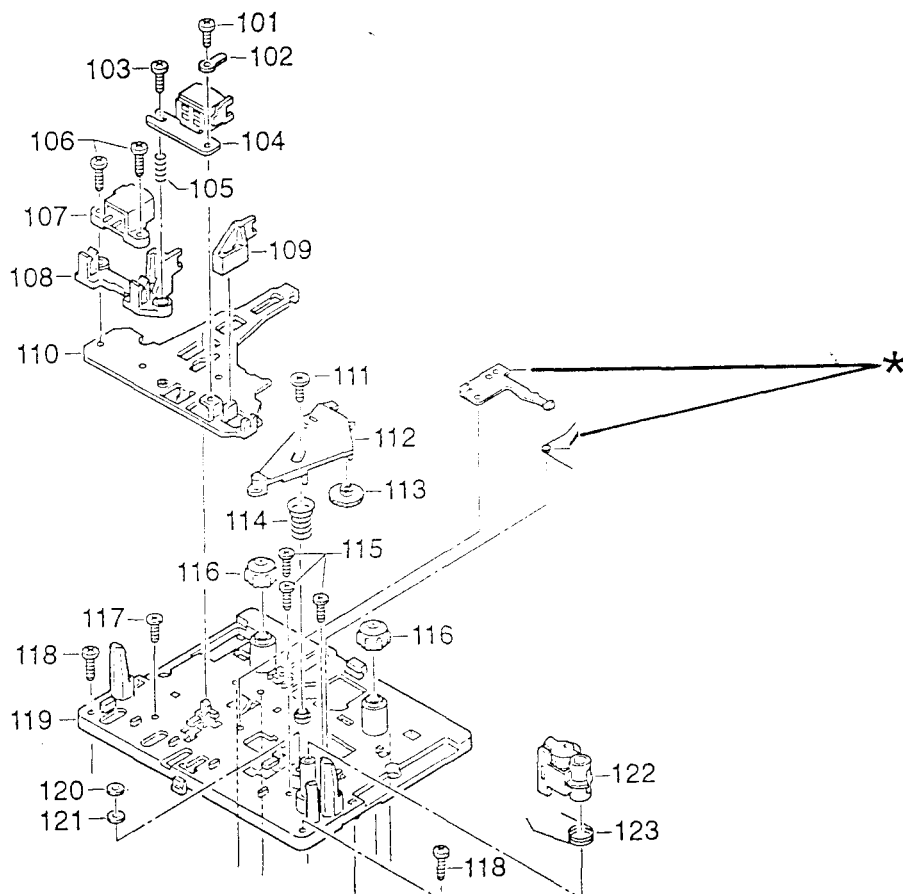
MAKE: SANYO	MODELS: DC-F300	BULLETIN NO. 9713
		DATE: 19.11.97
S/NO. ALL		ISSUED BY: Blair Cooper
		AUTHORISED BY: 
		NO. OF PAGES: ONE

SPECIAL NOTE:

This set has two types of tape mechanism. To identify which mechanism is fitted please see below and refer to Production Change Notice SM580801-03.

If parts marked * below are fitted please refer to tape Mechanism and Parts List 2 on pages 3 and 4.

If not fitted refer to Mechanism and Parts List 1 on pages 1 and 2.



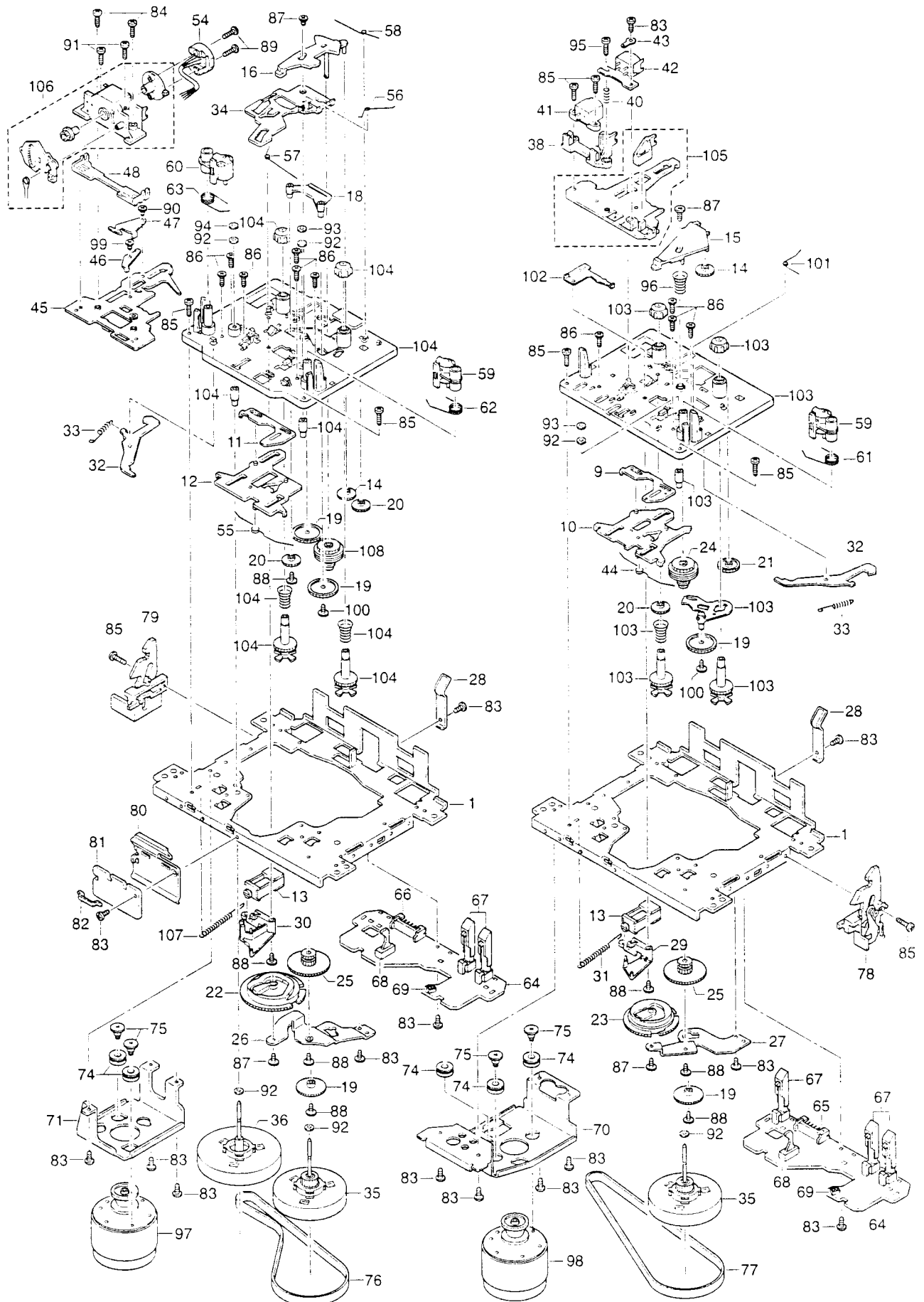


PARTS LIST - 1

TAPE MECHANISM (TM-F300MEC-SP)

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
	614 289 0721	ASSY.MECHA,TM-F300MEC-SP(N.S.P)	84	645 024 3141	BIND-SCREW
1	645 024 1970	MECHA-CHASSIS	85	645 024 3158	BIND-SCREW
9	645 024 1963	SELECT-LEVER	86	645 024 3127	SCREW
10	645 024 1956	ASSY.SELECT-BASE	87	645 024 3257	SCREW
11	645 024 2007	SELECT-LEVER	88	645 024 3103	SCREW
12	645 028 0078	ASSY.SELECT-BASE	89	645 024 3110	SCREW
13	645 024 2038	SOLENOID	90	645 024 3080	SCREW
14	645 025 6301	SEND-GEAR(B)	91	645 024 3233	AZIMUTH SCREW
15	645 027 8839	CENTER-ARM	92	645 027 8914	P-WASHER
16	645 027 9003	CENTER-ARM	93	645 027 8907	L-CUT-WASHER
18	645 027 9010	FWD-ARM	94	645 028 0528	L-CUT-WASHER
19	645 024 2144	SEND-GEAR(A)	95	645 028 0535	SCREW
20	645 025 6295	SEND-GEAR(B)	96	645 024 2069	PRESSURE-SP
21	645 024 2113	SEND-GEAR(C)	97	614 293 5705	ASSY,MOTOR.PLAY MECHA MOTOR
22	645 024 2120	ASSIST-GEAR	98	614 293 5712	ASSY,MOTOR,R/P MECHA MOTOR
23	645 027 8846	ASSIST-GEAR	99	645 027 9041	SCREW
24	645 028 0559	ASSY,FF-GEAR	100	645 027 9034	HEADER SCREW
25	645 024 2229	ASSY,CENTER-GEAR	103	645 027 5463	ASSY,MOLD-CHASSIS
26	645 024 2267	PROTECT-STAY	104	645 027 5388	MOLD-CHASSISS-ASSY
27	645 024 2205	PROTECT-STAY	105	645 027 5395	HEAD-BASE-ASSY
28	645 024 2243	CST-HOLDER-SP	106	645 027 5371	HEAD-GUIDE-ASSY
29	645 024 2168	TRIGGER-ARM	107	645 027 9058	TRIGGER-ARM-SP
30	645 024 2236	TRIGGER-ARM	108	645 028 0108	ASSY,FF-GEAR
31	645 027 8877	TRIGGER-ARM-SP			
32	645 027 8860	EJECT-LOCK			
33	645 024 2182	EJECT-LOCK-SP			
34	645 027 9065	REV-PLATE			
35	645 024 2281	ASSY,FW-GEAR			
36	645 024 2274	ASSY,FW			
38	645 024 2380	HEAD-SPACER			
40	645 024 2397	AZIMUTH-SP			
41	614 021 8831	MAGNETIC HEAD			
42	614 208 4052	HEAD,R/P			
43	645 024 2311	EARTH-LUG D2			
44	645 027 8853	HEAD-BASE-SP			
45	645 024 2458	ASSY,HEAD-BASE			
46	645 024 2540	REV-PLATE(B)			
47	645 024 2557	REV-PLATE(A)			
48	645 024 2465	PINCH-PLATE			
54	614 236 9197	HEAD,PLAY			
55	645 027 9126	HEAD-BASE-SP			
56	645 027 9157	REV-SP			
57	645 027 9072	CENTER-BASE-SP(A)			
58	645 027 9089	CENTER-BASE-SP(B)			
59	645 028 0030	ASSY,PINCH-ARM			
60	645 028 0542	ASSY,PINCH-ARM			
61	645 024 2359	PINCH-SP			
62	645 027 9140	PINCH-SP			
63	645 027 9133	PINCH-SP			
64	645 027 9119	SENSOR-PCB			
65	645 024 2779	CONNECTOR S8B-PH-K-S			
66	645 024 2762	CONNECTOR S7B-PH-K-S			
67	645 025 6141	LEAF SW MXS00821MPP0			
68	645 024 2335	PUSH-SW MPU10190MLB0			
69	645 024 2328	PHOTO-SENSOR GP2S24C			
70	645 024 2427	MOTOR-BKT			
71	645 024 2434	MOTOR-BKT			
74	645 024 3172	RUBBER-CUSHION			
75	645 024 3165	MOTOR-SCREW			
76	645 024 6142	MAIN-BELT			
77	645 028 1051	MAIN-BELT			
78	645 027 9966	ASSY,EJECT-BASE			
79	645 027 9973	ASSY,EJECT-BASE			
80	645 027 9102	SHIELD-PLATE(A)			
81	645 027 9096	HEAD-PCB			
82	645 024 3226	WIRE-CLAMP			
83	645 025 6134	BIND-SCREW			

EXPLODED VIEW - 2 (TAPE MECHANISM)



PARTS LIST - 2

TAPE MECHANISM (TM-F300MEC-SP)

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
	614 289 0721	ASSY,MECHA,TM-F300MEC-SP(N.S.P)	85	645 024 3158	BIND-SCREW
1	645 024 1970	MECHA-CHASSIS	86	645 024 3127	SCREW
9	645 024 1963	SELECT-LEVER	87	645 024 3257	SCREW
10	645 027 9348	ASSY,SELECT-BASE	88	645 024 3103	SCREW
11	645 024 2007	SELECT-LEVER	89	645 024 3110	SCREW
12	645 028 0078	ASSY,SELECT-BASE	90	645 024 3080	SCREW
13	645 024 2038	SOLENOID	91	645 024 3233	AZIMUTH SCREW
14	645 025 6301	SEND-GEAR(B)	92	645 027 8914	P-WASHER
15	645 027 8839	CENTER-ARM	93	645 027 8907	L-CUT-WASHER
16	645 027 9003	CENTER-ARM	94	645 028 0528	L-CUT-WASHER
18	645 027 9010	FWD-ARM	95	645 028 0535	SCREW
19	645 024 2144	SEND-GEAR(A)	96	645 024 2069	PRESSURE-SP
20	645 025 6295	SEND-GEAR(B)	97	614 293 5705	ASSY.MOTOR,PLAY MECHA MOTOR
21	645 024 2113	SEND-GEAR(C)	98	614 293 5712	ASSY.MOTOR,R/P MECHA MOTOR
22	645 024 2120	ASSIST-GEAR	99	645 027 9041	SCREW
23	645 027 8846	ASSIST-GEAR	100	645 027 9034	HEADER SCREW
24	645 028 0559	ASSY,FF-GEAR	101	645 027 8938	FWD-ARM-SP
25	645 024 2229	ASSY,CENTER-GEAR	102	645 027 8990	F/R-LOCK-PLATE
26	645 024 2267	PROTECT-STAY	103	645 027 9324	ASSY.MOLD-CHASSIS
27	645 027 8884	PROTECT-STAY	104	645 027 5388	MOLD-CHASSISS-ASSY
28	645 024 2243	CST-HOLDER-SP	105	645 027 5395	HEAD-BASE-ASSY
29	645 024 2168	TRIGGER-ARM	106	645 027 5371	HEAD-GUIDE-ASSY
30	645 024 2236	TRIGGER-ARM	107	645 027 9058	TRIGGER-ARM-SP
31	645 027 8877	TRIGGER-ARM-SP	108	645 028 0108	ASSY,FF-GEAR
32	645 027 8860	EJECT-LOCK			
33	645 024 2182	EJECT-LOCK-SP			
34	645 027 9065	REV-PLATE			
35	645 024 2281	ASSY,FW-GEAR			
36	645 024 2274	ASSY,FW			
38	645 024 2380	HEAD-SPACER			
40	645 024 2397	AZIMUTH-SP			
41	614 021 8831	MAGNETIC HEAD			
42	614 208 4052	HEAD,R/P			
43	645 024 2311	EARTH-LUG D2			
44	645 027 8853	HEAD-BASE-SP			
45	645 024 2458	ASSY,HEAD-BASE			
46	645 024 2540	REV-PLATE(B)			
47	645 024 2557	REV-PLATE(A)			
48	645 024 2465	PINCH-PLATE			
54	614 236 9197	HEAD,PLAY			
55	645 027 9126	HEAD-BASE-SP			
56	645 027 9157	REV-SP			
57	645 027 9072	CENTER-BASE-SP(A)			
58	645 027 9089	CENTER-BASE-SP(B)			
59	645 028 0030	ASSY,PINCH-ARM			
60	645 028 0542	ASSY,PINCH-ARM			
61	645 024 2359	PINCH-SP			
62	645 027 9140	PINCH-SP			
63	645 027 9133	PINCH-SP			
64	645 027 9119	SENSOR-PCB			
65	645 024 2779	CONNECTOR S8B-PH-K-S			
66	645 024 2762	CONNECTOR S7B-PH-K-S			
67	645 025 6141	LEAF SW MXS00821MPP0			
68	645 024 2335	PUSH-SW MPU10190MLB0			
69	645 024 2328	PHOTO-SENSOR GP2S24C			
70	645 024 2427	MOTOR-BKT			
71	645 024 2434	MOTOR-BKT			
74	645 024 3172	RUBBER-CUSHION			
75	645 024 3165	MOTOR-SCREW			
76	645 024 6142	MAIN-BELT			
77	645 028 1051	MAIN-BELT			
78	645 027 9966	ASSY,EJECT-BASE			
79	645 027 9973	ASSY,EJECT-BASE			
80	645 027 9102	SHIELD-PLATE(A)			
81	645 027 9096	HEAD-PCB			
82	645 024 3226	WIRE-CLAMP			
83	645 025 6134	BIND-SCREW			
84	645 024 3141	BIND-SCREW			

Notice

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☐	SERVICE FLASH	☐	ADD INFORMATION
☐		☐	

FILE NO. E-2805

Please add this notice to the Service Manual listed below.

Category : **Mini Component System**

Date : **Aug. 1997**

Model : **DC-F300**

Destination : **AU**

Reference No. : **SM580801**

Issue Number : **2**

The reason of change.

A : Misprint

B : Quality Reliabilities

C : Standardization

D : Design

E :

F :

G :

Page & Section	Ref. No.		Part No.	Description	Q'ty	Interchangeability	Reason
PARTS LIST	555	Old	645 214 9379	SWITCH, UNLOAD END	1		A
P30	555	New	645 012 5904	SWITCH, UNLOAD END	1		

Prod. Cord : 129 508 05

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☐	SERVICE FLASH	☐	ADD INFORMATION
☐		☐	

FILE NO. E-2805

Please add this notice to the Service Manual listed below.

Category : **Mini Component System**

Date : **Oct. 1997**

Model : **DC-F300**

Destination : **AU**

Reference No. : **SM580801**

Issue Number : **3**

The reason of change.

A : Misprint

B : Quality Reliabilities

C : Standardization

D : Design

E :

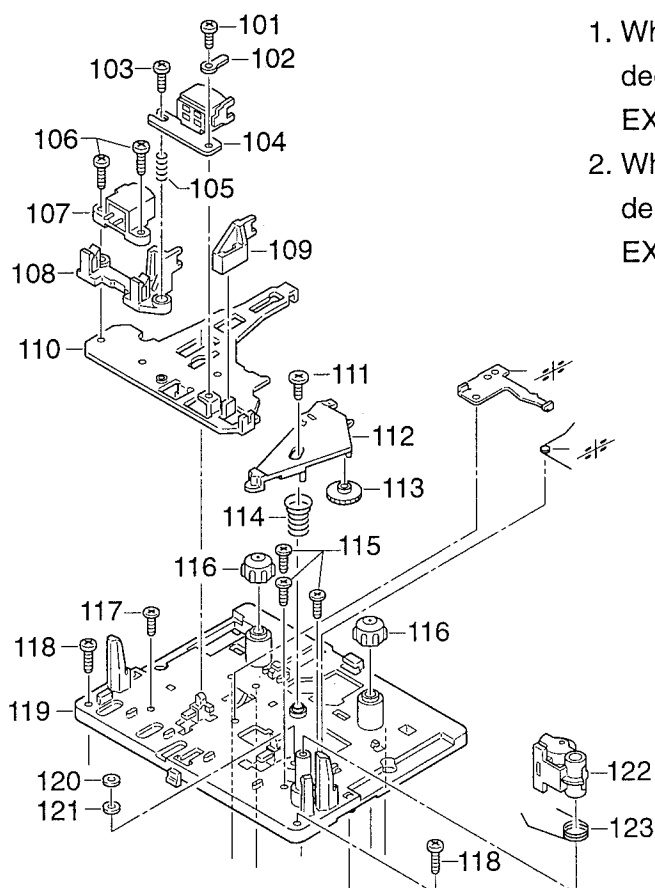
F :

G :

Product Code : 129 530 02

Change EXPLODED VIEW(P28) and PART LIST(P29) to EXPLODED VIEW - 1 and PART LIST - 1 or EXPLODEDVIEW - 2 and PART LIST - 2.

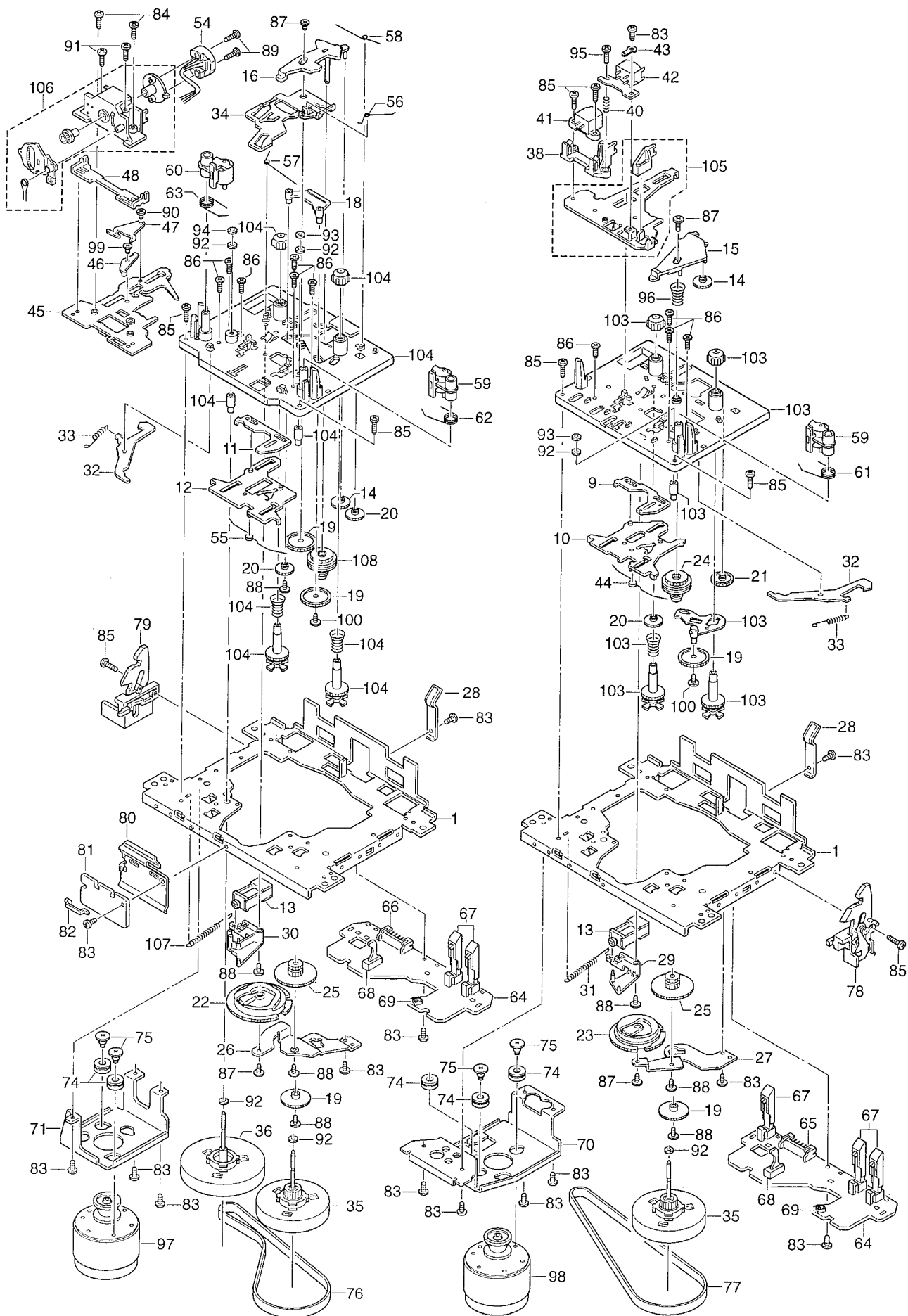
(A viewpoint of figure of EXPLODED VIEW-1 , PART LIST-1 and EXPLODED VIEW-2 and PART LIST-2.)



1. When a part of *mark in explode view below is not added deck mechanism mounted with currently, refer to EXPLODED VIEW-1 and PART LIST-1.
2. When a part of *mark in explode view below is added deck mechanism mounted with currently, refer to EXPLODED VIEW-2 and PART LIST-2.

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EXPLODED VIEW - 1 (TAPE MECHANISM)

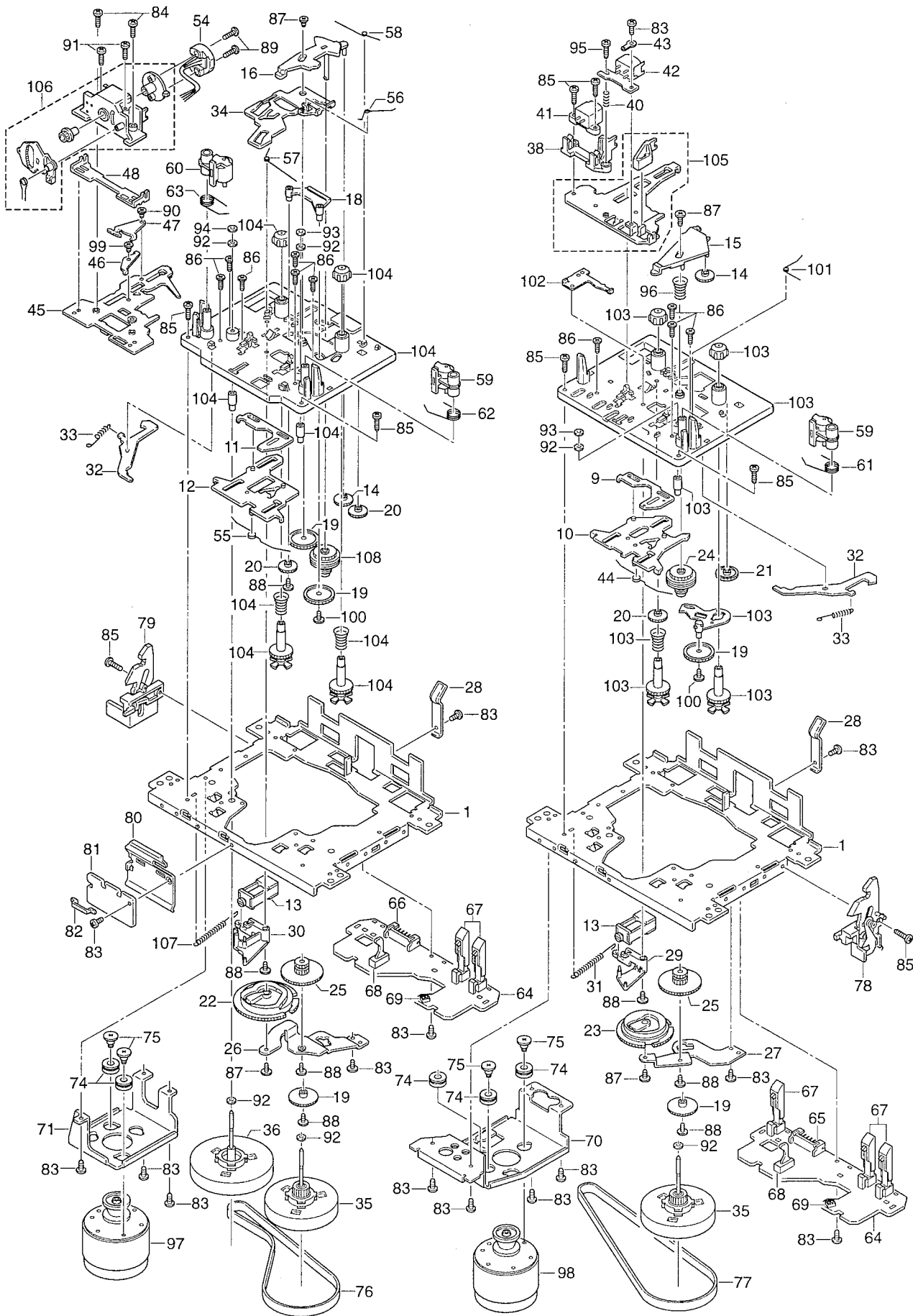


PARTS LIST - 1

TAPE MECHANISM (TM-F300MEC-SP)

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
	614 289 0721	ASSY,MECHA,TM-F300MEC-SP(N.S.P)	84	645 024 3141	BIND-SCREW
1	645 024 1970	MECHA-CHASSIS	85	645 024 3158	BIND-SCREW
9	645 024 1963	SELECT-LEVER	86	645 024 3127	SCREW
10	645 024 1956	ASSY,SELECT-BASE	87	645 024 3257	SCREW
11	645 024 2007	SELECT-LEVER	88	645 024 3103	SCREW
12	645 028 0078	ASSY,SELECT-BASE	89	645 024 3110	SCREW
13	645 024 2038	SOLENOID	90	645 024 3080	SCREW
14	645 025 6301	SEND-GEAR(B)	91	645 024 3233	AZIMUTH SCREW
15	645 027 8839	CENTER-ARM	92	645 027 8914	P-WASHER
16	645 027 9003	CENTER-ARM	93	645 027 8907	L-CUT-WASHER
18	645 027 9010	FWD-ARM	94	645 028 0528	L-CUT-WASHER
19	645 024 2144	SEND-GEAR(A)	95	645 028 0535	SCREW
20	645 025 6295	SEND-GEAR(B)	96	645 024 2069	PRESSURE-SP
21	645 024 2113	SEND-GEAR(C)	97	614 293 5705	ASSY,MOTOR,PLAY MECHA MOTOR
22	645 024 2120	ASSIST-GEAR	98	614 293 5712	ASSY,MOTOR,R/P MECHA MOTOR
23	645 027 8846	ASSIST-GEAR	99	645 027 9041	SCREW
24	645 028 0559	ASSY,FF-GEAR	100	645 027 9034	HEADER SCREW
25	645 024 2229	ASSY,CENTER-GEAR	103	645 027 5463	ASSY,MOLD-CHASSIS
26	645 024 2267	PROTECT-STAY	104	645 027 5388	MOLD-CHASSISS-ASSY
27	645 024 2205	PROTECT-STAY	105	645 027 5395	HEAD-BASE-ASSY
28	645 024 2243	CST-HOLDER-SP	106	645 027 5371	HEAD-GUIDE-ASSY
29	645 024 2168	TRIGGER-ARM	107	645 027 9058	TRIGGER-ARM-SP
30	645 024 2236	TRIGGER-ARM	108	645 028 0108	ASSY,FF-GEAR
31	645 027 8877	TRIGGER-ARM-SP			
32	645 027 8860	EJECT-LOCK			
33	645 024 2182	EJECT-LOCK-SP			
34	645 027 9065	REV-PLATE			
35	645 024 2281	ASSY,FW-GEAR			
36	645 024 2274	ASSY,FW			
38	645 024 2380	HEAD-SPACER			
40	645 024 2397	AZIMUTH-SP			
41	614 021 8831	MAGNETIC HEAD			
42	614 208 4052	HEAD,R/P			
43	645 024 2311	EARTH-LUG D2			
44	645 027 8853	HEAD-BASE-SP			
45	645 024 2458	ASSY,HEAD-BASE			
46	645 024 2540	REV-PLATE(B)			
47	645 024 2557	REV-PLATE(A)			
48	645 024 2465	PINCH-PLATE			
54	614 236 9197	HEAD,PLAY			
55	645 027 9126	HEAD-BASE-SP			
56	645 027 9157	REV-SP			
57	645 027 9072	CENTER-BASE-SP(A)			
58	645 027 9089	CENTER-BASE-SP(B)			
59	645 028 0030	ASSY,PINCH-ARM			
60	645 028 0542	ASSY,PINCH-ARM			
61	645 024 2359	PINCH-SP			
62	645 027 9140	PINCH-SP			
63	645 027 9133	PINCH-SP			
64	645 027 9119	SENSOR-PCB			
65	645 024 2779	CONNECTOR S8B-PH-K-S			
66	645 024 2762	CONNECTOR S7B-PH-K-S			
67	645 025 6141	LEAF SW MXS00821MPP0			
68	645 024 2335	PUSH-SW MPU10190MLB0			
69	645 024 2328	PHOTO-SENSOR GP2S24C			
70	645 024 2427	MOTOR-BKT			
71	645 024 2434	MOTOR-BKT			
74	645 024 3172	RUBBER-CUSHION			
75	645 024 3165	MOTOR-SCREW			
76	645 024 6142	MAIN-BELT			
77	645 028 1051	MAIN-BELT			
78	645 027 9966	ASSY,EJECT-BASE			
79	645 027 9973	ASSY,EJECT-BASE			
80	645 027 9102	SHIELD-PLATE(A)			
81	645 027 9096	HEAD-PCB			
82	645 024 3226	WIRE-CLAMP			
83	645 025 6134	BIND-SCREW			

EXPLODED VIEW - 2 (TAPE MECHANISM)



PARTS LIST - 2

TAPE MECHANISM (TM-F300MEC-SP)

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
	614 289 0721	ASSY,MECHA,TM-F300MEC-SP(N.S.P)	85	645 024 3158	BIND-SCREW
1	645 024 1970	MECHA-CHASSIS	86	645 024 3127	SCREW
9	645 024 1963	SELECT-LEVER	87	645 024 3257	SCREW
10	645 027 9348	ASSY,SELECT-BASE	88	645 024 3103	SCREW
11	645 024 2007	SELECT-LEVER	89	645 024 3110	SCREW
12	645 028 0078	ASSY,SELECT-BASE	90	645 024 3080	SCREW
13	645 024 2038	SOLENOID	91	645 024 3233	AZIMUTH SCREW
14	645 025 6301	SEND-GEAR(B)	92	645 027 8914	P-WASHER
15	645 027 8839	CENTER-ARM	93	645 027 8907	L-CUT-WASHER
16	645 027 9003	CENTER-ARM	94	645 028 0528	L-CUT-WASHER
18	645 027 9010	FWD-ARM	95	645 028 0535	SCREW
19	645 024 2144	SEND-GEAR(A)	96	645 024 2069	PRESSURE-SP
20	645 025 6295	SEND-GEAR(B)	97	614 293 5705	ASSY,MOTOR,PLAY MECHA MOTOR
21	645 024 2113	SEND-GEAR(C)	98	614 293 5712	ASSY,MOTOR,R/P MECHA MOTOR
22	645 024 2120	ASSIST-GEAR	99	645 027 9041	SCREW
23	645 027 8846	ASSIST-GEAR	100	645 027 9034	HEADER SCREW
24	645 028 0559	ASSY,FF-GEAR	101	645 027 8938	FWD-ARM-SP
25	645 024 2229	ASSY,CENTER-GEAR	102	645 027 8990	F/R-LOCK-PLATE
26	645 024 2267	PROTECT-STAY	103	645 027 9324	ASSY,MOLD-CHASSIS
27	645 027 8884	PROTECT-STAY	104	645 027 5388	MOLD-CHASSISS-ASSY
28	645 024 2243	CST-HOLDER-SP	105	645 027 5395	HEAD-BASE-ASSY
29	645 024 2168	TRIGGER-ARM	106	645 027 5371	HEAD-GUIDE-ASSY
30	645 024 2236	TRIGGER-ARM	107	645 027 9058	TRIGGER-ARM-SP
31	645 027 8877	TRIGGER-ARM-SP	108	645 028 0108	ASSY,FF-GEAR
32	645 027 8860	EJECT-LOCK			
33	645 024 2182	EJECT-LOCK-SP			
34	645 027 9065	REV-PLATE			
35	645 024 2281	ASSY,FW-GEAR			
36	645 024 2274	ASSY,FW			
38	645 024 2380	HEAD-SPACER			
40	645 024 2397	AZIMUTH-SP			
41	614 021 8831	MAGNETIC HEAD			
42	614 208 4052	HEAD,R/P			
43	645 024 2311	EARTH-LUG D2			
44	645 027 8853	HEAD-BASE-SP			
45	645 024 2458	ASSY,HEAD-BASE			
46	645 024 2540	REV-PLATE(B)			
47	645 024 2557	REV-PLATE(A)			
48	645 024 2465	PINCH-PLATE			
54	614 236 9197	HEAD,PLAY			
55	645 027 9126	HEAD-BASE-SP			
56	645 027 9157	REV-SP			
57	645 027 9072	CENTER-BASE-SP(A)			
58	645 027 9089	CENTER-BASE-SP(B)			
59	645 028 0030	ASSY,PINCH-ARM			
60	645 028 0542	ASSY,PINCH-ARM			
61	645 024 2359	PINCH-SP			
62	645 027 9140	PINCH-SP			
63	645 027 9133	PINCH-SP			
64	645 027 9119	SENSOR-PCB			
65	645 024 2779	CONNECTOR S8B-PH-K-S			
66	645 024 2762	CONNECTOR S7B-PH-K-S			
67	645 025 6141	LEAF SW MXS00821MPP0			
68	645 024 2335	PUSH-SW MPU10190MLB0			
69	645 024 2328	PHOTO-SENSOR GP2S24C			
70	645 024 2427	MOTOR-BKT			
71	645 024 2434	MOTOR-BKT			
74	645 024 3172	RUBBER-CUSHION			
75	645 024 3165	MOTOR-SCREW			
76	645 024 6142	MAIN-BELT			
77	645 028 1051	MAIN-BELT			
78	645 027 9966	ASSY,EJECT-BASE			
79	645 027 9973	ASSY,EJECT-BASE			
80	645 027 9102	SHIELD-PLATE(A)			
81	645 027 9096	HEAD-PCB			
82	645 024 3226	WIRE-CLAMP			
83	645 025 6134	BIND-SCREW			
84	645 024 3141	BIND-SCREW			



Notice

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FILE NO. E-2805

Please add this notice to the Service Manual listed below.

Category : <u>Mini Component System</u>		Date : <u>Feb. 1998</u>
Model : <u>DC-F300</u>		
Destination : <u>AU</u>	Reference No. : <u>SM580801</u>	Issue Number : <u>4</u>

When replacing the gears, please refer to Table 1 and Illustrations as shown below.

(A) Replacing Gear(552)

Check the mark of Gear(554). Arrange it with the other gear as Table 1.

If necessary, change Gear(554) too.

(B) Replacing Gear(554)

Check the mark of Gear(552). Arrange it with the other gear as Table 1.

If necessary, change Gear(552) too.

Table 1. Combine of gear(552) and gear(554)

Gear(552)		Gear(554)		
Mark	Part No	Mark	Part No	Usable or unusable
No	614 266 1819	No	614 266 1802	Usable
No	614 266 1819	Yes	614 298 7025	Unusable
Yes	614 298 7032	No	614 266 1802	Unusable
Yes	614 298 7032	Yes	614 298 7025	Usable

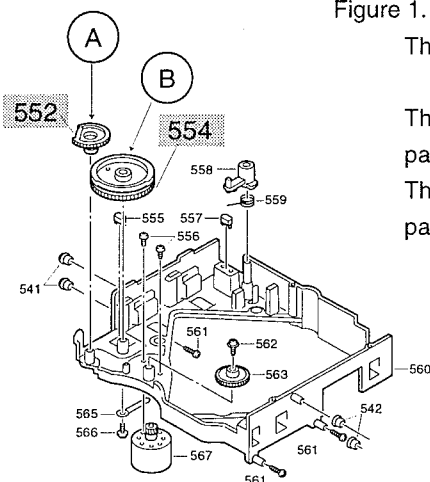


Figure 1. A position of mark "C" of gear (Identification method of gears)

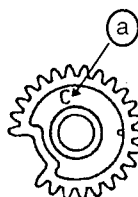
The figure which looked at gears (552)
from (A) direction

There is mark "C" in (a) department ;

part number is 614 298 7032

There is not mark "C" to (a) department ;

part number is 614 266 1819



The figure which looked at gears (554)

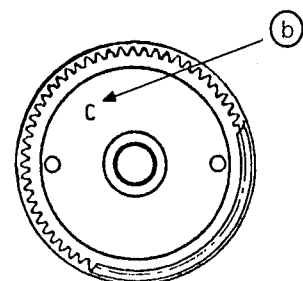
from (B) direction

There is mark "C" in (b) department ;

part number is 614 298 7025

There is not mark "C" to (b) department ;

part number is 614 266 1802



Prod Cord : 129 508 05

SANYO Technosound Co., Ltd
Osaka Japan